

Service
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240PW9ES/00
240PW9EB/00
240PW9EB/27
240PW9EB/69
240PW9EB/75



Service Manual

Horizontal frequencies
30 - 83 kHz

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SAFETY NOTICE

ANY PERSON ATTEMPTING TO SERVICE THIS CHASSIS MUST FAMILIARIZE HIMSELF WITH THE CHASSIS AND BE AWARE OF THE NECESSARY SAFETY PRECAUTIONS TO BE USED WHEN SERVICING ELECTRONIC EQUIPMENT CONTAINING HIGH VOL TAGES.

CAUTION: USE A SEPARATE ISOLATION TRANSFORMER FOR THIS UNIT WHEN SERVICING.

REFER TO BACK COVER FOR IMPORTANT SAFETY GUIDELINES

Important Safety Notice

Proper service and repair is important to the safe, reliable operation of all Philips Consumer Electronics Company equipment. The service procedures recommended by Philips and described in this service manual are effective methods of performing service operations. Some of these service operations require the use of tools specially designed for the purpose. The special tools should be used when and as recommended.

It is important to note that this manual contains various CAUTIONS and NOTICES which should be carefully read in order to minimize the risk of personal injury to service personnel. The possibility exists that improper service methods may damage the equipment. It is also important to understand that these CAUTIONS and NOTICES ARE NOT EXHAUSTIVE. Philips could not possibly know, evaluate and advise the service trade of all conceivable ways in which service might be done or of the possible hazardous consequences of each way. Consequently, Philips has not undertaken any such broad evaluation. Accordingly, who uses a service procedure or tool which is not recommended by Philips must first satisfy himself thoroughly that neither his safety nor the safe operation of the equipment will be jeopardized by the service method selected.

** Hereafter throughout this manual, Philips Consumer Electronics Company will be referred to as Philips. **

WARNING

Critical components having special safety characteristics are identified with a by the Ref. No. in the parts list and enclosed within a broken line

(where several critical components are grouped in one area) along with the safety symbol on the schematics or exploded views.

Use of substitute replacement parts which do not have the same specified safety characteristics may create shock, fire, or other hazards.

Under no circumstances should the original design be modified or altered without written permission from Philips. Philips assumes no liability, express or implied, arising out of any unauthorized modification of design.

Service assumes all liability.

FOR PRODUCTS CONTAINING LASER :

- DANGER - Invisible laser radiation when open.
AVOID DIRECT EXPOSURE TO BEAM.
- CAUTION - Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.
- CAUTION - The use of optical instruments with this product will increase eye hazard.

TO ENSURE THE CONTINUED RELIABILITY OF THIS PRODUCT, USE ONLY ORIGINAL MANUFACTURER'S REPLACEMENT PARTS, WHICH ARE LISTED WITH THEIR PART NUMBERS IN THE PARTS LIST SECTION OF THIS SERVICE MANUAL.

Take care during handling the LCD module with backlight unit

- Must mount the module using mounting holes arranged in four corners.
- Do not press on the panel, edge of the frame strongly or electric shock as this will result in damage to the screen.
- Do not scratch or press on the panel with any sharp objects, such as pencil or pen as this may result in damage to the panel.
- Protect the module from the ESD as it may damage the electronic circuit (C-MOS).
- Make certain that treatment body are grounded through wrist band.
- Do not leave the module in high temperature and in areas of high humidity for a long time.
- Avoid contact with water as it may ashort circuit within the module.
- If the surface of panel become dirty, please wipe it off with a soft material. (Cleaning with a dirty or rough cloth may damage the panel.)

Technical Data

LPL Panel

Type NR.	: LPL LM240WU4-SLA1
Resolution	: 1920x1200 (WUXGA)
Outside dimensions	: 546.4 (H) x 352 (V) x 40.3 (D)
Pitch (mm)	: 0.27
Color pixel arrangement	: RGB vertical stripes
Display surface	: Hard-coating(3H), anti-glare treatment of the front polarizer
Color depth	: 16.7 M colors
Backlight	: U-Shape 7 CCFL
Active area(WxH)	: 518.4(H) x 324(V)
View angle (CR>10):	178/178 (typ) for H/V
Contrast ratio	: 1000:1 (typ)
White luminance	: 400 (typ)
Color gamut	: 102%
Gate IC	: Magna
Source IC	: Magna
Response time	: 5 ms(typ)

Scanning frequencies

Hor.: 24 – 94 K Hz

Ver.: 48 - 85 Hz

Video dot rate: 210MHz for VGA and 170 for DVI

Power input: 90-264 V AC, 50/60 ± 2 Hz

Power consumption: < 90 W/ after 30mins, meet EPA tier 2 requirement

Functions:

(1) D-SUB analog R/G/B separate inputs, H/V sync separated, Composite (H+V) TTL level, SOG sync

(2) DVI digital Panel Link TMDS inputs

Ambient temperature: 0 °C - 40°C

Power input connection

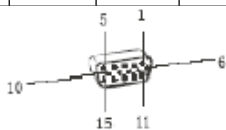
Power cord length : 1.8 M

Power cord type : 3 leads power cord with protective earth plug.

Power management

The monitor must comply with the Microsoft On Now specification, and meet EPA requirements.

Mode	HSYNC	VSYSN	Video	Pwr-cons.	Indication	Rec. time
Power -On	On	On	active	90W typical (After 30 mins)	Blue LED	--
Off	Off	Off	blanked	< 1 W (<110V) < 2 W (<220V)	Blue LED Blinking 3 sec on, 3sec off	< 3 s
DC Power Off			N/A	< 1 W	LED Off	



PIN No.	SIGNAL
1	Red
2	Green/ SOG
3	Blue
4	Sense (GND)
5	Cable Detect (GND)
6	Red GND
7	Green GND
8	Blue GND
9	DDC +3.3V or +5V
10	Logic GND
11	Sense (GND)
12	Bi-directional data
13	H/H+V sync
14	V-sync
15	Data clock



Pin No.	Description
1	T.M.D.S. data2-
2	T.M.D.S. data2+
3	T.M.D.S. data2 shield
4	No Connect
5	No Connect
6	DDC clock
7	DDC data
8	No Connect
9	T.M.D.S. data1-
10	T.M.D.S. data1+
11	T.M.D.S. data1 shield
12	No Connect
13	No Connect
14	+5V Power
15	Ground (for +5V) – Cable detect
16	Hot plug detect
17	T.M.D.S. data0-
18	T.M.D.S. data0+
19	T.M.D.S. data0 shield
20	No Connect
21	No Connect
22	T.M.D.S. clock shield
23	T.M.D.S. clock+
24	T.M.D.S. clock-

Susceptibility of display to external environment

Operating

- Temperature : 0 to 40 degree C
- Humidity : 80% max
- Altitude : 0-3658m
- Air pressure : 600-1100 mBAR

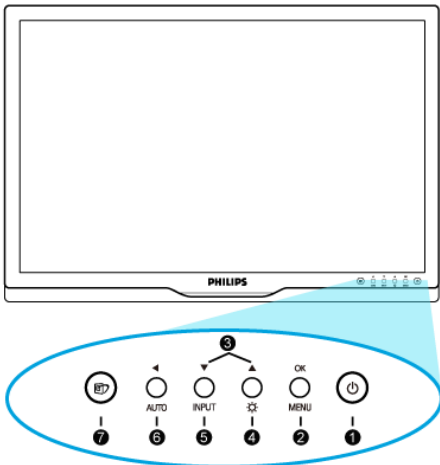
Storage






- Temperature : -20 to 60 degree C
- Humidity : 95% max
- Altitude : 0-12192m
- Air pressure : 300-1100 mBAR

Note: recommend at 5 to 35°C, Humidity less than 60 %

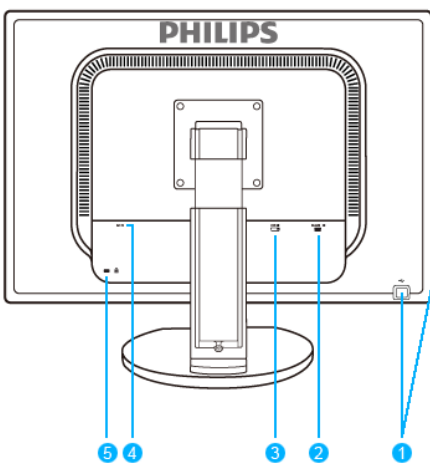
Installation

Front View Product Description



- 1  To switch monitor's power On and Off
- 2 MENU / OK To access OSD menu
- 3  To adjust the OSD menu
- 4  To adjust brightness of the display
- 5 INPUT To change the signal input source
- 6 AUTO /  Automatically adjust the horizontal position, vertical position, phase and clock settings / Return to previous OSD level
- 7  SmartImage. There are five modes to be selected: Office Work, Image Viewing, Entertainment, Economy, and Off

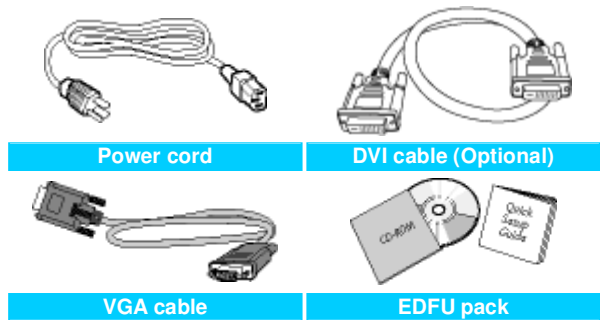
Rear View



- 1 USB upstream port and downstream port
- 2 VGA input
- 3 DVI-D input (available for selective models)
- 4 AC power input
- 5 Kensington anti-thief lock

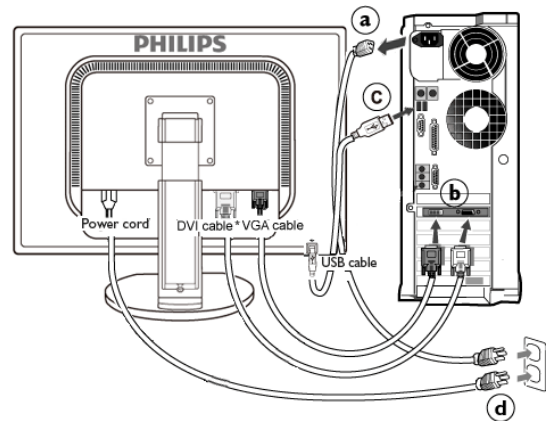
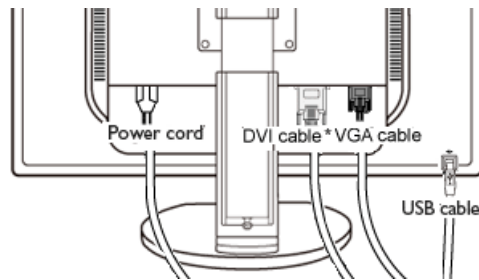
Accessory Pack

Unpack all the parts.



Connecting to Your PC




1) Connect the power cord to the back of the monitor firmly. (Philips has pre-connected VGA cable for the first installation.)



2) Connect to PC

- (a) Turn off your computer and unplug its power cable.
- (b) Connect the monitor signal cable to the video connector on the back of your computer.
- (c) Connect the USB upstream port on the monitor and the USB port on PC with a USB cable. The USB downstream port is now ready for any USB device to plug in.
- (d) Plug the power cord of your computer and your monitor into a nearby outlet.
- (e) Turn on your computer and monitor. If the monitor displays an image, installation is complete.

This page deals with problems that can be corrected by a user. If the problem still persists after you have tried these solutions, contact Philips customer service representative.

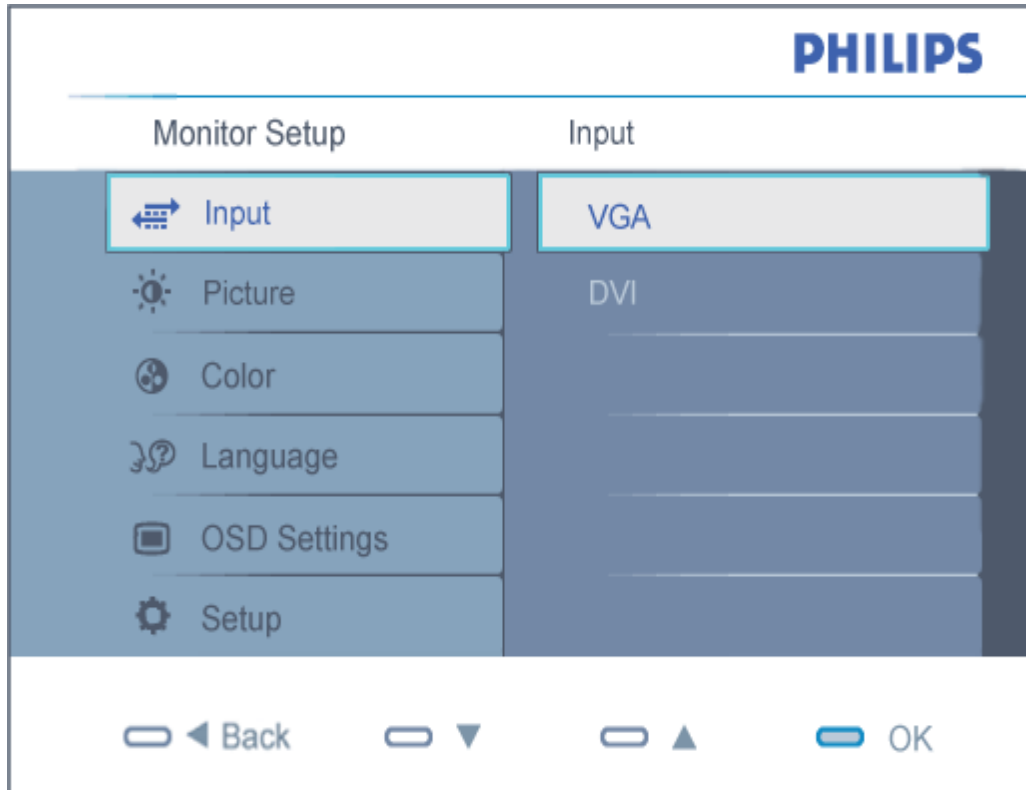
Common Problems	
Having this problem	Check these items
No Picture (Power LED not lit)	<ol style="list-style-type: none"> 1. Make sure the power cord is plugged into the power outlet and into the back of the monitor. 2. First, ensure that the power button on the front of the monitor is in the OFF position, then press it to the ON position.
No Picture (Power LED is amber or yellow)	<ol style="list-style-type: none"> 1. Make sure the computer is turned on. 2. Make sure the signal cable is properly connected to your computer. 3. Check to see if the monitor cable has bent pins. 4. The Energy Saving feature may be activated
Screen says 	<ol style="list-style-type: none"> 1. Make sure the monitor cable is properly connected to your computer. (Also refer to the Quick Set-Up Guide). 2. Check to see if the monitor cable has bent pins. 3. Make sure the computer is turned on.
AUTO button not working properly	<ol style="list-style-type: none"> 1. The Auto Function is designed for use on standard Macintosh or IBM-compatible PCs running Microsoft Windows. 2. It may not work properly if using nonstandard PC or video card.
Imaging Problems	
Display position is incorrect	<ol style="list-style-type: none"> 1. Press the Auto button. 2. Adjust the image position using the Horizontal Position and/or Vertical Position in OSD Main Controls.
Image vibrates on the screen	Check that the signal cable is properly connected to the graphics board or PC.
Vertical flicker appears 	<ol style="list-style-type: none"> 1. Press the Auto button. 2. Eliminate the vertical bars using the More Settings of Phase/Clock in OSD Main Controls.
Horizontal flicker appears 	<ol style="list-style-type: none"> 1. Press the Auto button. 2. Eliminate the vertical bars using the More Settings of Phase/Clock in OSD Main Controls.
The screen is too bright or too dark	Adjust the contrast and brightness on OSD Main Controls. (The backlight of the LCD monitor has a fixed life span. When the screen becomes dark or begins to flicker, please contact your dealer).
An after-image appears	If an image remains on the screen for an extended period of time, it may be imprinted in the screen and leave an afterimage. This usually disappears after a few hours.
An after-image remains after the power has been turned off.	This is characteristic of liquid crystal and is not caused by a malfunction or deterioration of the liquid crystal. The after-image will disappear after a period of time.
Green, red, blue, dark, and white dots Remains	The remaining dots are normal characteristic of the liquid crystal used in today's technology.

On Screen Display

Description of the On Screen Display

What is the On-Screen Display?

On-Screen Display (OSD) is a feature in all Philips LCD monitors. It allows an end user to adjust screen performance or select functions of the monitors directly through an on-screen instruction window. A user friendly on screen display interface is shown as below:



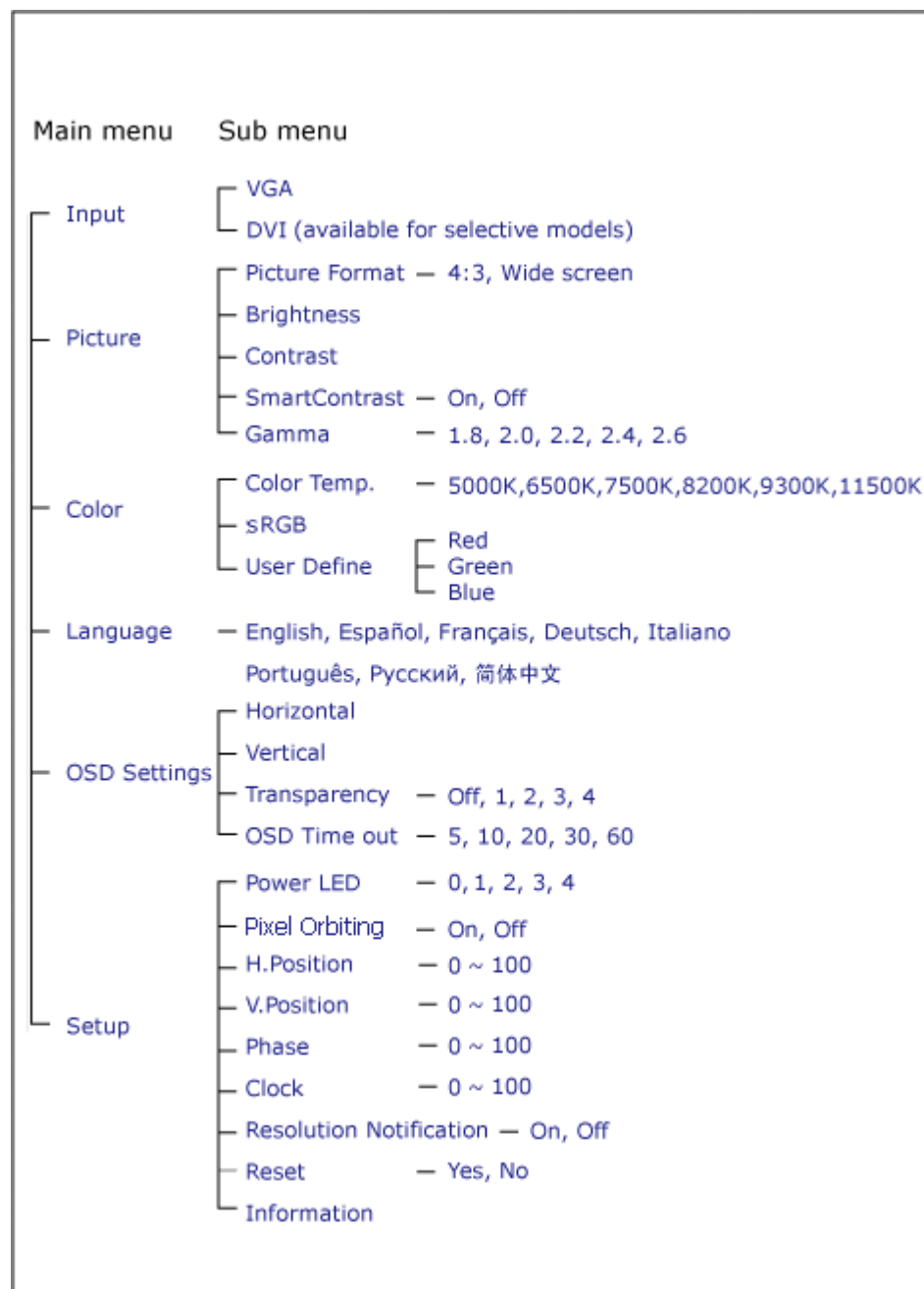
Basic and simple instruction on the control keys.

In the OSD shown above users can press ▼▲ buttons at the front bezel of the monitor to move the cursor, **OK** to confirm the choice or change.

On Screen Display

The OSD Tree

Below is an overall view of the structure of the On-Screen Display. You can use this as a reference when you want to work your way around the different adjustments later on.



Resolution notification

This monitor is designed for optimal performance at its native resolution, 1920X1200@60Hz. When the monitor is powered on at a different resolution, an alert is displayed on screen: Use 1920X1200@60Hz for best results.

Display of the native resolution alert can be switched off from Setup in the OSD (On Screen Display) menu.

Lock/Unlock,Aging,Factory Mode

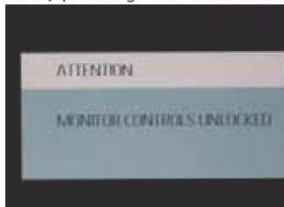
To Lock/Unlock OSD FUNCTION(User Mode)

The OSD function can be locked by pressing "OK" button for more than 10 seconds, the screen shows following windows for 4 seconds. Every time when you press "OK" button, this message appears on the screen automatically.



Unlock OSD function

Unlocked OSD function can be released by pressing "OK" button for more than 10 seconds again.



Access Factory Mode

- 1). Turn off monitor.
- 2). [Push "AUTO" & "MENU" buttons at the same time and hold them] + [Press "power" button until comes out "Windows screen"] => then release all buttons
- 3). Press "MENU" button, wait until the OSD menu with Characters factory " (below OSD menu) come on the Screen of the monitor.



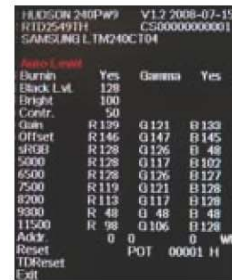
Factory Mode indicator

Factory Menu

Cursor can move on gray color area
 Hot key function: by pressing "DOWN" key at Factory Mode
 (PS: The Offset R G B function can be used on reduce or eliminate snowy noise on the background when the resolution of video signal is 1920*1200 vertical 60Hz. Slightly increase or decrease the value until snowy noise completely disappear .

Access Aging Mode

- Step 1 : Access Factory Mode then enter Factory Menu.
- Step 2 : By pressing " UP " and " DOWN " key to Burning Icon. Press "MENU " then press " UP " and " DOWN " key to turn on Aging Mode.



- Step 3 : Disconnect interface cable between Monitor and PC.

After 3 seconds, bring up:

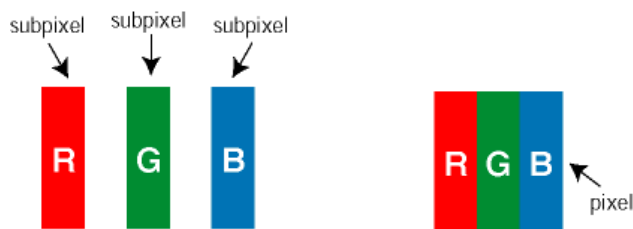


repealty
 Connect Signal cable again=> go back to normal display

Philips Pixel Defect Policy

Philips' Flat Panel Monitors Pixel Defect Policy

Philips strives to deliver the highest quality products. We use some of the industry's most advanced manufacturing processes and practice stringent quality control. However, pixel or sub pixel defects on the TFT LCD panels used in flat panel monitors are sometimes unavoidable. No manufacturer can guarantee that all panels will be free from pixel defects, but Philips guarantees that any monitor with an unacceptable number of defects will be repaired or replaced under warranty. This notice explains the different types of pixel defects and defines acceptable defect levels for each type. In order to qualify for repair or replacement under warranty, the number of pixel defects on a TFT LCD panel must exceed these acceptable levels. For example, no more than 0.0004% of the sub pixels on a 19" XGA monitor may be defective. Furthermore, Philips sets even higher quality standards for certain types or combinations of pixel defects that are more noticeable than others. This policy is valid worldwide.



Pixels and Sub pixels

A pixel, or picture element, is composed of three sub pixels in the primary colors of red, green and blue. Many pixels together form an image. When all sub pixels of a pixel are lit, the three colored sub pixels together appear as a single white pixel. When all are dark, the three colored sub pixels together appear as a single black pixel. Other combinations of lit and dark sub pixels appear as single pixels of other colors.

Types of Pixel Defects

Pixel and sub pixel defects appear on the screen in different ways. There are two categories of pixel defects and several types of sub pixel defects within each category.

Bright Dot Defects Bright dot defects appear as pixels or sub pixels that are always lit or 'on'. That is, a *bright dot* is a sub-pixel that stands out on the screen when the monitor displays a dark pattern. There are the types of bright dot defects:



One lit red, green or blue sub pixel

Two adjacent lit sub pixels:

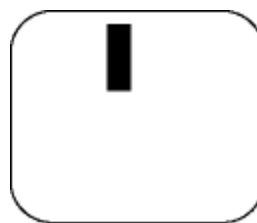
- Red + Blue = Purple
- Red + Green = Yellow
- Green + Blue = Cyan (Light Blue)

Three adjacent lit sub pixels (one white pixel)

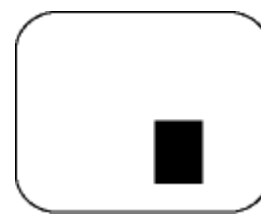


A red or blue *bright dot* must be more than 50 percent brighter than neighboring dots while a green bright dot is 30 percent brighter than neighboring dots.

Black Dot Defects Black dot defects appear as pixels or sub pixels that are always dark or 'off'. That is, a *dark dot* is a sub-pixel that stands out on the screen when the monitor displays a light pattern. These are the types of black dot defects:



One dark sub pixel



Two or three adjacent dark sub pixels

Proximity of Pixel Defects

Because pixel and sub pixels defects of the same type that are near to one another may be more noticeable, Philips also specifies tolerances for the proximity of pixel defects.

Pixel Defect Tolerances

In order to qualify for repair or replacement due to pixel defects during the warranty period, a TFT LCD panel in a Philips flat panel monitor must have pixel or sub pixel defects exceeding the tolerances listed in the following tables.

BRIGHT DOT DEFECTS	ACCEPTABLE LEVEL
MODEL	240PW9
1 lit subpixel	3
2 adjacent lit subpixels	1
3 adjacent lit subpixels (one white pixel)	0
Distance between two bright dot defects*	>15mm
Total bright dot defects of all types	3

BLACK DOT DEFECTS	ACCEPTABLE LEVEL
MODEL	240PW9
1 dark subpixel	5
2 adjacent dark subpixels	2
3 adjacent dark subpixels	0
Distance between two black dot defects*	>15mm
Total black dot defects of all types	5

TOTAL DOT DEFECTS	ACCEPTABLE LEVEL
MODEL	240PW9
Total bright or black dot defects of all types	5

Note: * 1 or 2 adjacent sub pixel defects = 1 dot defect

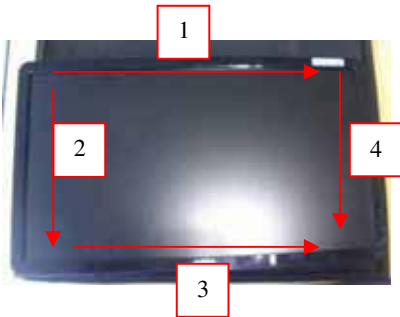
Mechanical Instruction

Disassemble the four screws



disassembly the bezel from the monitor, notice the disassembly order :

- 1.Top (1) parts of bezel
 - 2.Left (2) parts of bezel
 - 3.Bottom (3) parts of bezel
 4. Right (4) parts of bezel
- Don't draw the BZL



Turn over the monitor ,Uplift the Rear cover from the monitor



Take off all aluminum foils, then draw two pieces of FFC cables



disassemble a screw on the USB board



Take the entire internal mechanism from Bezel and put it on the cushion



Disassemble the Main-BKT : hexagonal screw *4



Tear off the adhesive tape and pull out the cable which connect panel and power board



Disassembled the Main-BKT : Side screw*2



Disassemble the main mechanism screw *2

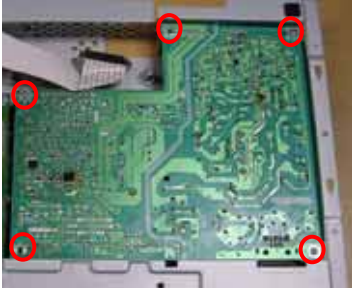


Tear off amber tape, then uplift the Main-BKT and unlock the LVDS by using two hands (see note).

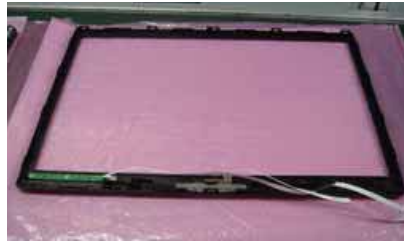


Mechanical Instruction

Disassemble the Power board → 5 screws
Tear off the iron sheet which cover the AC-SOCKET



Disassemble the C/B: screw*3
Uplift the LED/B, and separate the boards and bezel



Disassemble the interface board → 3 screws



Disassembled the other Main-BKT : Side screw*2
Then pull out the cable



Take the PCBA from Main-BKT and then put it on the cushion



Pull out the cable of Power board



Pull out the LVDS cable



Color Adjustment

Alignment procedure

1. Turn on the LCD monitor .
2. Turn on the Timing/pattern generator. See Fig.1
3. Preset LCD color Analyzer CA-1 10
- Remove the lens protective cover of probe CA-A30.
- Set measuring/viewing selector to measuring position for reset analyzer .(zero calibration) as Fig.2
- Turn on the color analyzer (CA-1 10)
- Press 0-CAL button to starting reset analyzer .

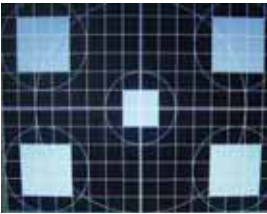


Fig. 1

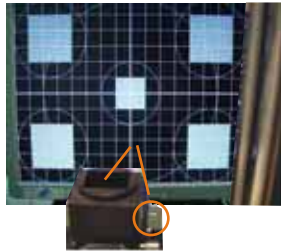


Fig. 2

4. Access Factory Mode

- 1). Turn off monitor.
- 2). [Push "AUT O" & "MENU" buttons at the same time and hold them] +[Press "power" button until comes out "Windows screen"] => then release all buttons
- 3). Press "MENU" button, wait until the OSD menu with Characters" HUDSON 240BW8 V0.13 2007-08-10 "(below OSD menu) come on the Screen of the monitor. as shown in Fig3.



Factory Mode indicator

Fig. 3

- 4). Press "MENU" button, then select factory mode indicator by "LEFT" or "RIGHT" button .Press "MENU" button to bring up submenu windows as below:



Fig. 4

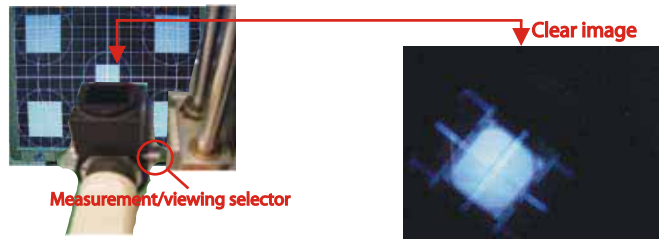


Fig.5

5.Display

Press "UP" or "DOWN" button to select . Change the value by "UP" or "DOWN" key until the X, Y co-ordinates as below

5.1 White color adjustment

There are three factory preset white color 9300K , 6500K , s R G B.

Apply full white pattern, with brightness in 100 % position and the contrast control at 50 % position.

The 1931 CIE Chromaticity (color triangle) diagram (x , y) coordinate for the screen centers should be:

Production	x	y	Product SPEC	x	y
5000K	$x = 0.345 \pm 0.006$	$y = 0.357 \pm 0.006$	5000K	$x = 0.345 \pm 0.02$	$y = 0.357 \pm 0.02$
6500K	$x = 0.313 \pm 0.006$	$y = 0.329 \pm 0.006$	6500K	$x = 0.313 \pm 0.02$	$y = 0.329 \pm 0.02$
7500K	$x = 0.298 \pm 0.006$	$y = 0.314 \pm 0.006$	7500K	$x = 0.298 \pm 0.02$	$y = 0.314 \pm 0.02$
8200K	$x = 0.291 \pm 0.006$	$y = 0.306 \pm 0.006$	8200K	$x = 0.291 \pm 0.02$	$y = 0.306 \pm 0.02$
9300K	$x = 0.283 \pm 0.006$	$y = 0.297 \pm 0.006$	9300K	$x = 0.283 \pm 0.02$	$y = 0.297 \pm 0.02$
11500K	$x = 0.270 \pm 0.006$	$y = 0.281 \pm 0.006$	11500K	$x = 0.270 \pm 0.02$	$y = 0.281 \pm 0.02$

Quality inspect

5000K	$x = 0.345 \pm 0.015$	$y = 0.357 \pm 0.015$
6500K	$x = 0.313 \pm 0.015$	$y = 0.329 \pm 0.015$
7500K	$x = 0.298 \pm 0.015$	$y = 0.314 \pm 0.015$
8200K	$x = 0.291 \pm 0.015$	$y = 0.306 \pm 0.015$
9300K	$x = 0.283 \pm 0.015$	$y = 0.297 \pm 0.015$
11500K	$x = 0.270 \pm 0.015$	$y = 0.281 \pm 0.015$

FAQs (Frequently Asked Questions)

General FAQs

Q: When I install my monitor what should I do if the screen shows 'Cannot display this video mode'?

A: Recommended video mode for Philips 24": 1920x1200 @60Hz.

1. Unplug all cables, then connect your PC to the monitor that you used previously.
2. In the Windows Start Menu, select Settings/Control Panel. In the Control Panel Window, select the Display icon. Inside the Display Control Panel, select the 'Settings' tab. Under the setting tab, in box labeled 'desktop area', move the slider to 1920x1200 pixels (24").
3. Open 'Advanced Properties' and set the Refresh Rate to 60Hz, then click OK.
4. Restart your computer and repeat step 2 and 3 to verify that your PC is set at 1920x1200@60Hz (24").
5. Shut down your computer, disconnect your old monitor and reconnect your Philips LCD monitor.
6. Turn on your monitor and then turn on your PC.

Q: What are the .inf and .icm files on the CD-ROM? How do I install the drivers (.inf and .icm)?

A: These are the driver files for your monitor. Follow the instructions in your user manual to install the drivers. Your computer may ask you for monitor drivers (.inf and .icm files) or a driver disk when you first install your monitor. Follow the instructions to insert the (companion CD-ROM) included in this package. Monitor drivers (.inf and .icm files) will be installed automatically.

Q: How do I adjust the resolution?

A: Your video card/graphic driver and monitor together determine the available resolutions. You can select the desired resolution under Windows® Control Panel with the "Display properties".

Q: What if I get lost when I am making monitor adjustments?

A: Simply press the MENU button, the Setup button, then select 'Reset' to recall all of the original factory settings.

Q: What is the Auto function?

A: The AUTO adjustment key restores the optimal screen position, phase and clock settings by pressing of a single button – without the need to navigate through OSD (On Screen Display) menus and control keys.

Note: Auto function is available in selected models only.

Q: My Monitor has no power (Power LED does not light up). What should I do?

A: Make sure the AC power cord is connected between the monitor and AC outlet, and click a key on keyboard/mouse to wake up the PC.

Q: Will the LCD monitor accept an interlaced signal under PC models?

A: No. If an Interlace signal is used, the screen displays both odd and even horizontal scanning lines at the same time, thus distorting the picture.

Q: What does the Refresh Rate mean for LCD?

A: Unlike CRT display technology, in which the speed of the electron beam is swept from the top to the bottom of the screen determines flicker, an active matrix display uses an active element (TFT) to control each individual pixel and the refresh rate is therefore not really applicable to LCD technology.

Q: Will the LCD screen be resistant to scratches?

A: A protective coating is applied to the surface of the LCD, which is durable to a certain extent (approximately up to the hardness of a 2H pencil). In general, it is recommended that the panel surface is not subject to any excessive shocks or scratches.

Q: How should I clean the LCD surface?

A: For normal cleaning, use a clean, soft cloth. For extensive cleaning, please use isopropyl alcohol. Do not use other solvents such as ethyl alcohol, ethanol, acetone, hexane, etc.

Q: Can I change the color setting of my monitor?

A: Yes, you can change your color setting through OSD control as the following procedures,

1. Press "MENU" to show the OSD (On Screen Display) menu
2. Press "Down Arrow" to select the option "Color" then press "OK" to enter color setting, there are three settings as below.
 - a. Color Temperature; The six settings are 5000K, 6500K, 7500K, 8200K, 9300K and 11500K. With settings in the 5000K range the panel appears 'warm,' with a red-white color tone, while a 11500K temperature yields 'cool, blue-white toning.'
 - b. sRGB; this is a standard setting for ensuring correct exchange of colors between different device (e.g. digital cameras, monitors, printers, scanners, etc)
 - c. User Define; the user can choose his/her preference color setting by adjusting red, green blue color.
 - d. Gamma; The five settings are 1.8, 2.0, 2.2, 2.4, and 2.6.

*A measurement of the color of light radiated by an object while it is being heated. This measurement is expressed in terms of absolute scale, (degrees Kelvin). Lower Kelvin temperatures such as 2004K are red; higher temperatures such as 9300K are blue. Neutral temperature is white, at 6504K.

Q: Can the Philips LCD Monitor be mounted on the wall?

A: Yes. Philips LCD monitors have this optional feature. For standard VESA mount holes on the rear cover allows the user to mount the Philips monitor on most of the VESA standard arms or accessories. We recommend to contact your Philips sales representative for more information.

Screen Adjustments

Q: When I install my monitor, how do I get the best performance from the monitor?

A: For best performance, make sure your display settings are set at 1920x1200@60Hz for 24".

Q: How do LCDs compare to CRTs in terms of radiation?

A: Because LCDs do not use an electron gun, they do not generate the same amount of radiation at the screen surface.

Compatibility with other Peripherals

Q: Can I connect my LCD monitor to any PC, workstation or Mac?

A: Yes. All Philips LCD monitors are fully compatible with standard PCs, Macs and workstations. You may need a cable adapter to connect the monitor to your Mac system. Please contact your Philips sales representative for more information.

Q: Are Philips LCD monitors Plug-and-Play?

A: Yes, the monitors are Plug-and-Play compatible with Windows® 95, 98, 2000, XP and Vista.

Q: What is USB (Universal Serial Bus)?

A: Think of USB as a smart plug for PC peripherals. USB automatically determines resources (like driver software and bus bandwidth) required by peripherals. USB makes necessary resources available without user intervention. There are three main benefits of USB. USB eliminates "case anxiety," the fear of removing the computer case to install circuit board cards -- that often requires adjustment of complicated IRQ settings -- for add-on peripherals. USB does away with "port gridlock." Without USB, PCs are normally limited to one printer, two Com port devices (usually a mouse and modem), one Enhanced Parallel Port add-on (scanner or video camera, for example), and a joystick. More and more peripherals for multimedia computers come on the market every day. With USB, up to 127 devices can run simultaneously on one computer. USB permits "hot plug-in." No need to shut down, plug in, reboot and run set up to install peripherals. No need to go through the reverse process to unplug a device. Bottom line: USB transforms today's "Plug-and-Pray" into true Plug-and-Play!

Please refer to glossary for more information about USB.

FAQs (Frequently Asked Questions)

Q: What is a USB hub ?

A: A USB hub provides additional connections to the Universal Serial Bus. A hub's upstream port connects a hub to the host, usually a PC. Multiple downstream ports in a hub allows connection to another hub or device, such as a USB keyboard, camera or printer.

LCD Panel Technology

Q: What is a Liquid Crystal Display?

A: A Liquid Crystal Display (LCD) is an optical device that is commonly used to display ASCII characters and images on digital items such as watches, calculators, portable game consoles, etc. LCD is the technology used for displays in notebooks and other small computers. Like light-emitting diode and gas-plasma technologies, LCD allows displays to be much thinner than cathode ray tube (CRT) technology. LCD consumes much less power than LED and gas-displays because it works on the principle of blocking light rather than emitting it.

Q: What differentiates passive matrix LCDs from active matrix LCDs?

A: An LCD is made with either a passive matrix or an active matrix display grid. An active matrix has a transistor located at each pixel intersection, requiring less current to control the luminance of a pixel. For this reason, the current in an active matrix display can be switched on and off more frequently, improving the screen refresh time (your mouse pointer will appear to move more smoothly across the screen, for example). The passive matrix LCD has a grid of conductors with pixels located at each intersection in the grid.

Q: What are the advantages of TFT LCD compared with CRT?

A: In a CRT monitor, a gun shoots electrons and general light by colliding polarized electrons on fluorescent glass. Therefore, CRT monitors basically operate with an analog RGB signal. A TFT LCD monitor is a device that displays an input image by operating a liquid crystal panel. The TFT has a fundamentally different structure than a CRT: Each cell has an active matrix structure and independent active elements. A TFT LCD has two glass panels and the space between them is filled with liquid crystal. When each cell is connected with electrodes and impressed with voltage, the molecular structure of the liquid crystal is altered and controls the amount of inlet lighting to display images. A TFT LCD has several advantages over a CRT, since it can be very thin and no flickering occurs because it does not use the scanning method.

Q: Why is vertical frequency of 60Hz optimal for an LCD monitor?

A: Unlike a CRT monitor, the TFT LCD panel has a fixed resolution. For example, an XGA monitor has 1024x3 (R, G, B) x 768 pixels and a higher resolution may not be available without additional software processing. The panel is designed to optimize the display for a 65MHz dot clock, one of the standards for XGA displays. Since the vertical/horizontal frequency for this dot clock is 60Hz/48kHz, the optimum frequency for this monitor is 60Hz.

Q: What kind of wide-angle technology is available? How does it work?

A: The TFT LCD panel is an element that controls/displays the inlet of a backlight using the dual-refraction of a liquid crystal. Using the property that the projection of inlet light refracts toward the major axis of the liquid element, it controls the direction of inlet light and displays it. Since the refraction ratio of inlet light on liquid crystal varies with the inlet angle of the light, the viewing angle of a TFT is much narrower than that of a CRT. Usually, the viewing angle refers to the point where the contrast ratio is 10. Many ways to widen the viewing angle are currently being developed and the most common approach is to use a wide viewing angle film, which widens the viewing angle by varying the refraction ratio. IPS (In Plane Switching) or MVA (Multi Vertical Aligned) is also used to give a wider viewing angle.

Q: Why is there no flicker on an LCD Monitor?

A: Technically speaking, LCDs do flicker, but the cause of the phenomenon is different from that of a CRT monitor -- and it has no impact of the ease of viewing. Flickering in an LCD monitor relates to usually undetectable luminance caused by the difference between

positive and negative voltage. On the other hand, CRT flickering that can irritate the human eye occurs when the on/off action of the fluorescent object becomes visible. Since the reaction speed of liquid crystal in an LCD panel is much slower, this troublesome form of flickering is not present in an LCD display.

Q: Why is an LCD monitor virtually low of Electro Magnetic Interference?

A: Unlike a CRT, an LCD monitor does not have key parts that generate Electro Magnetic Interference, especially magnetic fields. Also, since an LCD display utilizes relatively low power, its power supply is extremely quiet.

Ergonomics, Ecology and Safety Standards

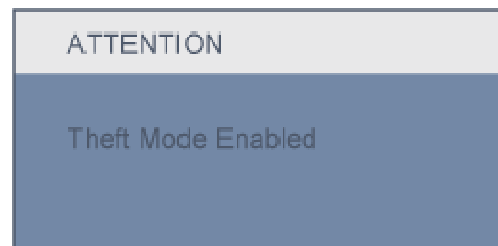
Q: What is the CE mark?

A: The CE (Conformité Européenne) mark is required to be displayed on all regulated products offered for sale on the European market. This 'CE' mark means that a product complies with the relevant European Directive. A European Directive is a European 'Law' that relates to health, safety, environment and consumer protection, much the same as the U.S. National Electrical Code and UL Standards.

Q: Does the LCD monitor conform to general safety standards?

A: Yes. Philips LCD monitors conform to the guidelines of MPR-II and TCO 99/03 standards for the control of radiation, electromagnetic waves, energy reduction, electrical safety in the work environment and recyclability. The specification page provides detailed data on safety standards.

Q: After I change new PC, I found this information on screen, how can I do?



A: Because you activate Theft Deterrence function in SmartControl II. Please contact IT manager or Philips Service Center.

Electrical Instructions

1. Electrical characteristics

1.1 Interface signals

1). D-Sub Analog

Input signal : Video, Hsync., Vsync

Video : 0.7 Vp-p, input impedance, 75 ohm @DC

Sync. : Separate sync TTL level , input impedance 2.2k ohm terminate

Hsync Positive/Negative

Vsync Positive/Negative

Composite sync TTL level, input impedance 2.2k ohm terminate (Positive/Negative)

Sync on green video 0.3 Vp-p Negative (Video 0.7 Vp-p Positive)

2). DVI-D Digital

Input signal: Single TMDS link (Three channels: RX0-/+, RX1-/+, RX2-/+))

3). USB PLUG 2.0 (Not required in 240BW8)

Input signal: Upstream input (V_{BUS}, D+, D-, GND) via USB-B receptacle.

Output signal: Downstream output (V_{BUS}, D+, D-, GND) through USB-A receptacle

1.2 Interface

1.2.1 D-Sub Cable

Length : 1.8 M +/- 50 mm

Connector type : D-Sub male with DDC2B pin assignments.
Blue connector thumb-operated jack screws

1.2.2 DVI Cable

The input signals are applied to the display through DVI-D cable.

Length. : 1.8 M +/- 50 mm

Connector type. : DVI-D male with DDC-2B pin assignments
White connector thumb-operated jackscrews

1.3 Timing requirement

1.3.1 Mode storing capacity

Factory preset modes : 15

Preset modes : 53

User define modes : 16 (waiting for supplier input)

Note: 1. Screen displays perfect picture at 15 factory-preset modes.

2. Screen displays visible picture with OSD warning when input modes are the 51 preset modes

1.3.2 Factory preset modes (15 modes)

24W Preset Mode					
Item	H Freq. (KHz)	Mode	Resolution	V Freq. (Hz)	BW(MHz)
1	31.469	IBM VISA 10H	640x350	70.086	
2	31.469	IBM VGA 3H	720x400	70.167	
3	31.469	IBM VGA 12H	640x480	59.94	
4	35	MACINTOSH	640x480	67	
5	37.861	VESA	640x480	72.809	
6	37.5	VESA	640x480	75	
7	43.269	VESA	640x480	86.000	
8	35.156	VESA	800x600	56.25	
9	37.879	VESA	800x600	60.317	
10	40.077	VESA	800x600	72.100	
11	35.935	VESA	800x600	75	
12	53.674	VESA	800x600	85.061	
13	49.7	MACINTOSH	832x624	75	
14	56.4	-	960x720	75	
15	44.75	-	960x720	60	
16	49.363	VESA	1024x768	60.004	
17	56.476	VESA	1024x768	70.069	
18	60.029	VESA	1024x768	75.029	
19	61.00	IBM XGA-2	1024x768	75.781	
20	68.677	VESA	1024x768	84.997	
21	49.7	CVT 2.3MA	1280x768	60	
22	60.389	CVT 2.3MA	1280x768	75	
23	54.1	-	1152x864	60	
24	63.861	VESA	1152x864	70.012	
25	67.5	VESA	1152x864	75	
26	68.7	MACINTOSH	1152x870	75	
27	61.845	SUN WS	1152x900	66.004	
28	71.81	SUN WS	1152x900	76.15	
29	49.7	CVT	1200x800	59.81	
30	52.8	CVT	1200x800	74.93	
31	60	VESA	1200x800	60	
32	75	VESA	1200x800	75	
33	63.861	VESA	1200x1024	60.02	
34	71.691	SUN WS	1200x1024	67.189	
35	76	DOSV	1200x1024	72	
36	73.876	VESA	1200x1024	75.046	
37	81.13	SUN WS	1200x1024	76.11	
38	91.1	VESA	1200x1024	85	
39	44.772	-	1280x720	60	
40	52.5	-	1280x720	70	
41	64	CVT-reduced blanking	1400x1050	60	
42	60	CVT	1400x1050	75	
43	81.1	CVT	1400x1050	85	
44	55.469	VESA-reduced blanking mode	1440x900	59.901	88.75
45	55.235	VESA	1440x900	69.887	106.5
46	70.636	VESA	1440x900	74.964	136.75
47	75	VESA	1600x1200	60	
48	67.05	CVT 2.3MA-R	1920x1080	60.0 (for D-Sub)	173
49	66.587	CVT 2.3MA-R	1920x1080	60	178.5
50	66.29	CVT 76M/R	1600x1050	60	146
51	74.46	CVT 76M/R	1600x1050	60	119
52	74.46	CVT 2.3MA-R	1920x1200	60.0 (for D-sub)	193
53	74.62	CVT 2.3MA-R	1920x1200	60	154

Factory preset mode: 15 Sets
Preset mode: 63 Sets
User mode: 16 Sets

Electrical Instructions

2. White color adjustment

There are three factory preset white color 9300K, 6500K, sRGB. Apply full white pattern, with brightness in 100 % position and the contrast control at 50 % position. The 1931 CIE Chromaticity (color triangle) diagram (x,y) coordinate for the screen center should be:

Production		Product SPEC	
5000K	x = 0.345 ± 0.006 y = 0.357 ± 0.006	5000K	x = 0.345 ± 0.02 y = 0.357 ± 0.02
6500K	x = 0.313 ± 0.006 y = 0.329 ± 0.006	6500K	x = 0.313 ± 0.02 y = 0.329 ± 0.02
7500K	x = 0.298 ± 0.006 y = 0.314 ± 0.006	7500K	x = 0.298 ± 0.02 y = 0.314 ± 0.02
8200K	x = 0.291 ± 0.006 y = 0.306 ± 0.006	8200K	x = 0.291 ± 0.02 y = 0.306 ± 0.02
9300K	x = 0.283 ± 0.006 y = 0.297 ± 0.006	9300K	x = 0.283 ± 0.02 y = 0.297 ± 0.02
11500K	x = 0.270 ± 0.006 y = 0.281 ± 0.006	11500K	x = 0.270 ± 0.02 y = 0.281 ± 0.02

Quality inspect

5000K	x = 0.345 ± 0.015 y = 0.357 ± 0.015
6500K	x = 0.313 ± 0.015 y = 0.329 ± 0.015
7500K	x = 0.298 ± 0.015 y = 0.314 ± 0.015
8200K	x = 0.291 ± 0.015 y = 0.306 ± 0.015
9300K	x = 0.283 ± 0.015 y = 0.297 ± 0.015
11500K	x = 0.270 ± 0.015 y = 0.281 ± 0.015

DDC Data Re-programming

In case the DDC data memory IC or main EEPROM which storage all factory settings were replaced due to a defect, the serial numbers have to be re-programmed "Analog DDC IC, Digital DDC IC & EEPROM".

It is advised to re-soldered DDC IC and main EEPROM from the old board onto the new board if circuit board have been replaced, in this case the DDC data does not need to be re-programmed.

Additional information

Additional information about DDC (Display Data Channel) may be obtained from Video Electronics Standards Association (VESA).

Extended Display Identification Data(EDID) information may be also obtained from VESA.

Configuration and procedure

"PI-EDID" The software is provided by IMS to upgrade the firmware of CPU.

PI-EDID Tools is for the interface between "Parallel Port of PC" and "15 pin-D-SUB connector of Monitor".

It is a windows-based program, which cannot be run in MS-DOS.

System and equipment requirements

1. An Pentium (or above) personal computer or compatible.
2. Microsoft operation system Windows 95/98/2000/XP and Port95NT.exe.
3. EDID Software "PI-EDID.exe"
4. ISP boardas shown in Fig. 1

And I2C Board Jump wire should follow J10 (short), J9 (open), J5/J6/ (1and 2 pin short) J7/J8 (1 and 2 pin short)

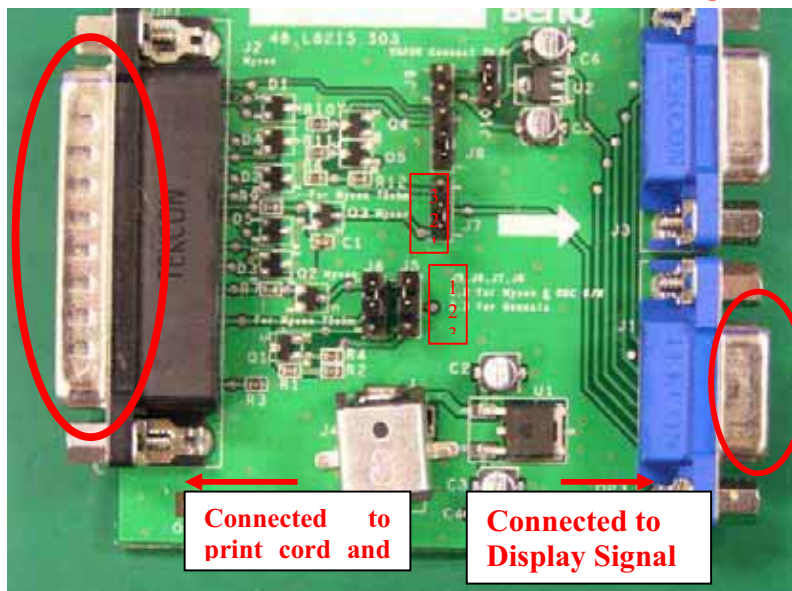


Fig.1

DDC Instruction

5-1 Connect and Mains cord to Monitor as shown in Fig2(D-SUB cable for D-SUB EDID)

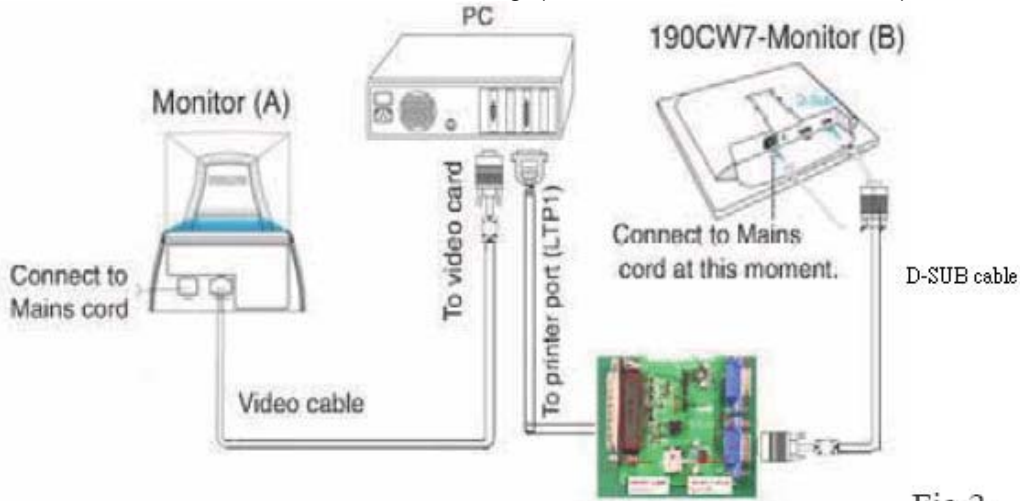


Fig.2

5-2 Connect and Mains cord to Monitor as shown in Fig 3(D-SUB to DVI cable for DVI EDID)

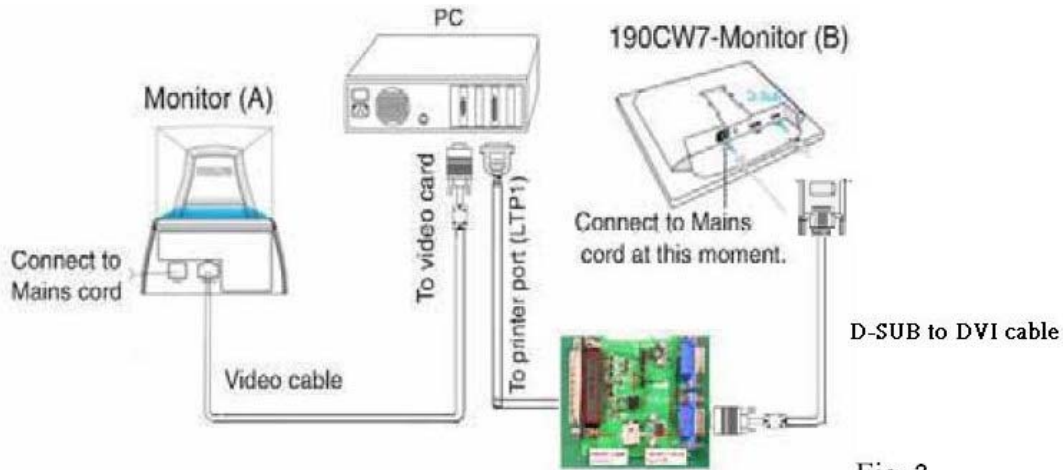
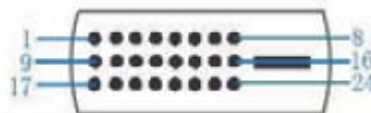
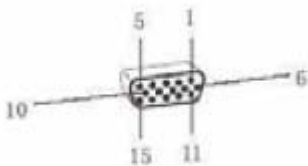


Fig. 3

B, Input DVI-D connector pin



Pin No.	Description
1	T.M.D.S. data2-
2	T.M.D.S. data2+
3	T.M.D.S. data2 shield
4	No Connect
5	No Connect
6	DDC clock
7	DDC data
8	No Connect
9	T.M.D.S. data1-
10	T.M.D.S. data1+
11	T.M.D.S. data1 shield
12	No Connect
13	No Connect
14	+5V Power
15	Ground (for +5V) – Cable detect
16	Hot plug detect
17	T.M.D.S. data0-
18	T.M.D.S. data0+
19	T.M.D.S. data0 shield
20	No Connect
21	No Connect
22	T.M.D.S clock shield
23	T.M.D.S. clock+
24	T.M.D.S. clock-



Pin assignment.

A15 pin D-Sub connector

PIN No.	SIGNAL
1	Red
2	Green/ SOG
3	Blue
4	Sense (GND)
5	Cable Detect (GND)
6	Red GND
7	Green GND
8	Blue GND
9	DDC +3.3V or +5V
10	Logic GND
11	Sense (GND)
12	Bi-directional data
13	H/H+V sync
14	V-sync
15	Data clock

6. Setup the Philips-IMS EDID Tools program

Step 1: Make a folder in your PC as shown in Fig. 3.

For example: C:\EDID

Step 2: Copy PI-EDID Software into your folder as shown in Fig.3.



Fig.3

Step 3: Copy the

LCD_Analog.ddc and LCD_DVI.ddc
to C:\EDID as shown in Fig. 4 .



Fig.4

Update the DDC

1. Connect DSUB Cable to I2C Board.

Double click the PI-EDID.exe icon in desktop then appears window as shown in Fig.5.

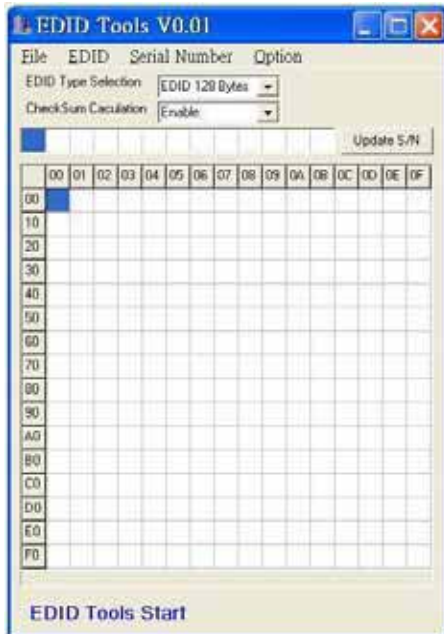


Fig.5

2. Press File->OPEN EDID to Load DDC file as shown in Fig.6.
Load Analog EDID file LCD_Analog.ddc to PI-EDID.exe

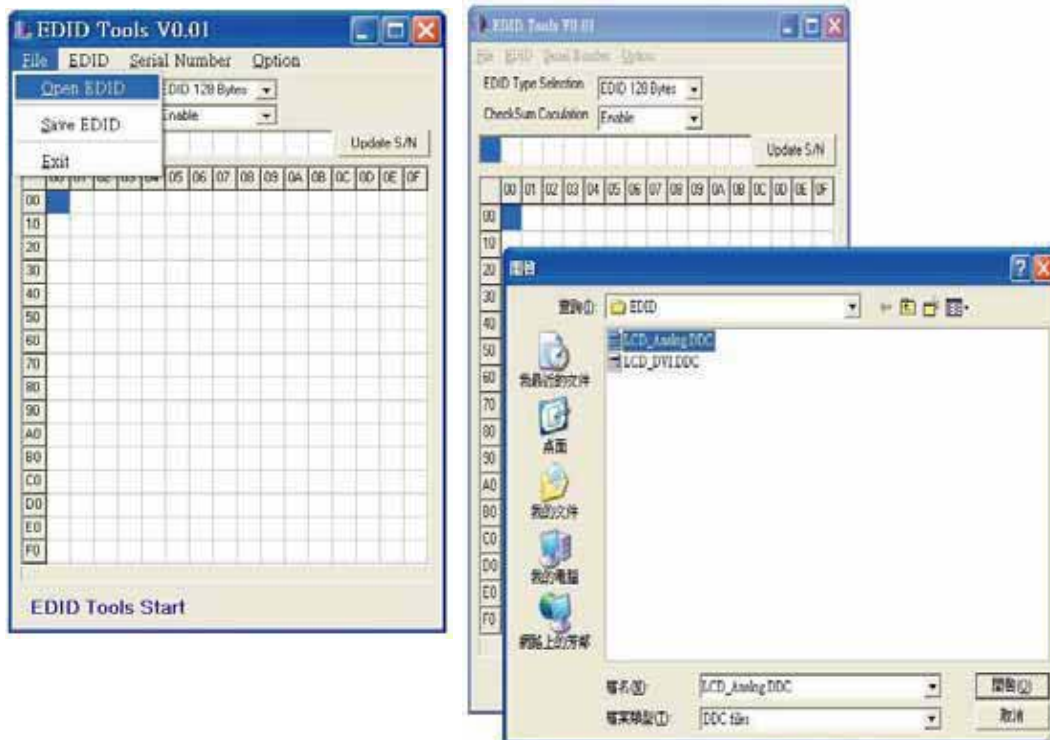


Fig.6

3. Load EDID file OK as shown in Fig.7.

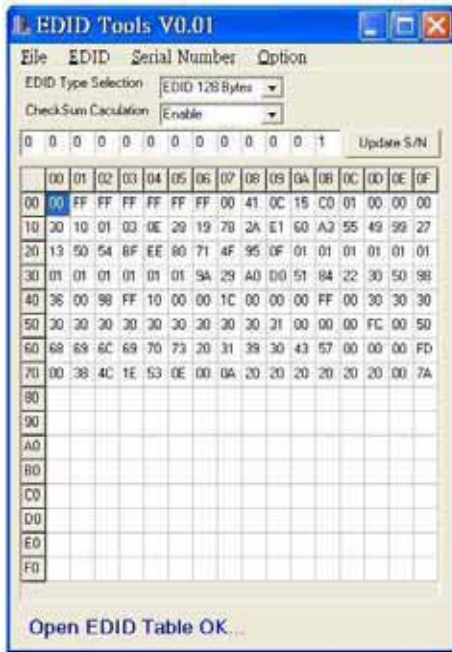


Fig.7

4. Modify Serial Number then Press •Update S/N button as shown in Fig.8.

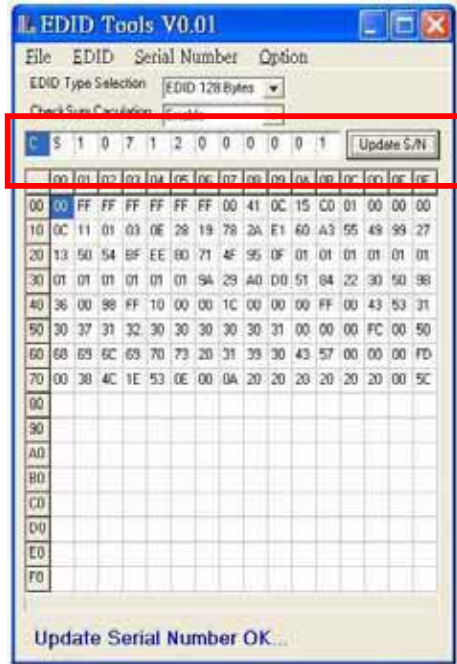


Fig.8

5. Press EDID->Write to write EDID data to EEPROM as shown in Fig. 9.

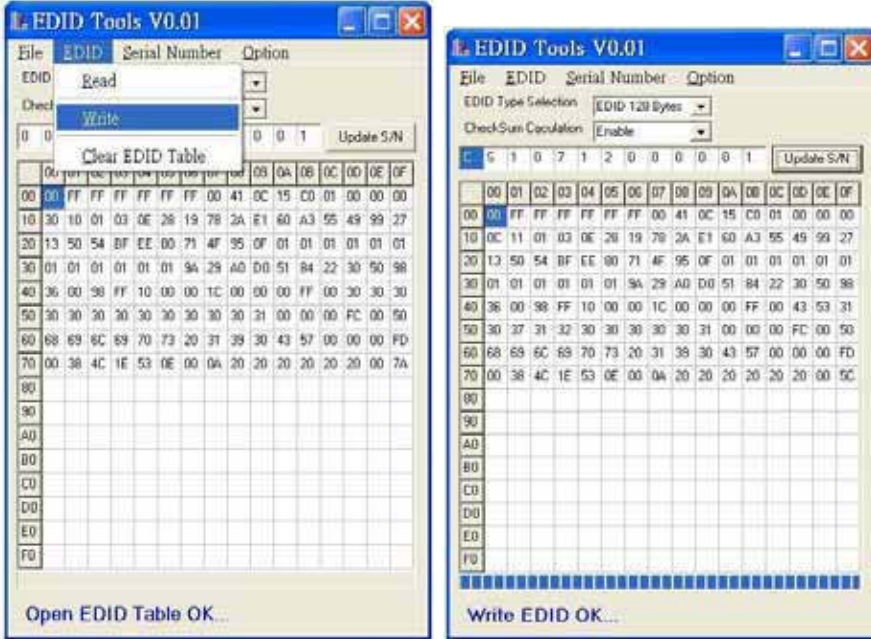


Fig.9

6. Connect DVI Cable to I2C Board.
Repeat Step 1~5 to write DVI EDID file.

7. Enter Factory Mode then Press the Serial Number->Write EDIDS/N to EEPROM as shown in Fig.10
Note: If not enter Factory Mode, this Wrote EDID S/N will not work.

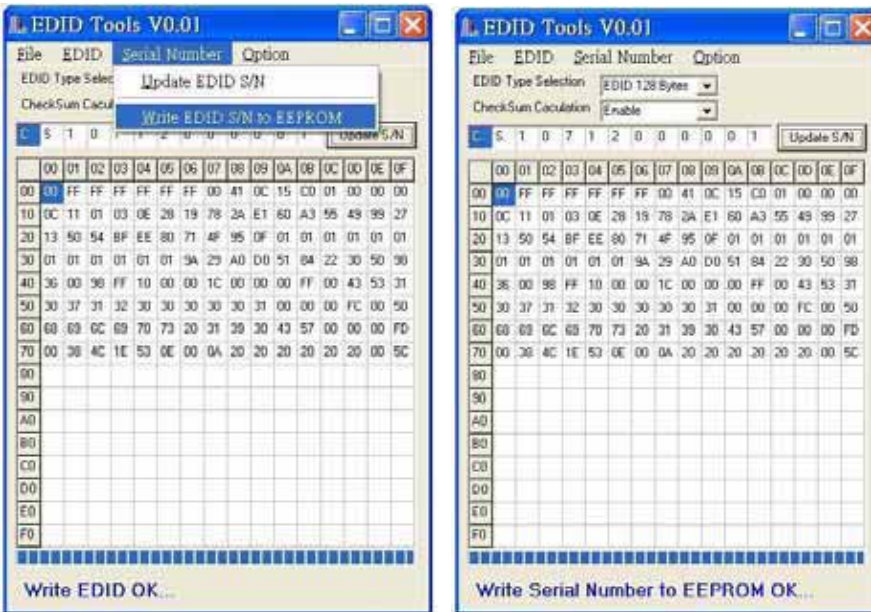


Fig.10

DDC DATA

Analog:

 EDID Log File

Vendor/Product Identification

Manufacturer Name : PHL
 Product : 0873
 Serial Number :
 Week of Manufacture : 15
 Year of Manufacture : 2008

EDID Structure Version , Revision

Version # : 01
 Revision # : 03

Basic Display Parameters/Features

Vedio Input Definition : Bit 7 [0] Analog Singal Level
 : Bit 6,5 [0,0] Operation 0.700,0.300 (1.000 V p-p)
 : Bit 4 [0] Without Blank-to-black setup
 : Bit 3 [1] Seperate syncs. Supported
 : Bit 2 [1] Composite syncs. Supported
 : Bit 1 [1] syncs. on green video Supported
 : Bit 0 [0] Serration of the Vsync. Pulse Not Required

Max. Horizontal Image Size (mm) : 520

Max. Vertical Image Size (mm) : 320

Display Transfer Characteristic : 2.2

Featurer Support

: Bit 7 [1] Standby Supported
 : Bit 6 [1] Suspend Supported
 : Bit 5 [1] Active off
 : Bit 4,3 [0,1] RGB color display
 : Bit 2 [1] Primary Color Space: sRGB Standard
 : Bit 1 [*] Reserved
 : Bit 0 [0] Default GTF Not Supported

Color Characteristic

Red - x : 0.6572265625
 Red - y : 0.328125
 Green - x : 0.212890625
 Green - y : 0.6728515625
 Blue - x : 0.142578125
 Blue - y : 0.0712890625
 White - x : 0.3134765625
 White - y : 0.3291015625

Established Timing

Established Timinigs I : Bit 7 [1] 720 x 400 @ 70 Hz Supported (IBM,VGA)
 : Bit 6 [0]
 : Bit 5 [1] 640 x 480 @ 60 Hz Supported (IBM,VGA)
 : Bit 4 [1] 640 x 480 @ 67 Hz Supported (Apple,MacII)
 : Bit 3 [1] 640 x 480 @ 72 Hz Supported (VESA)
 : Bit 2 [1] 640 x 480 @ 75 Hz Supported (VESA)
 : Bit 1 [1] 800 x 600 @ 56 Hz Supported (VESA)
 : Bit 0 [1] 800 x 600 @ 60 Hz Supported (VESA)

Established Timinigs II

: Bit 7 [1] 800 x 600 @ 72 Hz Supported (VESA)
 : Bit 6 [1] 800 x 600 @ 75 Hz Supported (VESA)
 : Bit 5 [1] 832 x 624 @ 75 Hz Supported (Apple,MacII)
 : Bit 4 [0]
 : Bit 3 [1] 1024 x 768 @ 60 Hz Supported (VESA)
 : Bit 2 [1] 1024 x 768 @ 70 Hz Supported (VESA)
 : Bit 1 [1] 1024 x 768 @ 75 Hz Supported (VESA)
 : Bit 0 [1] 1280 x 1024 @ 75 Hz Supported (VESA)

Manufacturer's Timing

: Bit 7 [1] 1152 x 870 @ 75 Hz Supported (Apple, MacII)
 : Bit 6-0 [*] Reserved

StandarTiming Identification 1

Horizontal Active Pixels : 1152
 Aspect Ratio : 4:3
 Refresh Rate(Hz) : 60

StandarTiming Identification 2

Horizontal Active Pixels : 1280
 Aspect Ratio : 4:3
 Refresh Rate(Hz) : 60

DDC DATA

```

StandarTiming Identification 3
  Horizontal Active Pixels      : 1280
  Aspect Ratio                  : 16:9
  Refresh Rate(Hz)              : 60

StandarTiming Identification 4
  Horizontal Active Pixels      : 1440
  Aspect Ratio                  : 16:10
  Refresh Rate(Hz)              : 60

StandarTiming Identification 5
  Horizontal Active Pixels      : 1440
  Aspect Ratio                  : 16:10
  Refresh Rate(Hz)              : 75

StandarTiming Identification 6
  Horizontal Active Pixels      : 1600
  Aspect Ratio                  : 4:3
  Refresh Rate(Hz)              : 60

StandarTiming Identification 7
  Horizontal Active Pixels      : 1680
  Aspect Ratio                  : 16:10
  Refresh Rate(Hz)              : 60

StandarTiming Identification 8
  Horizontal Active Pixels      :
  Aspect Ratio                  :
  Refresh Rate(Hz)              :
Detailed Timing Description 1
  Pixel Clock (kHz)             : 154000
  H Active (pixels)             : 1920
  H Blanking (pixels)           : 160
  V Active (lines)              : 1200
  V Blanking (lines)            : 35
  H Sync Offset (F Porch) (pixels) : 48
  H Sync Pulse Width (pixels)   : 32
  V Sync Offset (F Porch) (lines) : 3
  V Sync Pulse Width (lines)    : 6
  H Image Size (mm)             : 519
  V Image Size (mm)             : 324
  H Border (pixels)             : 0
  V Border (lines)              : 0
  Flag #1                       : Bit 7 [0] No-Interlaced
  #2                            : Bit 6,5 [0,0] Normal display, no stereo
  #3                            : Bit 3,4 [1,1] Digital Separate
  #4                            : Bit 2,1 [0,1] Vsync Negative Polarity, Hsync Positive Polarity
  Monitor Serial Number         : CS1071500001
  Monitor Name                  : Philips 240PW

Monitor Decription
  Min. V Rate(Hz)               : 48
  Max. V Rate(Hz)               : 85
  Min. H Rate(kHz)              : 24
  Max. H Rate(kHz)              : 94
  Max. Pixel Clock(Mhz)         : 210

```

EDID Data (128 bytes)

```

*****
0: 00 1: FF 2: FF 3: FF 4: FF 5: FF 6: FF 7: 00
8: 41 9: 0C 10: 73 11: 08 12: 01 13: 00 14: 00 15: 00
16: 0F 17: 12 18: 01 19: 03 20: 0E 21: 34 22: 20 23: 78
24: EE 25: 49 26: 95 27: A9 28: 54 29: 37 30: AD 31: 25
32: 13 33: 50 34: 54 35: BF 36: EF 37: 80 38: 71 39: 40
40: 81 41: 40 42: 81 43: C0 44: 95 45: 00 46: 95 47: 0F
48: A9 49: 40 50: B3 51: 00 52: 01 53: 01 54: 28 55: 3C
56: 80 57: A0 58: 70 59: B0 60: 23 61: 40 62: 30 63: 20
64: 36 65: 00 66: 07 67: 44 68: 21 69: 00 70: 00 71: 1A
72: 00 73: 00 74: 00 75: FF 76: 00 77: 43 78: 53 79: 31
80: 30 81: 37 82: 31 83: 35 84: 30 85: 30 86: 30 87: 30
88: 30 89: 31 90: 00 91: 00 92: 00 93: FC 94: 00 95: 50
96: 68 97: 69 98: 6C 99: 69 100: 70 101: 73 102: 20 103: 32
104: 34 105: 30 106: 50 107: 57 108: 00 109: 00 110: 00 111: FD
112: 00 113: 30 114: 55 115: 18 116: 5E 117: 15 118: 00 119: 0A
120: 20 121: 20 122: 20 123: 20 124: 20 125: 20 126: 00 127: 2D

```

DDC DATA

DVI

```

*****
EDID Log File
*****

Vendor/Product Identification
Manufacturer Name       : PHL
Product                 : 0873
Serial Number           :
Week of Manufacture     : 15
Year of Manufacture     : 2008

EDID Structure Version , Revision
Version #               : 01
Revision #              : 03

Basic Display Parameters/Features
Vedio Input Definition : Bit 7 [1]      Digital Signal Level
                        : Bit 6,5 [*]    Reserved
                        : Bit 4 [*]      Reserved
                        : Bit 3 [*]      Reserved
                        : Bit 2 [*]      Reserved
                        : Bit 1 [*]      Reserved
                        : Bit 0 [0]      Interface is signal Not compatible with VESA DEP 1.X

Max. Horizontal Image Size (mm) : 520
Max. Vertical Image Size (mm)   : 320
Display Transfer Characteristic : 2.2
Featur Support                  : Bit 7 [1]      Standby Supported
                                : Bit 6 [1]      Suspend Supported
                                : Bit 5 [1]      Active off
                                : Bit 4,3 [0,1]  RGB color display
                                : Bit 2 [1]      Primary Color Space: sRGB Standard
                                : Bit 1 [*]      Reserved
                                : Bit 0 [0]      Default GTF Not Supported

Color Characteristic
Red - x                     : 0.6572265625
Red - y                     : 0.328125
Green - x                   : 0.212890625
Green - y                   : 0.6728515625
Blue - x                    : 0.142578125
Blue - y                    : 0.0712890625
White - x                   : 0.3134765625
White - y                   : 0.3291015625

Established Timing

Established Timinigs I      : Bit 7 [1] 720 x 400 @ 70 Hz Supported (IBM,VGA)
                            : Bit 6 [0]
                            : Bit 5 [1] 640 x 480 @ 60 Hz Supported (IBM,VGA)
                            : Bit 4 [1] 640 x 480 @ 67 Hz Supported (Apple,MacII)
                            : Bit 3 [1] 640 x 480 @ 72 Hz Supported (VESA)
                            : Bit 2 [1] 640 x 480 @ 75 Hz Supported (VESA)
                            : Bit 1 [1] 800 x 600 @ 56 Hz Supported (VESA)
                            : Bit 0 [1] 800 x 600 @ 60 Hz Supported (VESA)

Established Timinigs II    : Bit 7 [1] 800 x 600 @ 72 Hz Supported (VESA)
                            : Bit 6 [1] 800 x 600 @ 75 Hz Supported (VESA)
                            : Bit 5 [1] 832 x 624 @ 75 Hz Supported (Apple,MacII)
                            : Bit 4 [0]
                            : Bit 3 [1] 1024 x 768 @ 60 Hz Supported (VESA)
                            : Bit 2 [1] 1024 x 768 @ 70 Hz Supported (VESA)
                            : Bit 1 [1] 1024 x 768 @ 75 Hz Supported (VESA)
                            : Bit 0 [1] 1280 x 1024 @ 75 Hz Supported (VESA)

Manufacturer's Timing      : Bit 7 [1] 1152 x 870 @ 75 Hz Supported (Apple, MacII)
                            : Bit 6-0 [*] Reserved

StandarTiming Identification 1
Horizontal Active Pixels   : 1152
Aspect Ratio               : 4:3
Refresh Rate(Hz)          : 60

StandarTiming Identification 2
Horizontal Active Pixels   : 1280
Aspect Ratio               : 4:3
Refresh Rate(Hz)          : 60

```

DDC DATA

```

StandarTiming Identification 3
  Horizontal Active Pixels      : 1280
  Aspect Ratio                 : 16:9
  Refresh Rate(Hz)            : 60

StandarTiming Identification 4
  Horizontal Active Pixels      : 1440
  Aspect Ratio                 : 16:10
  Refresh Rate(Hz)            : 60

StandarTiming Identification 5
  Horizontal Active Pixels      : 1440
  Aspect Ratio                 : 16:10
  Refresh Rate(Hz)            : 75

StandarTiming Identification 6
  Horizontal Active Pixels      : 1600
  Aspect Ratio                 : 4:3
  Refresh Rate(Hz)            : 60

StandarTiming Identification 7
  Horizontal Active Pixels      : 1680
  Aspect Ratio                 : 16:10
  Refresh Rate(Hz)            : 60

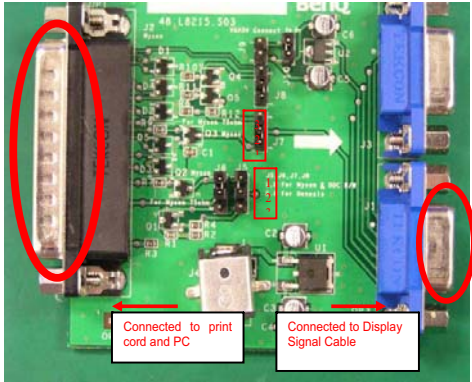
StandarTiming Identification 8
  Horizontal Active Pixels      :
  Aspect Ratio                 :
  Refresh Rate(Hz)            :
Detailed Timing Description 1
  Pixel Clock (kHz)           : 154000
  H Active (pixels)           : 1920
  H Blanking (pixels)         : 160
  V Active (lines)            : 1200
  V Blanking (lines)          : 35
  H Sync Offset (F Porch) (pixels) : 48
  H Sync Pulse Width (pixels) : 32
  V Sync Offset (F Porch) (lines) : 3
  V Sync Pulse Width (lines)  : 6
  H Image Size (mm)           : 519
  V Image Size (mm)           : 324
  H Border (pixels)           : 0
  V Border (lines)            : 0
  Flag #1                     : Bit 7 [0] No-Interlaced
  #2                          : Bit 6,5 [0,0] Normal display, no stereo
  #3                          : Bit 3,4 [1,1] Digital Separate
  #4                          : Bit 2,1 [0,1] Vsync Negative Polarity, Hsync Positive Polarity
  Monitor Serial Number       : CS1071500001
  Monitor Name                 : Philips 240PW

Monitor Decription
  Min. V Rate(Hz)             : 48
  Max. V Rate(Hz)             : 85
  Min. H Rate(kHz)            : 24
  Max. H Rate(kHz)            : 94
  Max. Pixel Clock(Mhz)       : 170
*****
EDID Data (128 bytes)
*****
  0: 00  1: FF  2: FF  3: FF  4: FF  5: FF  6: FF  7: 00
  8: 41  9: 0C 10: 73 11: 08 12: 01 13: 00 14: 00 15: 00
 16: 0F 17: 12 18: 01 19: 03 20: 80 21: 34 22: 20 23: 78
 24: EE 25: 49 26: 95 27: A9 28: 54 29: 37 30: AD 31: 25
 32: 13 33: 50 34: 54 35: BF 36: EF 37: 80 38: 71 39: 40
 40: 81 41: 40 42: 81 43: C0 44: 95 45: 00 46: 95 47: 0F
 48: A9 49: 40 50: B3 51: 00 52: 01 53: 01 54: 28 55: 3C
 56: 80 57: A0 58: 70 59: B0 60: 23 61: 40 62: 30 63: 20
 64: 36 65: 00 66: 07 67: 44 68: 21 69: 00 70: 00 71: 1A
 72: 00 73: 00 74: 00 75: FF 76: 00 77: 43 78: 53 79: 31
 80: 30 81: 37 82: 31 83: 35 84: 30 85: 30 86: 30 87: 30
 88: 30 89: 31 90: 00 91: 00 92: 00 93: FC 94: 00 95: 50
 96: 68 97: 69 98: 6C 99: 69 100: 70 101: 73 102: 20 103: 32
104: 34 105: 30 106: 50 107: 57 108: 00 109: 00 110: 00 111: FD
112: 00 113: 30 114: 55 115: 18 116: 5E 117: 11 118: 00 119: 0A
120: 20 121: 20 122: 20 123: 20 124: 20 125: 20 126: 00 127: BF

```

Firmware Upgrade for CPU

Step 1 Connection method D/L BD



Step 7 Select *.H00 file

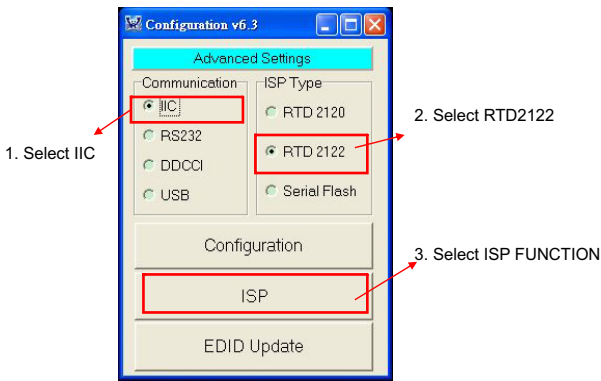


Step 2 Execute RTD Debug Tool

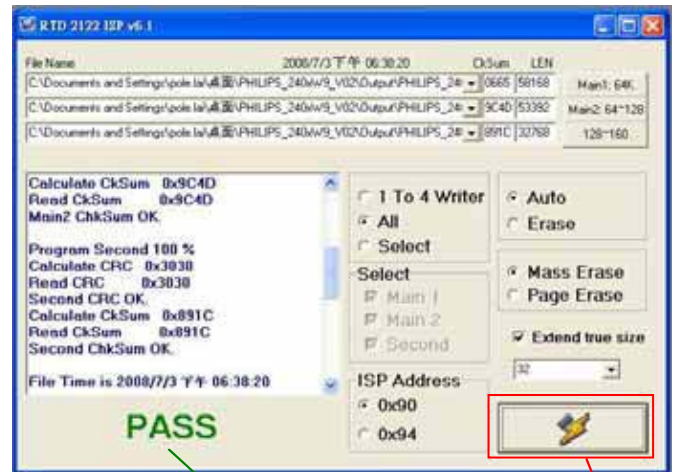
Step 3 Select IIC

Step 4 Select RTD2122

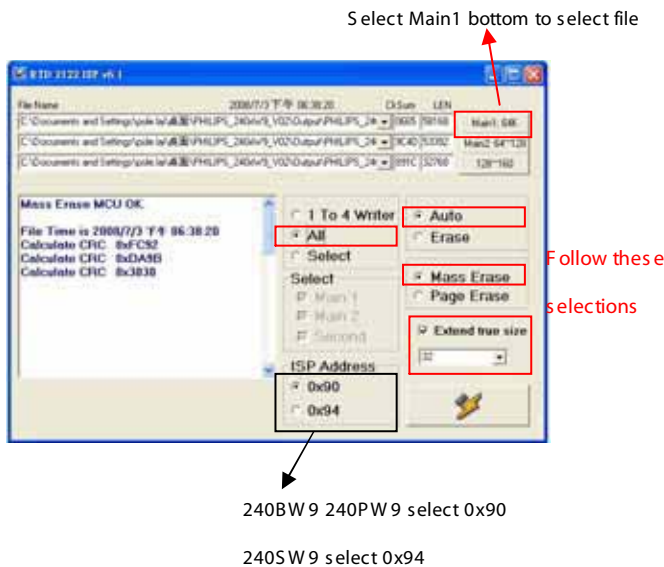
Step 5 Select ISP FUNCTION



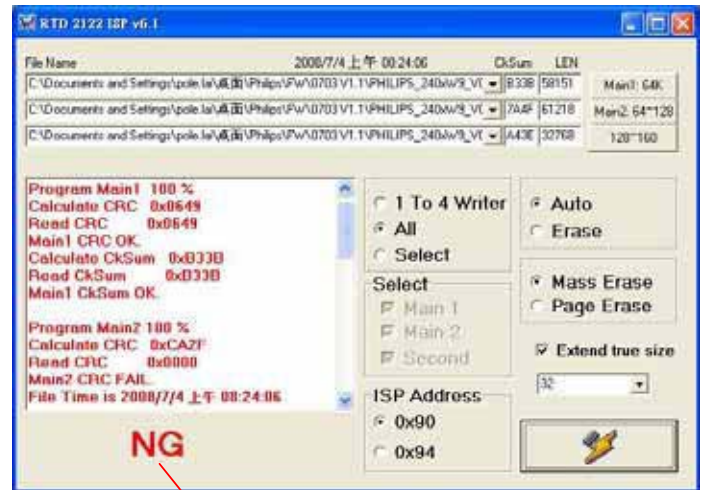
Step 8 Press this button to D/L



Step 6 Select ALL, ISP Address, AUTO, Mass Erase



it will show PASS when D/L OK



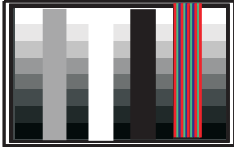

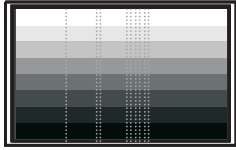
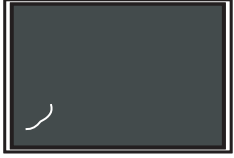
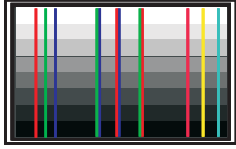



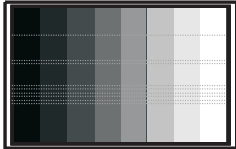

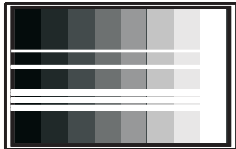
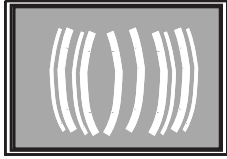


If it show NG. Please re-plug power cord and re-D/L again

Quick reference for failure mode of LCD panel

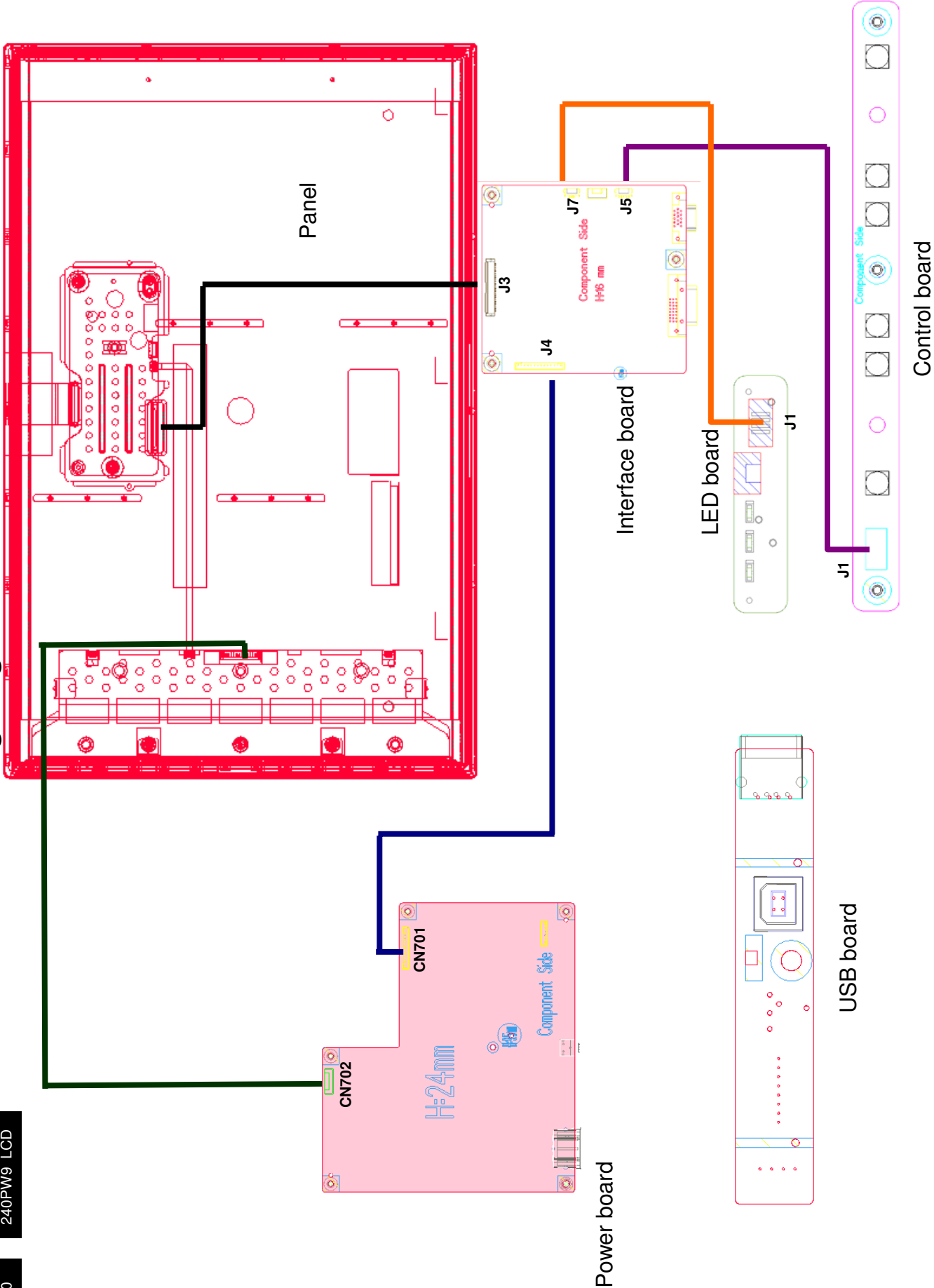
this page presents problems that could be made by LCD panel. It is not necessary to repair circuit board. Simply follow the mechanical instruction on this manual to eliminate failure by replace LCD panel.

Failure description

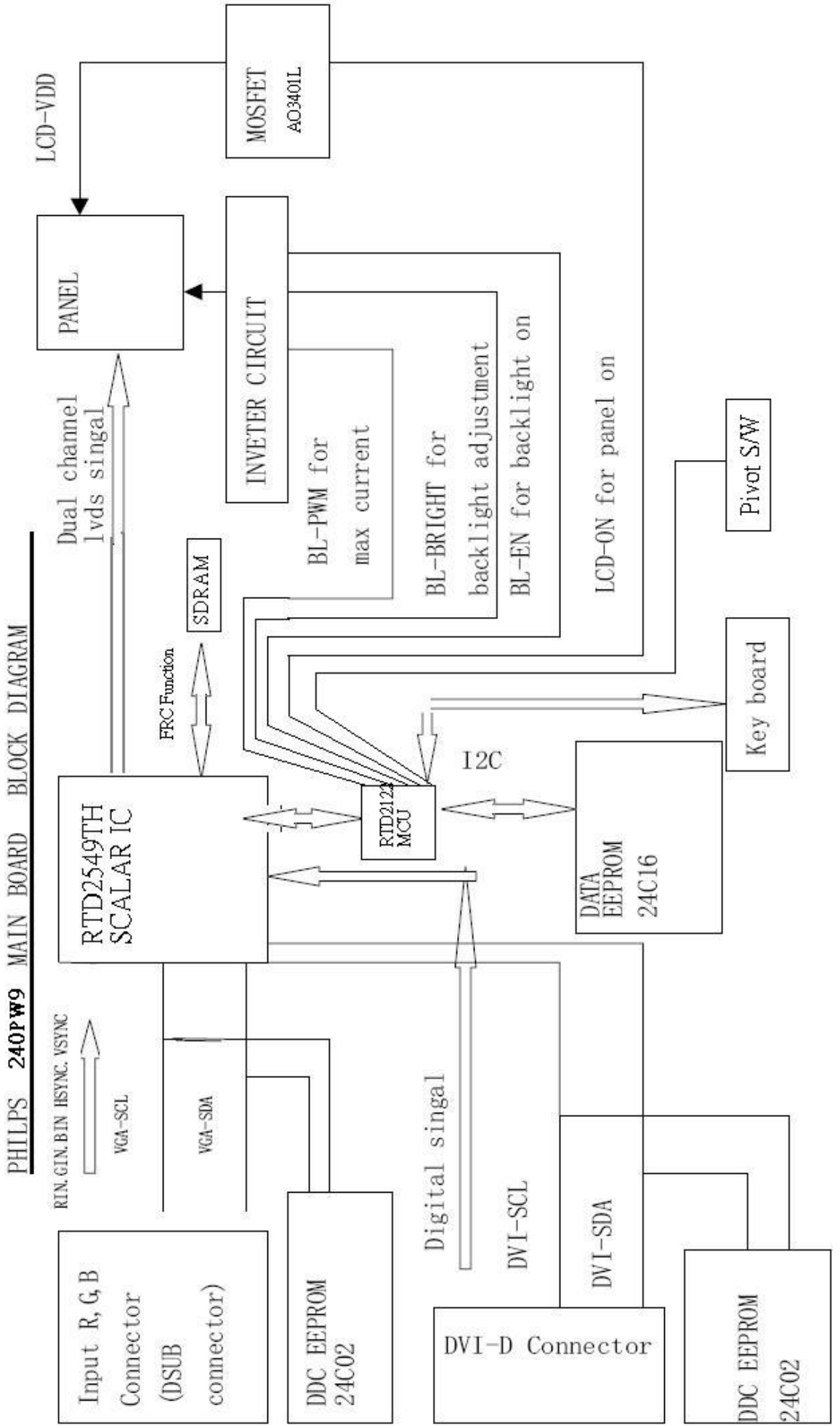
Phenomenon

Vertical block defect		Polarizer has bubbles	
Vertical dim lines		Polarizer has bubbles	
Vertical lines defect (Always bright or dark)		Foreign material inside polarizer. It shows liner or dot shape.	
Horizontal block defect		Concentric circle formed	
Horizontal dim lines		Bottom back light of LCD is brighter than normal	
Horizontal lines defect (Always bright or dark)		Back light un-uniformity	
Has bright or dark pixel		Backlight has foreign material. Black or white color, liner or circular type	

Wiring Diagram

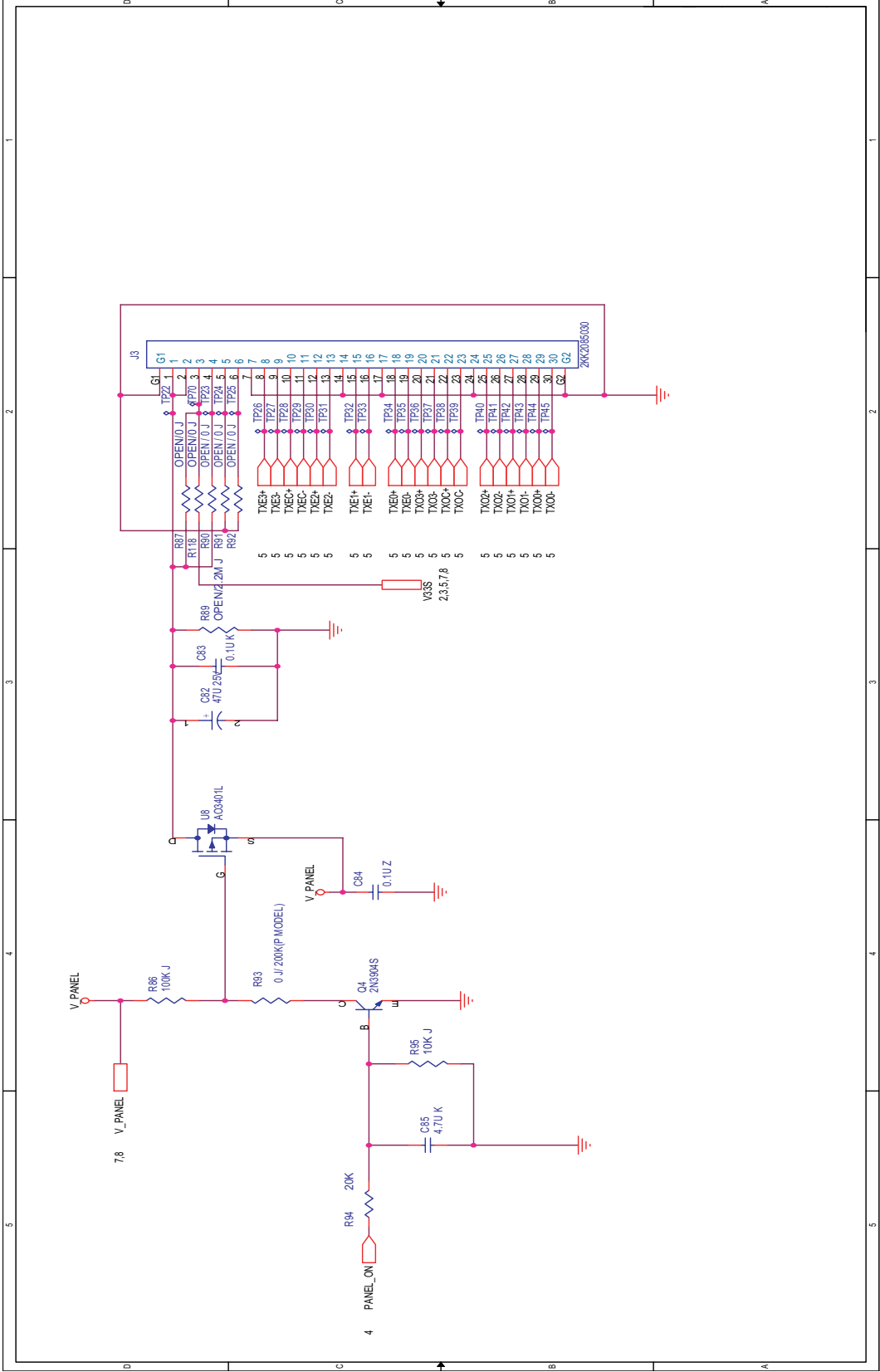


Block Diagram



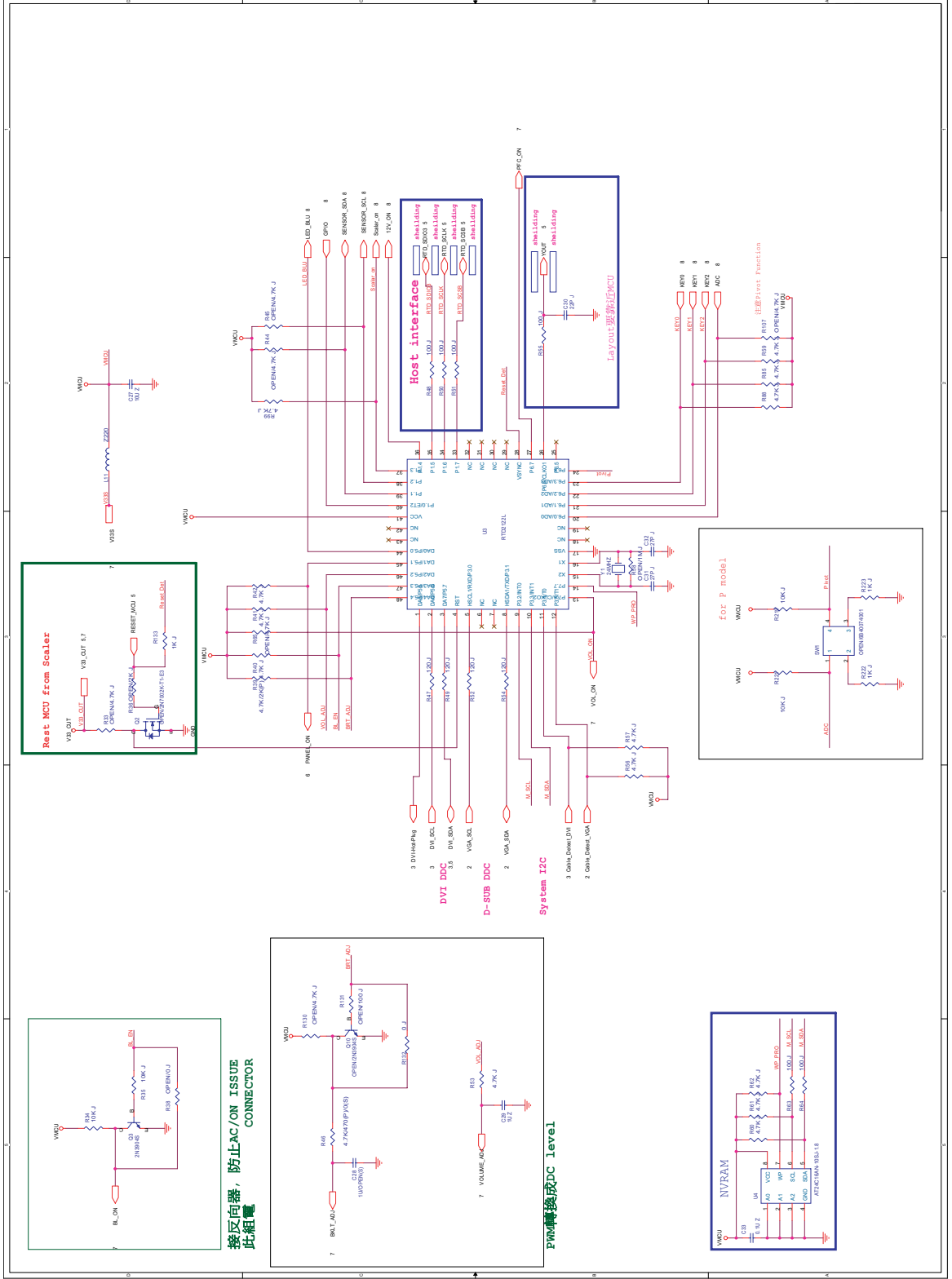
Scaler Diagram

- C82 D3
- C83 D3
- C84 C4
- C85 C5
- J3 C2
- Q4 C4
- R86 D4
- R87 D2
- R118 D2
- R89 D3
- R90 D2
- R9 D2
- R92 D2
- R93 C4
- R94 C5
- R95 C4
- U8 D4



Scaler Diagram

C27	D2	R42	D3	R133	D3
C28	C5	R53	B5	SW1	A3
C29	B5	R56	B4	U3	B3
C30	B2	R57	B3	U4	A5
C31	B3	R59	A2	R222	A3
C32	B3	R60	A5	R223	A3
C33	A5	R61	A5	R131	C4
L11	D2	R62	A5	Y1	B3
Q2	D3	R85	A2		
Q3	D5	R88	A2		
Q10	C5	R99	C2		
R33	D3	R46	C5		
R44	C2	R47	C3		
R45	C2	R49	C3		
R65	D3	R52	B3		
R107	A2	R54	B3		
R130	C5	R48	C2		
R34	D5	R50	C2		
R35	D5	R51	C2		
R36	D3	R55	B2		
R38	D5	R63	A5		
R39	D3	R64	A5		
R40	D3	R58	B3		
R41	D3	R219	A3		
R132	C5	R221	A3		

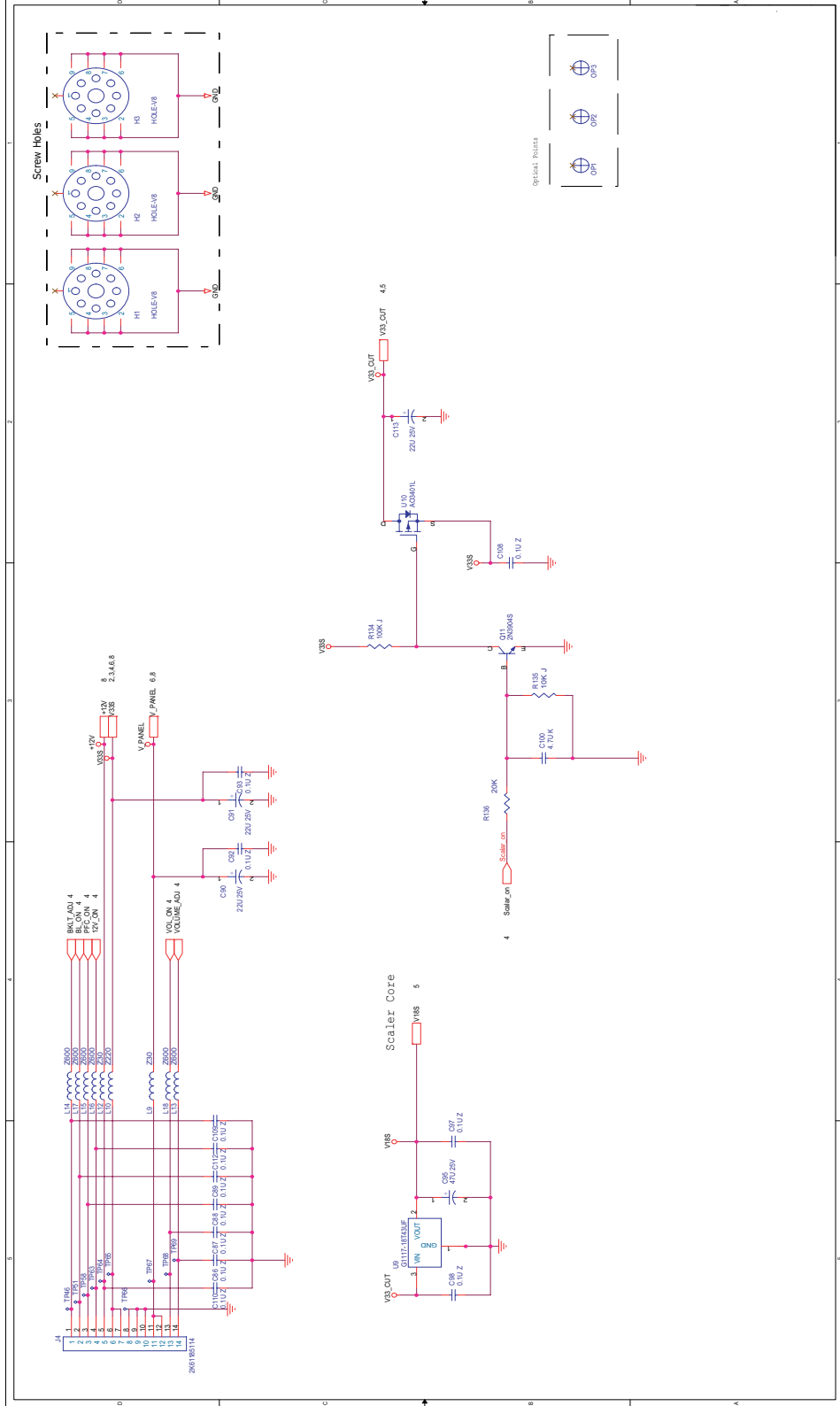


接反向器，防止AC/ON ISSUE
此組電

Pwm轉成DC level

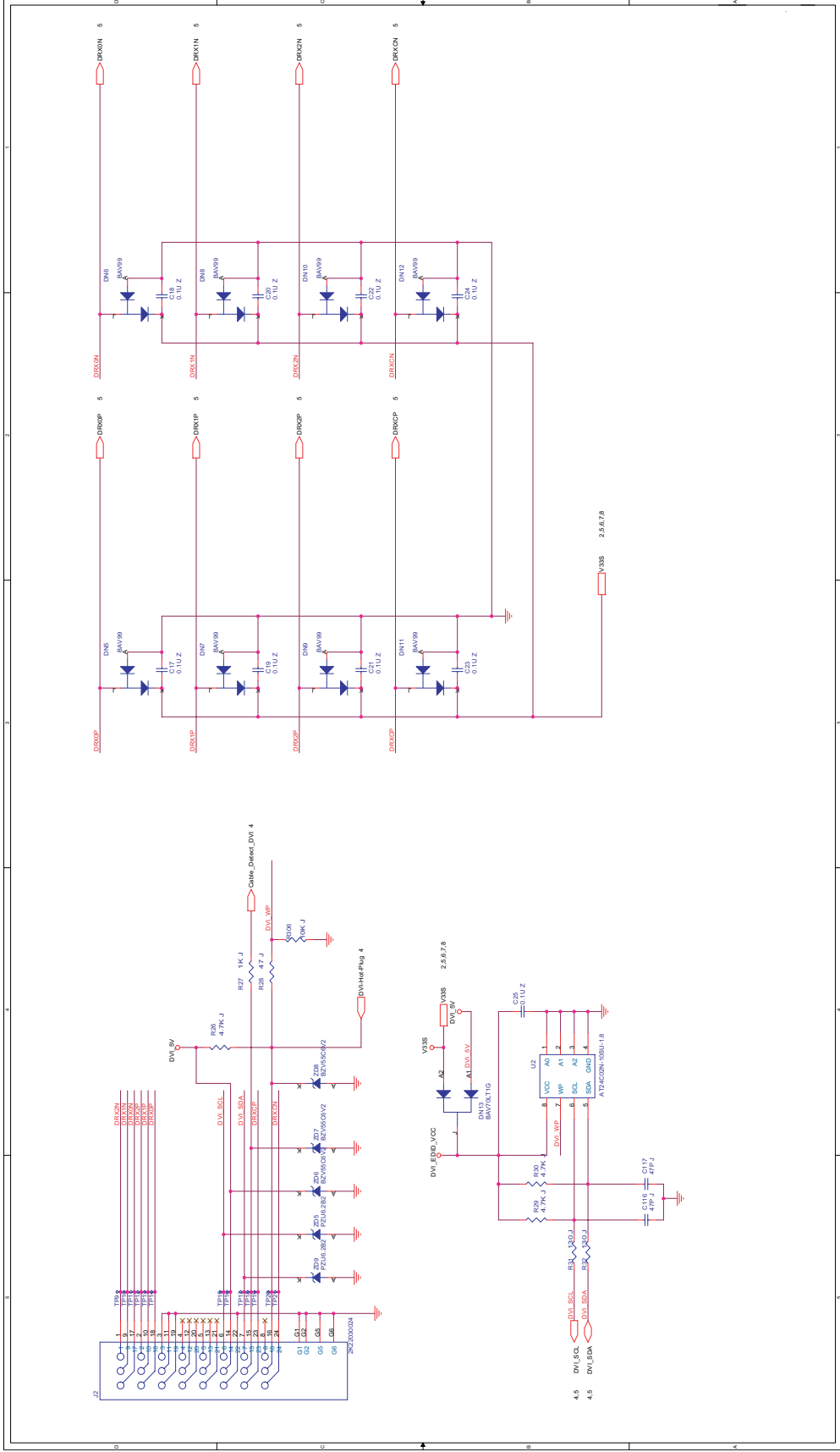
Scaler Diagram

C86	D5	L16	D4
C87	D5	L17	D4
C88	D5	L18	D4
C89	D5	Q11	B3
C93	C3	R134	C3
C97	B5	R135	B3
C98	B5	R136	B3
C108	B2	U9	C5
C109	D5	U10	C2
C112	D5		
C90	C4		
C113	C2		
C91	C3		
C92	C4		
C110	D5		
C95	B5		
C100	B3		
J4	D5		
L9	D4		
L12	D4		
L10	D4		
L13	D4		
L14	D4		
L15	D4		

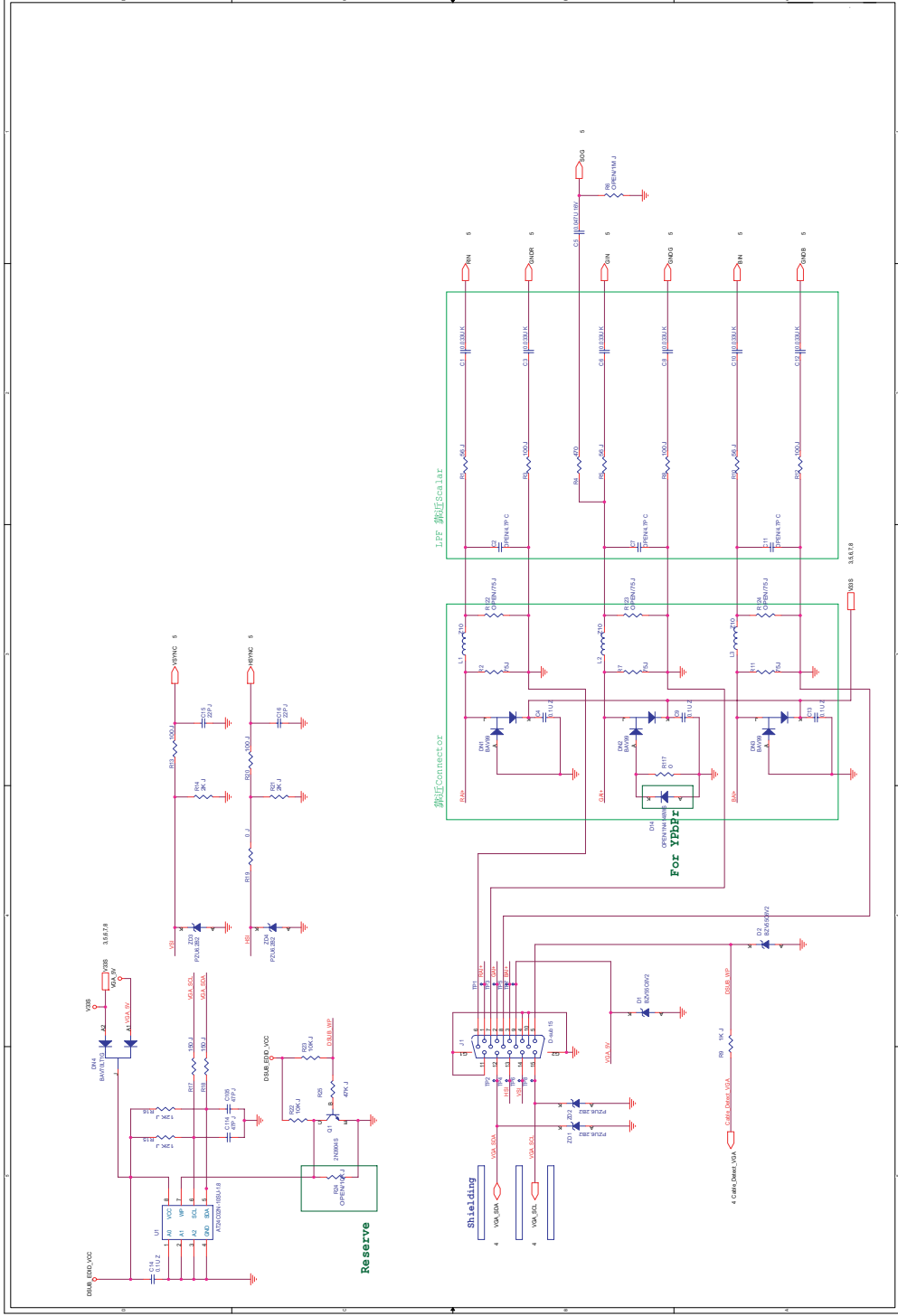


Scaler Diagram

C17	D3	R31	B5
C18	D2	R32	B5
C19	C3	R306	C4
C20	C2	U2	B4
C21	C3	ZD5	C5
C22	C2	ZD9	C5
C23	B3	ZD6	C5
C24	B2	ZD7	C5
C25	B2	ZD8	C4
C116	A5	R27	C4
C117	A5	R28	C4
DN5	D3		
DN6	D2		
DN7	C3		
DN8	C2		
DN9	C3		
DN10	C2		
DN11	B3		
DN12	B2		
DN13	B4		
J2	D5		
R26	C4		
R29	B5		
R30	B5		

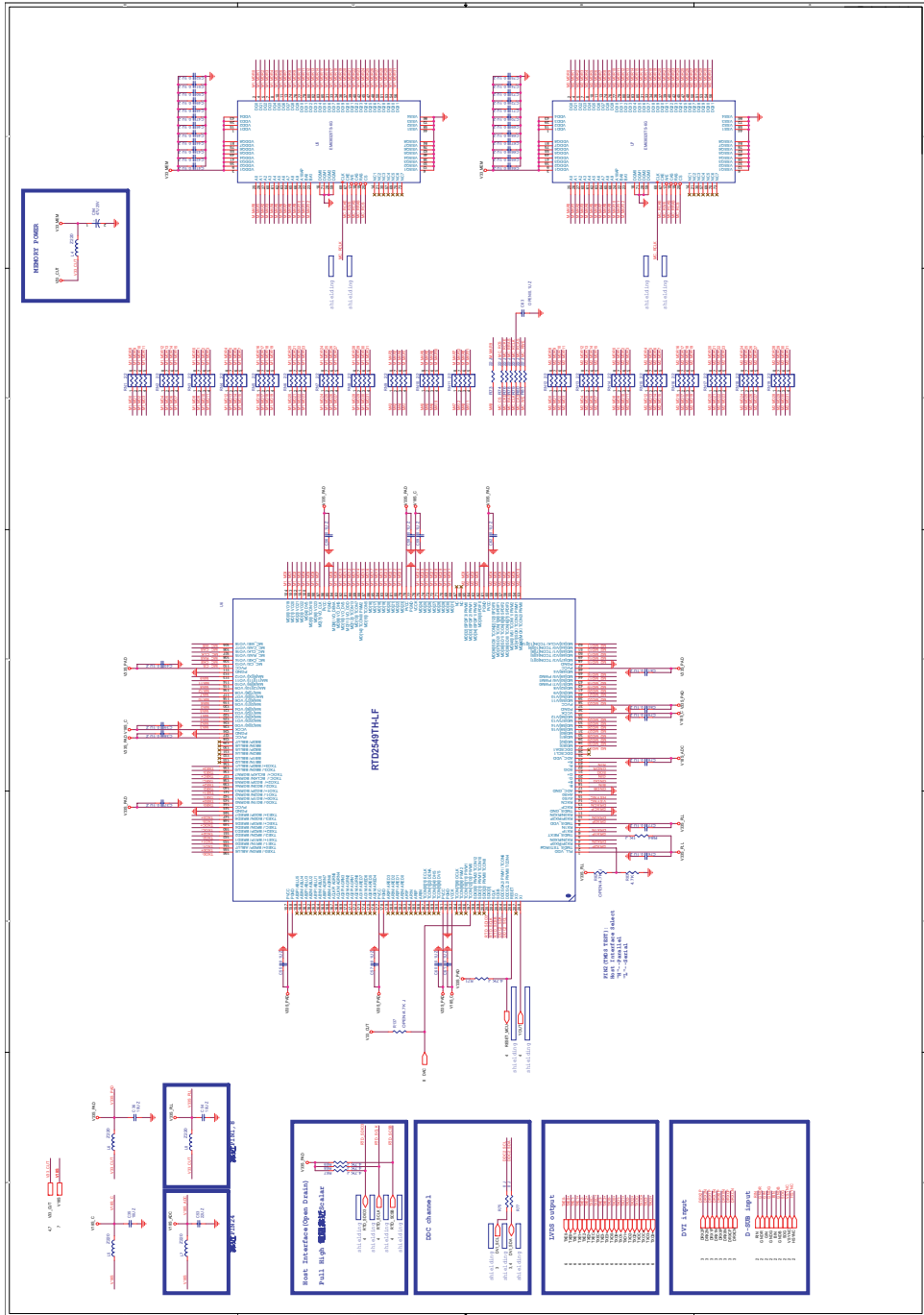


Scaler Diagram



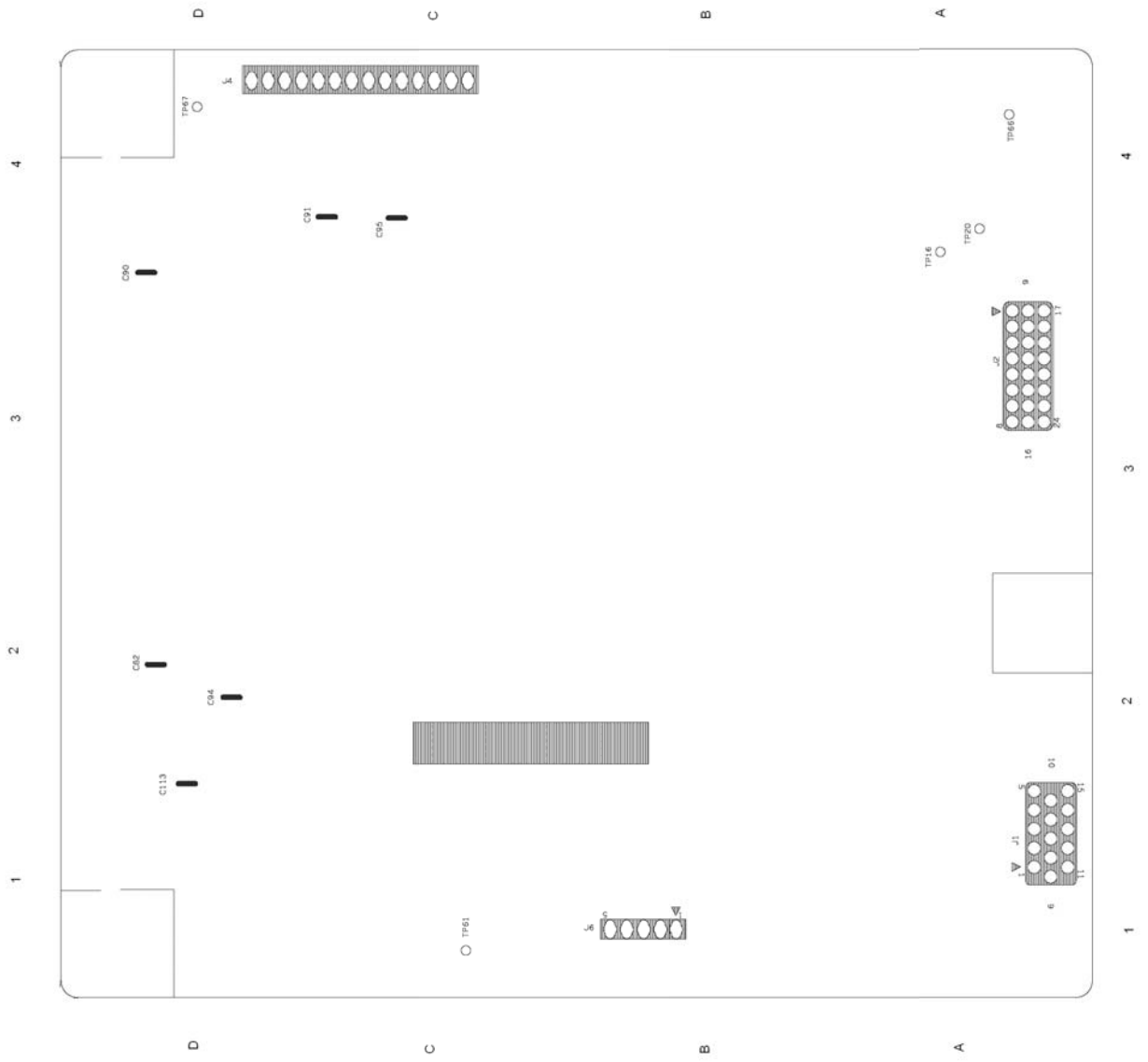
C1	B2	R1	B2	ZD1	B5
C3	B2	R5	B2	ZD2	B5
C6	B2	R10	A2	ZD3	D4
C8	B2	R2	B3	ZD4	C4
C10	A2	R7	B3	L2	B3
C12	A2	R11	A3	L3	A3
C2	B3	R3	B2	Q1	C5
C7	B3	R8	A2	R123	B3
C11	A3	R12	A2	R124	A3
C4	B3	R13	D3	U1	D5
C9	A3	R20	C3	J1	B5
C13	A3	R4	B2	L1	B3
C14	D5	R6	B1	R117	B3
C5	B1	R9	A4	R122	B3
C15	D3	R14	D4		
C16	C3	R21	C4		
C105	D5	R15	D5		
C114	D5	R16	D5		
D1	B4	R17	D5		
D2	A4	R18	D5		
D14	B3	R19	C4		
DN1	B3	R22	C5		
DN2	B3	R23	C5		
DN3	A3	R24	C5		
DN4	D4	R25	C5		

Scaler Diagram

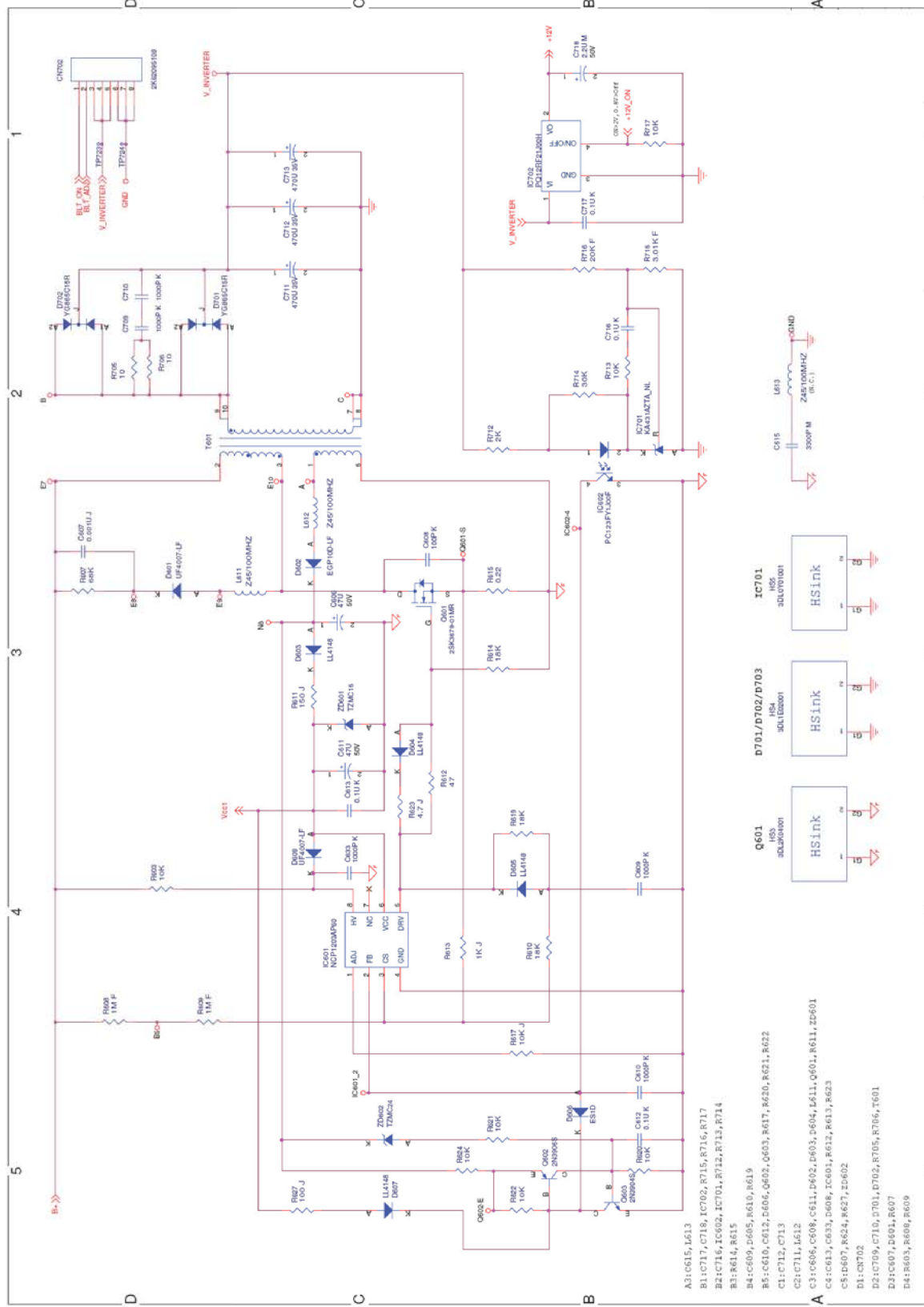


C35	D5	C59	C3	R137	C4	R71	B4
C36	D5	C60	C4	R84	B4	R83	B4
C54	D5	C61	C4	RN1	D2	R73	B2
C37	D4	C62	B3	RN2	D2	R74	B2
C38	D3	C64	B1	RN3	D2	R76	B2
C39	D3	C65	B1	RN4	D2	R78	B2
C40	D3	C66	B1	RN5	C2	RN19	A2
C41	D1	C67	B1	U5 U7	C1	RN8	C2
C42	D1	C68	B1	U6	C3	RN9	C2
C43	D1	C69	B1	C46	D1	RN10	C2
C44	D1	C70	B1	C47	D1	RN11	B2
C45	D1	C71	B1	C48	D1	RN12	B2
C53	D5	C72	B1	C49	D1	RN13	B2
C63	B2	C73	B1	C50	D1	RN18	A2
C94	D1	C74	B1	C51	D1	R75	B5
L4	D1	C75	B1	C52	C4	R77	B5
L5	D5	C76	B4	C55	C2	R82	B4
L6	D5	C77	B4	C56	C2	RN14	B2
L7	D5	C78	B3	C57	C4	RN15	B2
L8	D5	C79	B3	C58	C3	RN16	B2
R67	C5	C80	B4	R79	B2	RN17	A2
R68	C5	C81	B3	R80	B2		
R69	C5	RN7	C2	R81	B2		

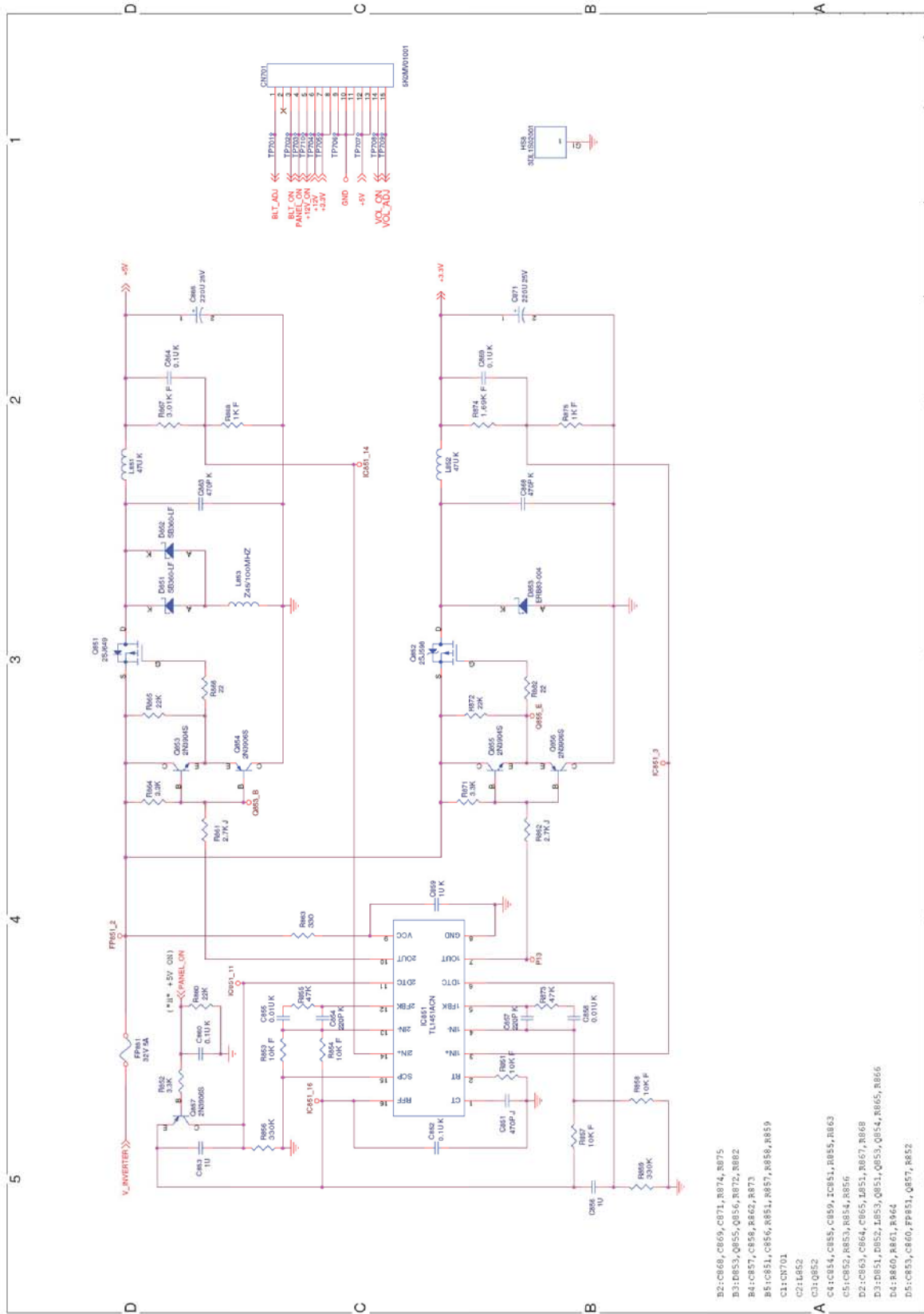
Scaler Diagram



Power Diagram

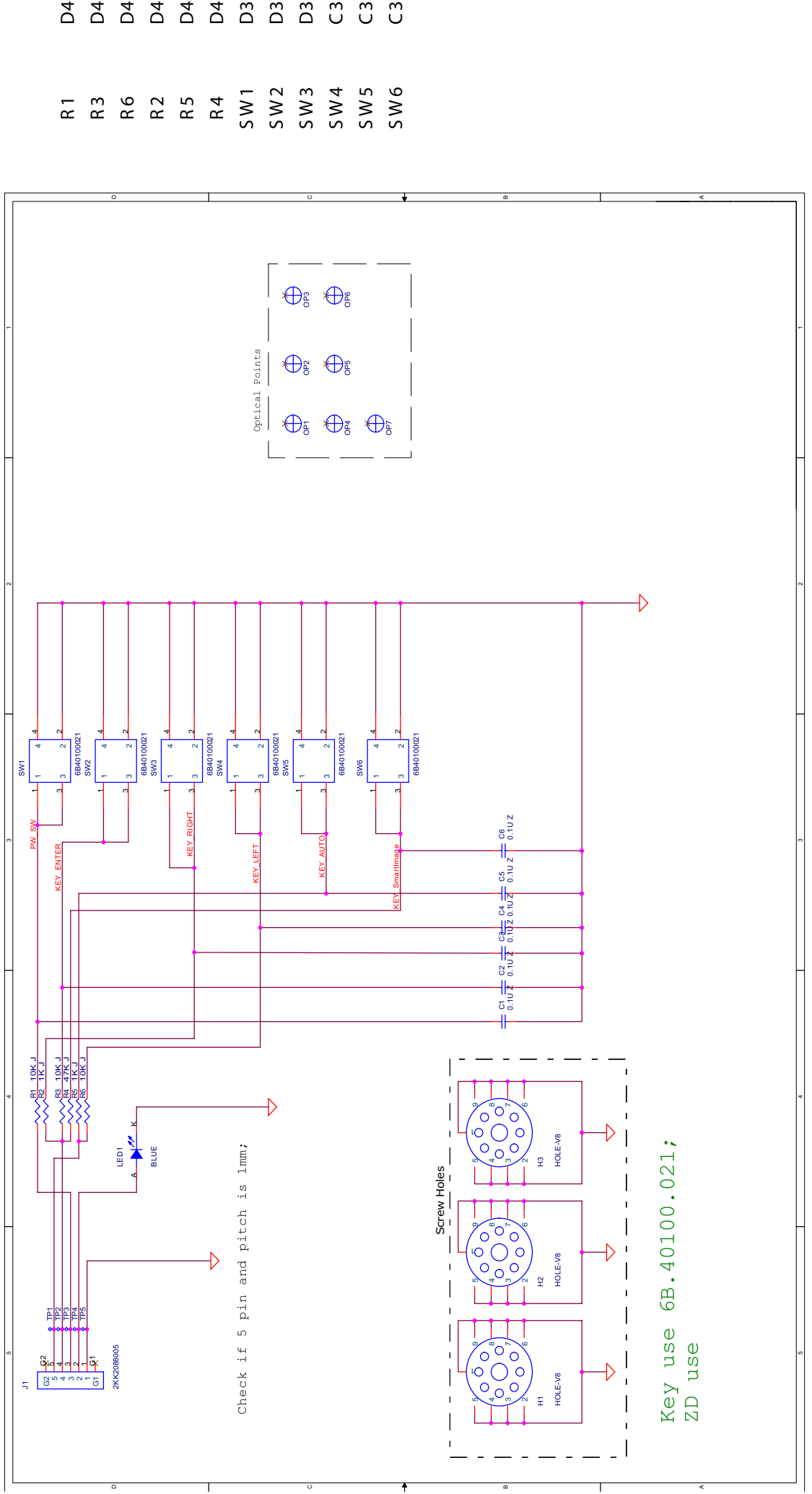


Power Diagram



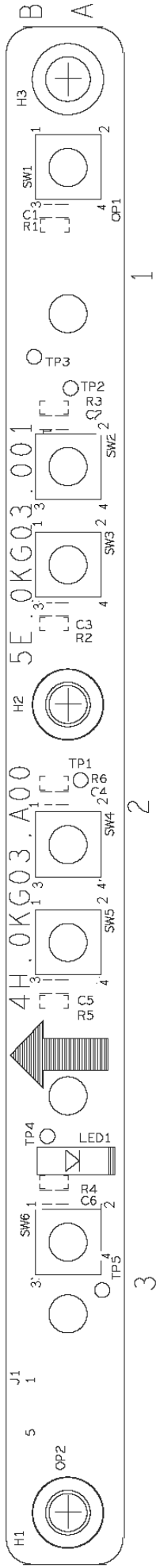
- B2:CM69,CM71,CM74,CM75
- B3:CM55,CM56,CM57,CM58
- B4:CM57,CM58,CM62,CM73
- B5:CM51,CM56,CM57,CM58,CM59
- C1:CM701
- C2:CM52
- C4:CM54,CM55,CM59,CM81,CM85,CM86
- C5:CM52,CM53,CM54,CM56
- D2:CM63,CM64,CM65,CM66,CM67,CM68
- D3:CM51,CM52,CM53,CM54,CM55,CM56,CM66
- D4:CM60,CM61,CM64
- D5:CM83,CM60,FP81,CM57,CM52

Control Diagram

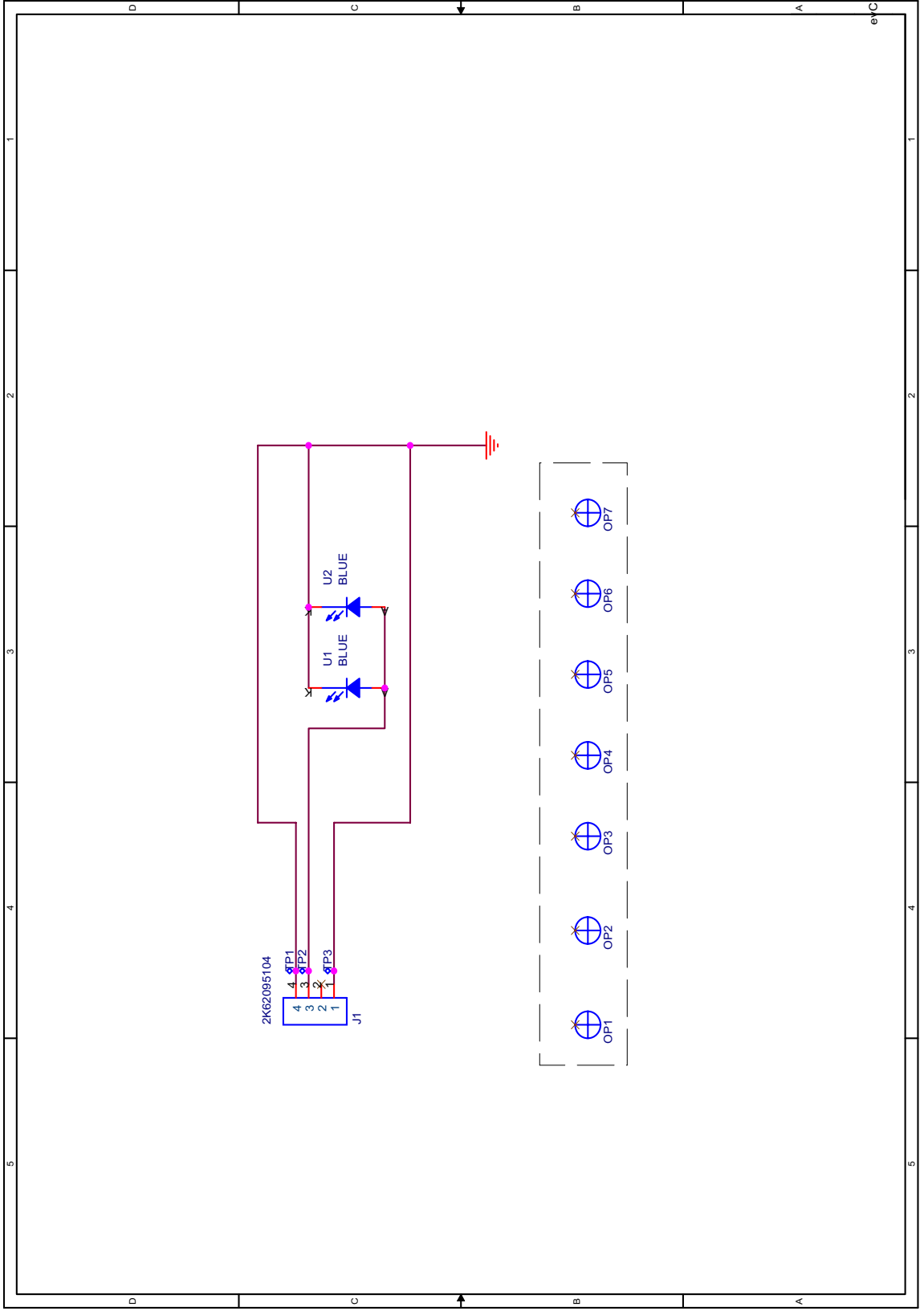


- R1 D4
- R3 D4
- R6 D4
- R2 D4
- R5 D4
- R4 D4
- SW1 D3
- SW2 D3
- SW3 D3
- SW4 C3
- SW5 C3
- SW6 C3

Control Diagram

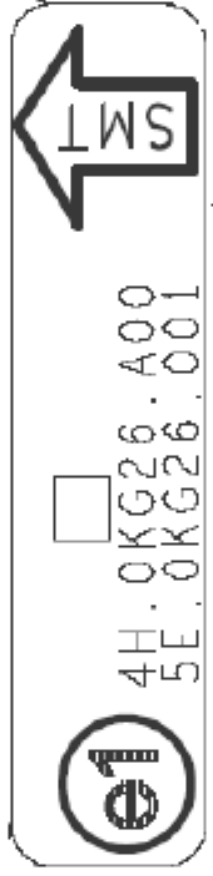


LED Diagram

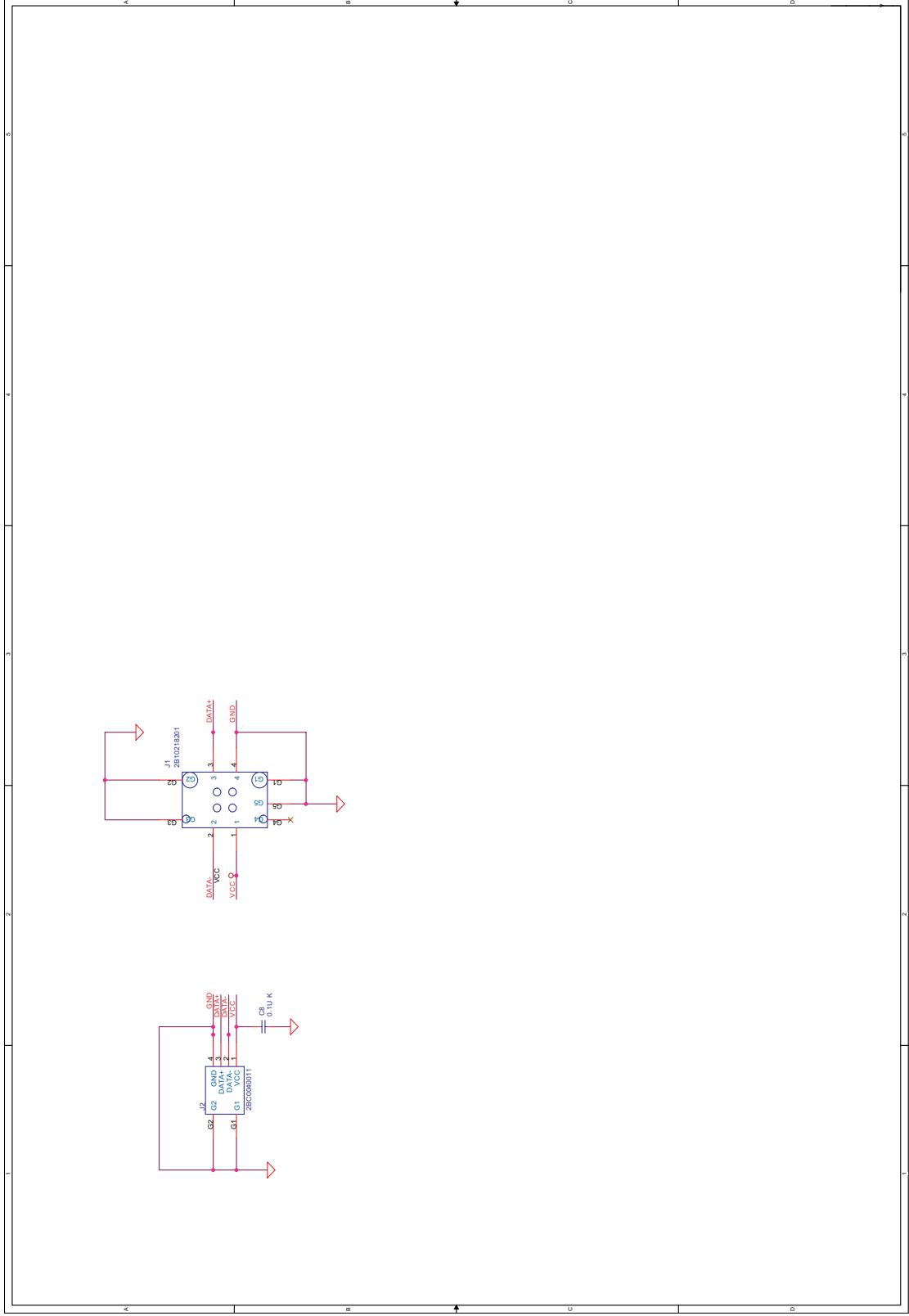


U1 C3

LED Diagram

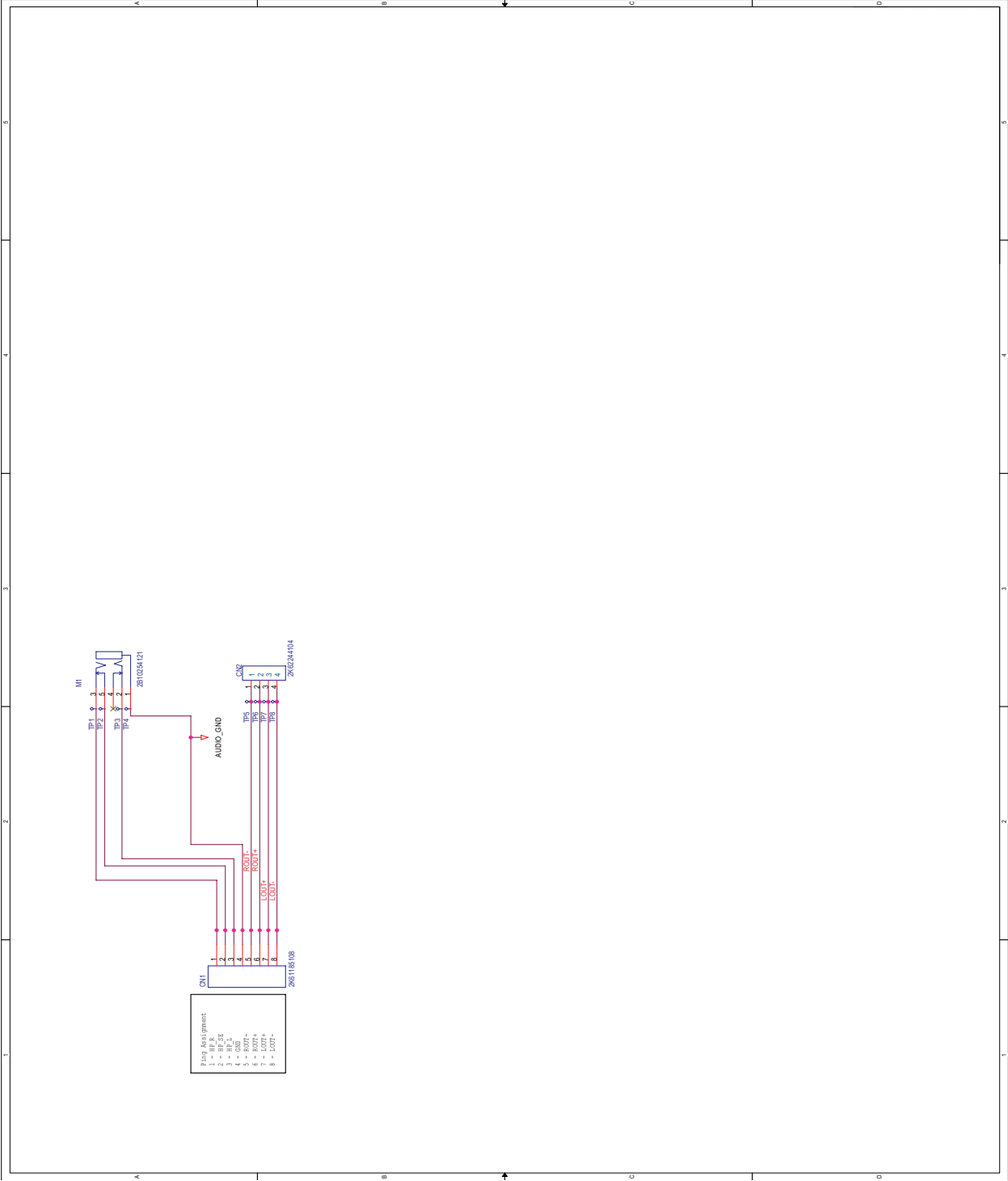


USB Diagram & C.B.A



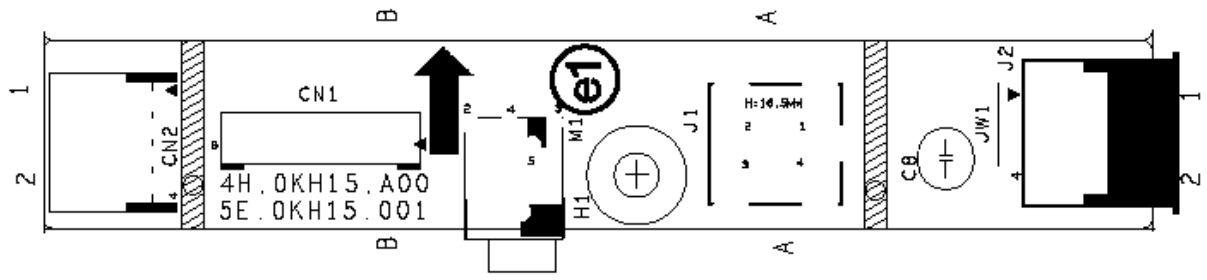
J2:A1
J1:A2

USB Diagram & C.B.A



CN1:A1
M1:A3
CN2:B3

USB Diagram



General Product Specification

- . DSUB x 1 + DVI-D x1 INPUTS
- . AUTO PICTURE ADJUSTMENT
- . 15 (1920x1200 193MHz should be able to display in VGA) FACTORY PRESET MODES AND 53 PRESET MODES WHICH CAN BE RECOVERED TO PRESET MODES, 16 USER MODES
- . USER FRIENDLY OSD DISPLAY FOR MODE IDENTIFICATION /ADJUSTMENT
- . MAX. RESOLUTION 1920 x 1200 NON-INTERLACED AT 60 HZ
- . 24"W 1920x1200 16:10 COLOR TFT LCD FLAT PANEL
- . FULL RANGE POWER SUPPLY 90 – 264 VAC/50&60Hz
- . CE ENVIRONMENTAL POLICY
- . ANTI-GLARE TO REDUCE LIGHT REFLECTION
- . POWER MANAGEMENT CAPABILITY
- . SOG SUPPORT
- . TCO'03 for WW models / non-TCO for China model. (Waiting for supplier input)
- .Windows Vista Premium Logo Certification
- .HDCP support for DVI inputs
- .POWER ON PHILIPS LOGO REQUIREMENT
- .WEEE REQUIREMENT
- .RoHS REQUIREMENT

General Product Specification

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General Product Specification

1 FOREWORD

This specification describes a 24"W WUXGA multi-scan color TFT LCD monitor with maximum resolution up to 1920 x 1200 /60 Hz non-interlaced. All optical characteristics (including WHITE-D, Brightness, and so on) are determined according to panel specification after warming up approximate 30 minutes that brightness stability is optimal, and follow strictly after panel specification.

2 PRODUCT PROFILE

This display monitor unit is a color display monitor enclosed in PHILIPS styling cabinet which has an integrated tilt / high adjustment base.

2.1 LCD

Type: IPS

Suppliers to offer the panel specification.

Panel incoming specification: Follow Philips' specification.

LPL

Type NR.	: LPL LM240WU4-SLA1
Resolution	: 1920x1200 (WUXGA)
Outside dimensions	: 546.4 (H) x 352 (V) x 40.3 (D)
Pitch (mm)	: 0.27
Color pixel arrangement	: RGB vertical stripes
Display surface	: Hard-coating(3H), anti-glare treatment of the front polarizer
Color depth	: 16.7 M colors
Backlight	: U-Shape 7 CCFL
Active area(WxH)	: 51 .4(H) x 324(V)
View angle (CR>10)	: 17 /17 (typ) for H/V
Contrast ratio	: 1000:1 (typ)
White luminance	: 400 (typ)
Color gamut	: 102%
Gate IC	: Magna
Source IC	: Magna
Response time	: 5 ms(typ)

2.2 Scanning frequencies

Hor.: 24 – 94 K Hz

Ver.: 48 - 85 Hz

Video dot rate: 210MHz for VGA and 170 for DVI

Power input: 90-264 V AC, 50/60 ± 2 Hz

Power consumption: < 90 W/ after 30mins, meet EPA tier 2 requirement

General Product Specification

Functions:

- (1) D-SUB analog R/G/B separate inputs, H/V sync separated, Composite (H+V) TTL level, SOG sync
- (2) DVI digital Panel Link TMDS inputs

2.3 Ambient temperature: 0 °C - 40°C

General Product Specification

3 Electrical characteristics

3.1 Interface signals

1). D-Sub Analog

Input signal : Video, Hsync., Vsync

Video : 0.7 Vp-p, input impedance, 75 ohm @DC

Sync. : Separate sync TTL level , input impedance 2.2k ohm terminate

Hsync Positive/Negative

Vsync Positive/Negative

Composite sync TTL level, input impedance 2.2k ohm terminate

(Positive/Negative)

Sync on green video 0.3 Vp-p Negative (Video 0.7 Vp-p Positive)

2). DVI-D Digital

Input signal: Single TMDS link (Three channels: RX0-/+, RX1-/+, RX2-/+)

3). Audio

Input signal: 1000 mVrms

Loudspeaker (Impedance: 16 Ohm +/-15%): 2W+ 2W stereo for RMS Power

Frequency range: 450Hz - 20KHz

Headphone connection will mute speakers

4). USB PLUG 2.0 (Not required in 240BW)

Input signal: Upstream input (V_{BUS} , D+, D-, GND) via USB-B receptacle.

Output signal: Downstream output (V_{BUS} , D+, D-, GND) through USB-A receptacle

3.2 Interface

3.2.1 D-Sub Cable

Length : 1. M +/- 50 mm

Connector type : D-Sub male with DDC2B pin assignments.

Blue connector thumb-operated jack screws

General Product Specification

pin assignment :

PIN No.	SIGNAL
1	Red
2	Green/ SOG
3	Blue
4	Sense (GND)
5	Cable Detect (GND)
6	Red GND
7	Green GND
	Blue GND
9	DDC +3.3V or +5V
10	Logic GND
11	Sense (GND)
12	Bi-directional data
13	H/H+V sync
14	V-sync
15	Data clock

3.2.2 DVI Cable

The input signals are applied to the display through DVI-D cable.

Length. : 1. M +/- 50 mm

Connector type. : DVI-D male with DDC-2B pin assignments

White connector thumb-operated jackscrews

Pin Assignment:

Pin No.	Description
1	T.M.D.S. data2-
2	T.M.D.S. data2+
3	T.M.D.S. data2 shield
4	No Connect
5	No Connect
6	DDC clock
7	DDC data
	No Connect
9	T.M.D.S. data1-
10	T.M.D.S. data1+
11	T.M.D.S. data1 shield
12	No Connect
13	No Connect
14	+5V Power
15	Ground (for +5V) – Cable detect
16	Hot plug detect
17	T.M.D.S. data0-
1	T.M.D.S. data0+

General Product Specification

19	T.M.D.S. data0 shield
20	No Connect
21	No Connect
22	T.M.D.S clock shield
23	T.M.D.S. clock+
24	T.M.D.S. clock-

3.2.3 Audio Cable

Length : 1. M +/- 50 mm
 Connector type : 3.5-mini jack with Lemon green color on the both end heads.
 Sliver & Black model: Black cable.
 T color model: white cable.

3.3 Timing requirement

Factory Preset mode definition :

1. Perfect FOS (except PHASE) while presenting all required timings.
2. Required timings need to be specified in User's Manual

Preset mode definition :

1. Need to support those timings.
2. Perfect FOS after auto adjustment.

User mode

1. Can save those timing that not in Preset mode and can be showed (not over scalar or Panel spec.)
2. It needs to reserve the 10 timings space in memory size.

3.3.1 Mode storing capacity

Factory preset modes : 15
 Preset modes : 53
 User define modes : 16 (waiting for supplier input)

Note:

1. Screen displays perfect picture at 15 factory-preset modes.
2. Screen displays visible picture with OSD warning when input modes are the 51 preset modes

3.2.5 Factory preset modes (15 modes)

Factory modes and preset modes are defined in the enclosed timing table file







H9 Timing
 table_200800401.xls

- Video timing mode (internal firmware support) ,
 60Hz: 480p/720p/1080i/1080p
 50Hz: 576p/720p/1080i/1080p

General Product Specification

3.3 OSD behavior

Please refer to following Hudson9 OSD definitions, if any deviation, then refer to PVT Exit sample.

ITEM			
1	OSD DEFINITIONS	 Hudson 8 OSD Definition - v14.doc	Reset - No: Exit Yes: Auto adjustment for displaying timing mode and recall factory preset
2	OSD LANGUAGES	 H9 OSD translation - 20080516 - Final.xls	LANGUAGES
3	OSD TREE	 Button definition _ 20080619.xls	
4	POWER ON LOGO	 24W_1920x1200_ne w.zip	Power On Logo: Power On → Show up Philips logo 3 seconds → Change to input signal. This picture is reference only. The official drawing will send out by PM.
5	Audio Selection	Stand-alone – On: Isolate video and audio control input Stand-alone – Off: Integrate video and audio control input Mute – On: Turn off audio Mute – Off: Turn on audio	

3.4 Horizontal scanning

Sync polarity : Positive or Negative
Scanning frequency : **24 – 94 K Hz**

3.5 Vertical scanning

Sync polarity : Positive or Negative
Scanning frequency : **48 - 85Hz**

General Product Specification

3.6 Power input connection

Power cord length : 1.8 M
 Power cord type : 3 leads power cord with protective earth plug.

3.7 Power management

The monitor must comply with the Microsoft On Now specification, and meet EPA requirements.

Mode	HSYNC	VSYNC	Video	Pwr-cons.	Indication	Rec. time
Power-On	On	On	active	90W typical (After 30 mins)	Blue LED	--
Off	Off	Off	blanked	< 1 W (<110V) < 2 W (<220V)	Blue LED Blinking 3 sec on, 3sec off	< 3 s
DC Power Off			N/A	< 1 W	LED Off	

3.8 Analog Display identification

In accordance with VESA Display Channel Standard Ver.1.0 and DDC 2B capability

3.9 DVI- D Display identification

In accordance with DVI requirement (DDWG digital Visual Interface revision 1.0) use DDC-2B, DDC/CI, and EDID V1.3

3.10 USB Plug support

Connect the upstream port of the monitor to host PC's USB port via USB cable,
 Then attach external device to the downstream port of the monitor.
 Check if the device can work properly.

3.11 DDC /CI Support

In accordance with VESA DDC/CI and MCCS ver.2.0, the monitor should be workable with Protrait Display Tune at least.

General Product Specification

3.12 EDID

Data for EDID & .inf file

1	User visible strings on .inf file	Philips 240PW (24inch Wide LCD MONITOR 240PW9)
2	Manufacturer ID (EDID data)	PHL
3	Product ID, "xxxx" 4 codes	MSB(byte 12): 08
		LSB (byte 11): 73
4	maximum resolution	1920x1200
5	Horizontal Frequency Range	24~94 KHz
6	Vertical Frequency Range	48~85Hz
7	Monitor Name (13 characteries max.)	Philips 240PW

3.13 Hot-key definition

Any deviation, then refer to PVT Exit sample.

3.14 Smart Bright --Dynamic Brightness Control (DBC) (Not required for 240BW8)

DCR controlled by Scaler

DCR function ON , contrast $\geq 2X$ original contrast specification.

3.15 Smart contrast (Dynamic contrast ratio)

Smart Contrast is a kind of dynamic backlight control.

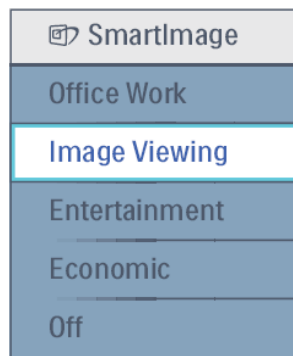
This function changes

the panel backlight dynamically according to the frame brightness histogram.

The contrast ratio is **3000:1 (typical)**. (if require panel spec 1000:1)

3.16 Smart image (Not required for 240BW8)

3.16.1 Smart Image OSD outlook



3.16.1.1 Position

Pressing the "Smart Image" button, the position is in the bottom center of the screen.

General Product Specification

3.16.1.2 Smart Image Logo & Banner

As design to keep the LightFrame logo at header but change the name to "SmartImage" with bitmap format.

3.16.1.3 Icon of each profile

Each profile will use text instead of icon & text before, refer to 240BW8 MS&GS.

3.16.1.4 User Operation Procedure

- A. 5 different modes are switched to next in the sequence from 1 to 5 then back to 1 while pressing this button: 1) Office Work 2) Image Viewing 3) Entertainment 4) ~~Economic~~ Economy 5) Off. The default setting is 'Off'.
- B. The FOS optimization will be changed in real time by which profile to be scrolled, users don't need to confirm to enable.
- C. The Smart Image OSD will remain on screen for 5 seconds after user last action. Or user can also press [MENU] to close the Smart Image OSD immediately.
- D. Except using [MENU] button to scroll down profile. If Smart Image OSD already launched onscreen. User is allowed to use up/down key to choose profile and press [MENU] to confirm selection and close the Smart Image OSD.
- E. If the model has multiple inputs including VGA and DVI, each input has their own set of profiles. When user switch input, the profile to be applied will also change.
- F. Each input can memorize their individual "Smart Image" profile status.

For example, Smart Image is on with "Office" profile at VGA input, when switch to DVI input, the Smart Image will revert to previous profile of DVI.

In the input switching process the "Smart Image" OSD will also show up to present which profile is selected if "Smart Image" is enabled at that input.

The Smart Image status will also be stored after the monitor is resumed from AC on/off or power switch on/off.

General Product Specification

3.16.1.5 Linkage between Smart Image OSD and main OSD

A. Settings within main OSD have linkage with Smart Image OSD.

- i. Brightness
- ii. Contrast
- iii. Color Temperature

B. Because each preset profiles will define default setting of these 3 parameters. Users can understand what is the value of that in preset profile by open the main OSD.

C. When any SmartImage Lite profile had been enabled. The parameters in main OSD are still available for user to adjust. But these adjustments are temporary only. If users switch to another profile and then go back. The setting in main OSD will show preset values of that SmartImage profile enabled.

3.16.1.6 Profile Definitions (system integrators to input at design stages)

A. Office Work

- i. Purpose: Design for general office application, like word processing, Spreadsheet and email. The screen is dominated by text.
- ii. Enhancement point:
 1. A little sharpness for increasing the details of e.g. an excel grid.
No other type of enhancement as it won't bring value.
 2. Color temperature remains in 6500°K.
 3. Brightness level should be 70%.
 4. Smart Response set to "Off".
 5. Smart Contrast set to "Off".

B. Entertainment

- i. Purpose: Design for video application, Like Microsoft Media Player or Real Player. The screen is dominated by video.
- ii. Enhancement Point:

General Product Specification

1. Dynamic contrast enhancement by histogram analysis (DLC) should be implemented.
2. Sharpness enhanced 90%.
3. Color enhancement set as the same with Video.
4. Color temperature set to 7500° (**Based on final PQ settings**) (if higher)
5. Brightness level sets to maximum.
6. SmartResponse set to "High".(N/A for this model)
7. Gamma Table turn off to achieve
8. Fastest response time. (N/A for this model)
9. Smart Contrast set to "On"

C. Image Viewing

- i. Purpose: Design for image viewing application, especially in slide show. The screen is dominated by picture. Powerpoint presentation could use this profile also.
- ii. Enhancement Point:
 1. Dynamic contrast enhancement by histogram analysis (DLC) should be off.
 2. Sharpness and color to be enhanced 75%.
 3. Color temperature 6500°K
 4. Brightness level sets to maximum.
 5. Smart Response set to "Off". (N/A for this model)
 6. Smart Contrast set to "Off".

D. Economy

- i. Purpose: Adjust brightness level for reducing power consumptions
- ii. No optimization by Smart Image.
- iii. Design:
 1. Brightness level set to 70%, a little higher brightness level than laptop PC, fine tune brightness level before DVT exit.
 2. Color temperature set to 6500K.
 3. Gamma Table is turn on.

General Product Specification

E. Off

- i. Purpose: No optimization by SmartImage.
- ii. Design:
 1. This will follow user OSD setting. If any change by user, it will be saved. When switch back from other SmartImage profiles, it will go back to last saved setting.
 2. Gamma Table is turn on to reduce bad color tracking.

3.16.1.7 Demo mode

A. Purpose: Built-in demo mode for sales in-store demo.

B. Design:

- i. Dynamically split screen to 2 vertical frames with one vertical white line. The line width is 2 pixels. The left frame will be enhanced by SmartImage and right frame remains original performance.
- ii. There is OSD showing “SmartImage On” in left frame and “SmartImage Off” in right frame.
- iii. The OSD word color is white with transparent background.

C. The demo profile will be “entertainment profile setting.

D. Hot keys to trigger:

Press [SmartImage] 3 seconds or more to trigger the demo mode.

When demo mode is On, press 3 seconds or more to turn off the demo mode.

When the demo mode is enabled, the blue LED will flash until demo mode disabled.(N/A for this model)

3.17 Smart Response (Not required for 240BW8)
Gray to Gray Response time : ?ms (max.)

4 Visual characteristics

4.1 Test conditions

Unless otherwise specified, this specification is defined under the following conditions.

(1) Input signal : As defined in , 1920 x 1200

General Product Specification

non-interlaced mode (~~1920 x 1200@75Hz~~) (1920 x 1200@60Hz),
signal sources must have 75 ohm output impedance.

- (2) Luminance setting : controls to be set to ~~300 nits (typical)~~ 250 nits (typical) with full screen 100 % duty cycle white signal
- (3) Warm up: more than 30 minutes after power on with signal supplied.
- (4) Ambient light: 400 -- 600 lux.
- (5) Ambient temperature: 20 ± 5 °C

4.2 Brightness

To follow Panel specification.

4.3 Image size

Actual display size 518.4 x 324 mm

4.4 Brightness uniformity

Set contrast at 100% and turn the brightness at 100%.

Apply the Fig 1, it should comply with the following formula:

$$\frac{B_{\min}}{B_{\max}} \times 100\% > 75\%$$

Where B_max =Maximum brightness

B_min = Minimum brightness

4.5 Check Cross talk (S)

Apply Pattern 2. Set contrast and brightness at 100 %.

Measure YA. Then output Pattern 3 and measure YB.

the cross talk value :

$$\frac{ABS (YA - YB)}{YA} \times 100\% < 1.5 \%$$

4.6 White color adjustment

There are three factory preset white color 9300K, 6500K, sRGB

General Product Specification

Apply full gray64 pattern, with brightness in 100 % position and the contrast control at 50 % position.

The 1931 CIE Chromaticity (color triangle) diagram (x ,y) coordinate for the screen center should be:

There are three factory preset white color 9300K, 6500K, sRGB.

Apply full white pattern, with brightness in 100 % position and the contrast control at 50 % position.

The 1931 CIE Chromaticity (color triangle) diagram (x,y) coordinate for the screen center should be:

Product spec.

9300K CIE coordinates	X = 0.2 3 ± 0.02 Y = 0.297 ± 0.02
-----------------------	--------------------------------------

6500K/ sRGB CIE coordinates	X = 0.313 ± 0.02 Y = 0.329 ± 0.02
-----------------------------	--------------------------------------

sRGB CIE coordinates	X = 0.313 ± 0.02 Y = 0.329 ± 0.02
----------------------	--------------------------------------

Production alignment spec.

9300K CIE coordinates	X = 0.2 3 ± 0.006 Y = 0.297 ± 0.006
-----------------------	--

6500K/ sRGB CIE coordinates	X = 0.313 ± 0.006 Y = 0.329 ± 0.006
-----------------------------	--

sRGB CIE coordinates	X = 0.313 ± 0.006 Y = 0.329 ± 0.006
----------------------	--

Quality Inspection spec.

9300K CIE coordinates	X = 0.2 3 ± 0.015 Y = 0.297 ± 0.015
-----------------------	--

6500K/ sRGB CIE coordinates	X = 0.313 ± 0.015 Y = 0.329 ± 0.015
-----------------------------	--

sRGB CIE coordinates	X = 0.313 ± 0.015 Y = 0.329 ± 0.015
----------------------	--

5 Mechanical characteristics

5.1 Cosmetic -

Philips ID

General Product Specification

5.2 Mechanical data files -

ProE files required

5.3 Location of Philips logo -

Per Philips make-up sheet

5.4 Gap between panel and front bezel

< 1.4mm (Typ.)

5.5 Location of Control icons -

Per Philips Graphic sheet

5.6 Color for resin/paint –

Per Philips make-up sheet

5.7 Fire enclosure request-

Shielding Cover should fulfill international standard

5.8 Resins

- RoHS required
- WEEE required.
- Resin type/selection refer to Project Book Section 7.2 Plastic material.

5.9 If paint is used

- RoHS required
- WEEE require
- If new painting type need to implement, refer to UN-D 1235.

5.10 Plastic mold tooling

- Tooling to be designed to minimize cosmetic defects induced by molding process (sink, blush, weld lines, gate marks, ejector marks, etc.). Refer to “TYV61-90007”.
- Painting to cover up cosmetic defects due to molding is strongly discouraged.
- China RoHS mark requested.

5.11 Plastics flammability

- All Plastics to be Flame Retardant UL 94-HB or Better.
- Base / Pedestal to be Flame Retardant UL 94-HB.

General Product Specification

- All major plastic parts (bezel, back cover) need to be molded from same resin.
- Plastic resin type selection should be referred to “plastic-Philips Pool monitor”.

5.12 Texture/Glossing of housing

- The texture area and texture no should follow Philips make-up sheet.
- The exterior surfaces shall have a uniform texture.
- Philips must approve the mold texturing.
- Detail document for texture refer to “UN-D249”, “UN-D 600”.
- ≤ 20 gloss units

5.13 Tilt and swivel base

- Tilt angle : $-3.5^{\circ} + 1.5/- 1.5^{\circ}$ (forward)
 $+21.5^{\circ} + 1.5/- 1.5^{\circ}$ (backward)
- Swivel angle : $\pm 45^{\circ}$
- High Adjustment : total 130mm
- Portrait Display : $0^{\circ} \sim 90^{\circ}$ (CW direction)

5.14 Kensington Lock

- Must meet Kensington_slot.spec “TYE-M0004”.
- MMD request metal plate in Kensington hole.

5.15 Label

- Regulatory label / Carton label should follow Philips requirement.
- China RoHS label
- Detail document refer to Philips Engineering Reference Book.

5.16 Product dimension / Weight (Refer to Philips approved SHT 191/SHT560)

- Unit dimension : 558.6 x 434.87 x 220 mm
- Packed unit dimension: 753*490*277 mm
- Net weight : 8.12 Kg

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- Gross weight : 10 Kg

5.17 Transportation

Transportation standards refer to UAN-D1534/00/01/02.

5.17.1 Transportation packages

- Net weight Packaging and wrapping shall be sufficient to protect the product against damage

or loss during shipment from the supplier to the destination specified in the purchase order.

All packaging materials are subject to test and evaluation per UAN-D1534/00/01/02.

- The cushion material shall be constructed using EPS material.
- The doggy hole is requested.

5.17.2 Transportation Test

Overall tests refer to UAN-D1534/00/01/02.

Vibration, drop test should be performed at ambient temperature (20°C to 23°C) and relative humidity (40% to 65%).

A. Transportation test specification for all regions

- Package test
 1. Random Vibration test
 2. Drop test
 3. Cold Drop test (for design reference)
- Un-package test
 1. Half sine shock test (non operation)

5.18 Pallet / Container loading (Refer to Philips approved SHT 560)

Transportation standards refer to TYE-M0002 ,UAN-D1534 and UAW-0309.

- Air shipment -
- Sea container 20'(pallet/slip sheet)
- Sea container 40'(pallet/slip sheet)

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- Sea container 40' High Cube (pallet/slip sheet)
- Land 45' Truck and Trailer (00X1200mm pallet)
- Land 45' Truck and Trailer (1000X1200mm pallet) for UK
- Truck shipment-

Transportation request for all regions except China/India

- A. Air shipment
- B. 20'/40'/40'HQ Container loading for WW

Transportation request for China and India

- A. Container loading for China and India
- B. Truck loading

Transportation request for EU

- A. Land 45' Truck and Trailer (00X1200mm pallet)Truck loading
- B. Land 45' Truck and Trailer (1000X1200mm pallet) for UK

6 Environmental characteristics

The following sections define the interference and susceptibility condition limits that might occur between external environment and the display device.

6.1 Susceptibility of display to external environment

Operating

- Temperature : 0 to 40 degree C
- Humidity : 0% max
- Altitude : 0-365 m
- Air pressure : 600-1100 mBAR

Storage

- Temperature : -20 to 60 degree C
- Humidity : 95% max
- Altitude : 0-12192m
- Air pressure : 300-1100 mBAR

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Note: recommend at 5 to 35°C, Humidity less than 60 %

6.2 Transportation tests

Refer to 5.15.2

6.3 Display disturbances from external environment

According to IEC 01-2 for ESD disturbances

6.4 Display disturbances to external environment

7 Reliability

7.1 Mean Time Between Failures

System MTBF (Including the LCD panel and CCFL) : 50,000 hrs

8 Quality assurance requirements

8.1 Acceptance test

According to MIL-STD-1916D Control III level

AQL: NA

(Please also refer to annual quality agreement)

Customer acceptance criteria: UAW0377/00

General Product Specification

9 Philips' Flat Panel Monitors Pixel Defect Policy

Philips' Flat Panel Monitors Pixel Defect Policy

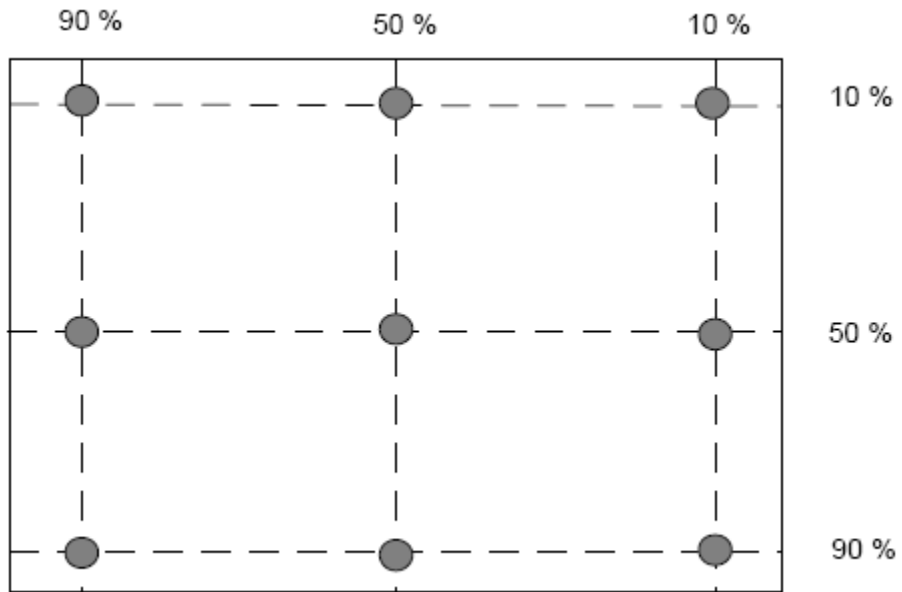
BRIGHT DOT DEFECTS	ACCEPTABLE LEVEL		
<i>MODEL</i>	240PW9		
1 lit sub-pixel	3		
2 adjacent lit sub-pixels	0		
3 adjacent lit sub-pixels (one white pixel)	0		
Distance between two bright dots	15mm		
Bright dot defects within 20 mm circle	0		
Total bright dot defects of all type	3		

BLACK DOT DEFECTS	ACCEPTABLE LEVEL		
<i>MODEL</i>	240PW9		
1 dark sub-pixel	5		
2 adjacent dark sub-pixels	2		
3 adjacent dark sub-pixels (one white pixel)	1		
Distance between two black dots	15mm		
Black dot defects within 20 mm circle*	1		
Total black dot defects of all type	5		

TOTAL DOT DEFECTS	ACCEPTABLE LEVEL		
<i>MODEL</i>	240PW9		
Total bright or black dot defects of all type	5		

General Product Specification

Fig 1: Measurement locations of Brightness Uniformity



General Product Specification

Fig 2: Cross talk pattern
 Gray level 46 (64 Gray level)

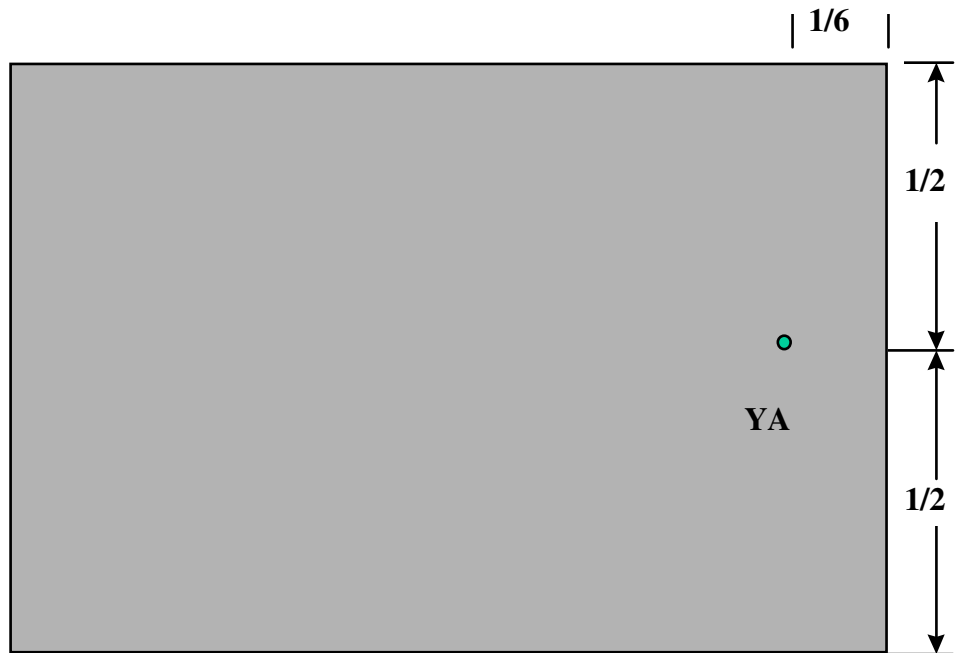
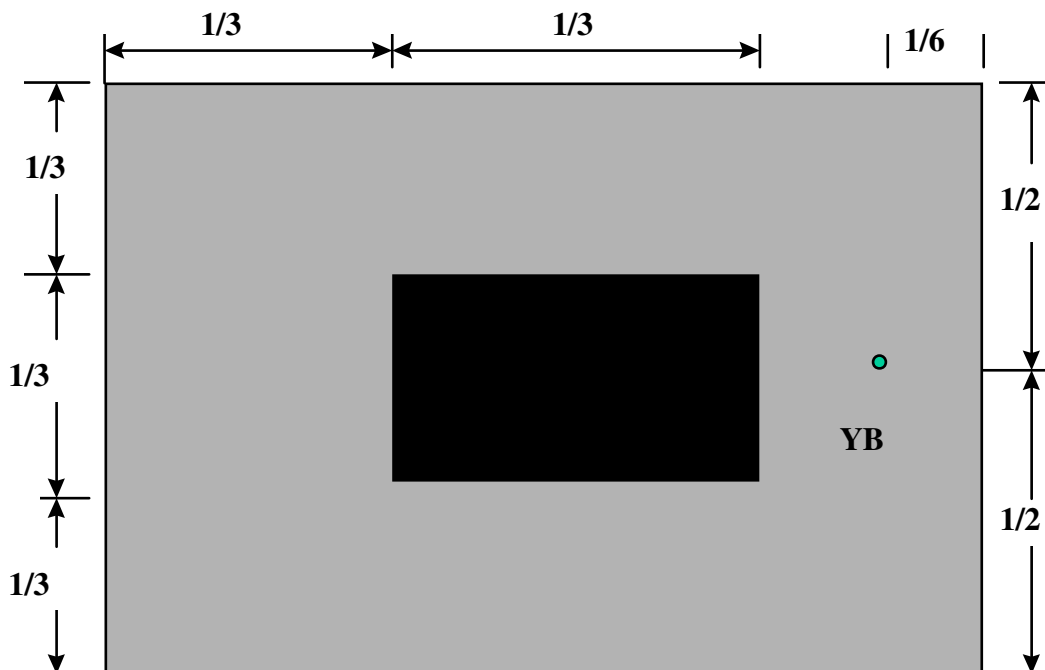
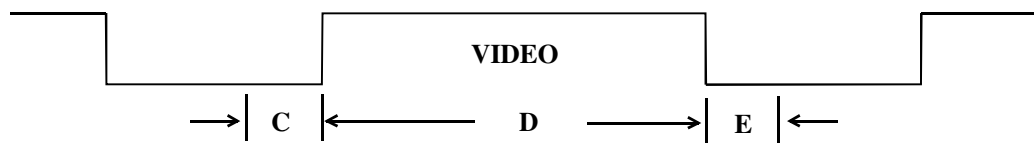


Fig 3: Cross talk Pattern
 Center at Gray level 0 (Black)



General Product Specification

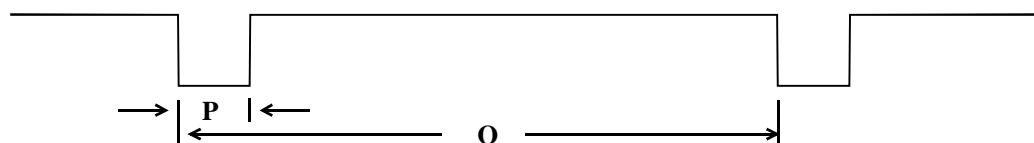
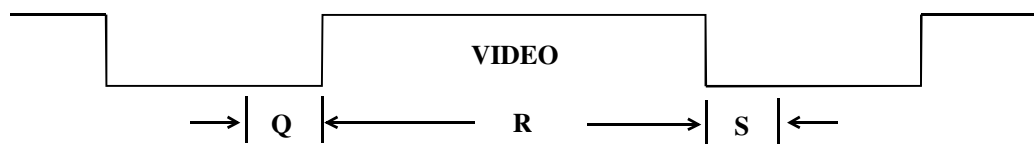
SEPARATE SYNC.



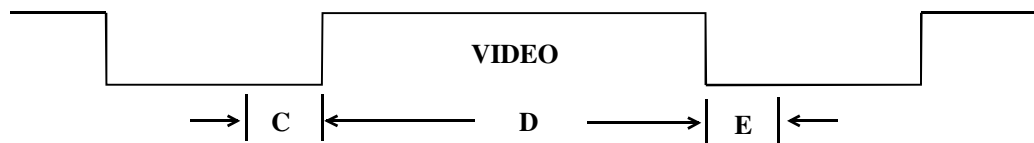
HORIZONTAL



VERTICAL



COMPOSITE SYNC.



HORIZONTAL

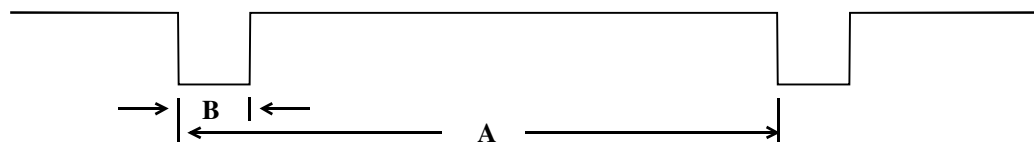
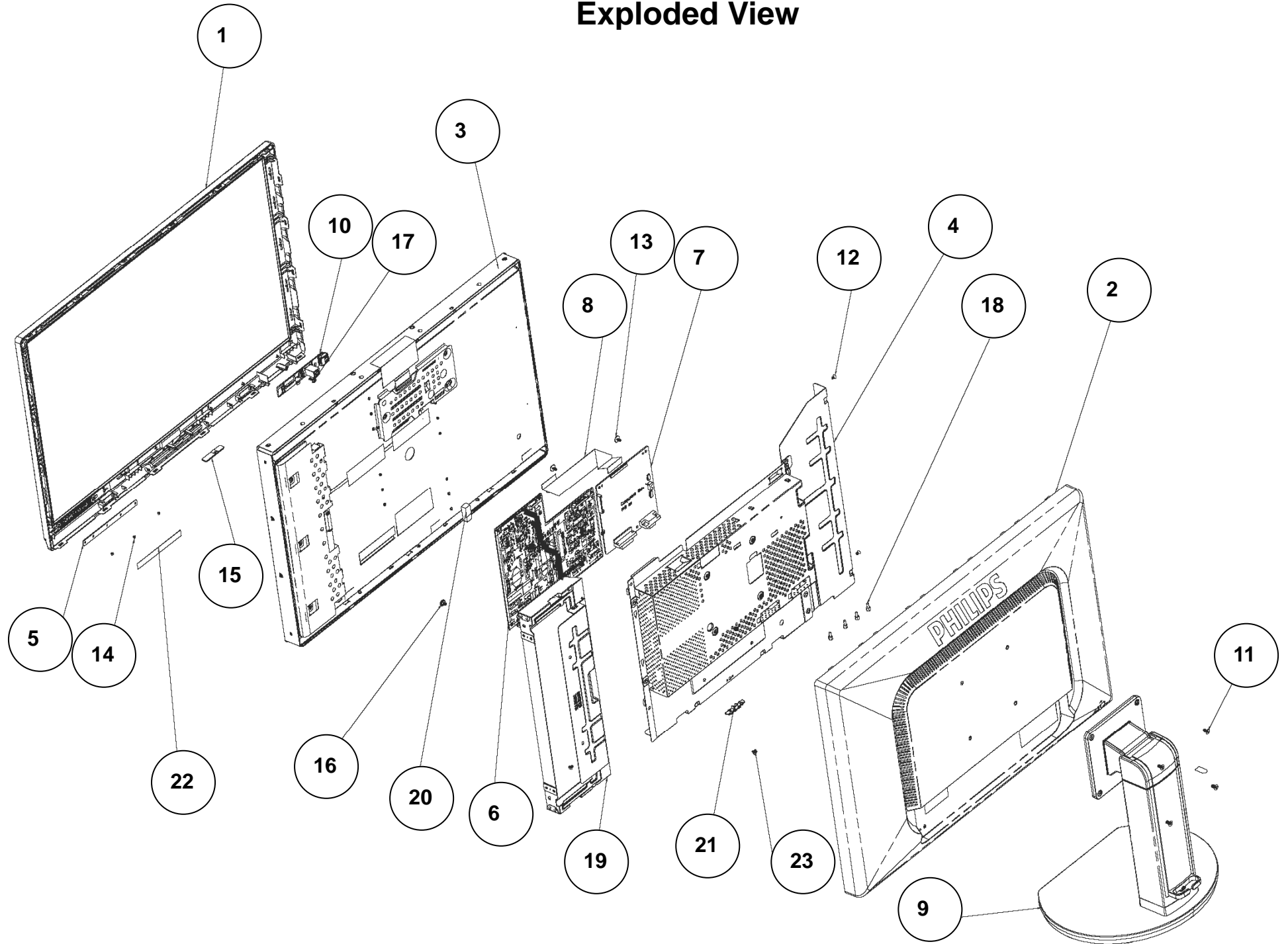


FIG-4 TIMING CHART -1

Exploded View



Spare / Recommended Parts List

Model: 240PW9

Panel+PCBA Styling		Model			240PW9E/S100 240PW9EB100 240PW9EB169 240PW9EB127 240PW9EB175				
location	Description	PCM code	Philips 12NC	LPL	LPL	LPL	LPL	LPL	
7	MAIN (I/F) BOARD ASS'Y	5E.0JU01.001	996510019210	V	V	V	V	V	
6	POWER BOARD ASS'Y	5E.0JU02.001	996510019211	V	V	V	V	V	
5	ASSY CTRL BD+FFC CABLE	6K.0JS13.001	996510019238	V	V	V	V	V	
15	ASSY LED BD+FFC CABLE	6K.0JS14.001	996510019239	V	V	V	V	V	
3	LCDM LM240WU4-SLA1 P (LPL)	5F.LLDP9.011	996510019248	V	V	V	V	V	
10	LCDM LM240WU4-SLA1 PH PCN (LPL)	5F.LLDP9.021		V	V	V	V	V	
10	USB BD	5E.0JU15.001	996510019232	V	V	V	V	V	
8	FFC CABLE 30P	5K.0JS06.002	996510019313	V				V	V
		5K.0JS06.001	996510019236	V	V	V	V	V	
		5K.0JS06.003	996510020182	V	V	V	V	V	
20	FFC WIRE 4P LED/BD	5K.0JS02.001	996510019234	V	V	V	V	V	
19	FFC WIRE 5P CTRL/BD	5K.0JS01.001	996510019233	V	V	V	V	V	
22	WIRE 8/14P 1061#24	5K.0JU01.001	996510019237	V	V	V	V	V	
21	WIRE 15/14P 1061#24	5K.0JS03.001	996510019235	V	V	V	V	V	

Mechanical Styling		Model			240PW9E/S100 240PW9EB100 240PW9EB169 240PW9EB127 240PW9EB175				
location	Description	PCM code	Philips 12NC	LPL	LPL	LPL	LPL	LPL	
9	BASE ASS'Y	6K.0JU08.011		V					
		6K.0JU08.001	996510019242	V	V	V	V	V	
1	FRONT BEZEL ASS'Y (Silver)	6K.0JU01.011		V					
		6K.0JU01.012		V					
		6K.0JU01.001	996510019240		V	V	V	V	V
	FRONT BEZEL ASS'Y (BLACK)	6K.0JU01.002		V	V	V	V	V	
2	REAR COVER ASS'Y	6K.0JU02.001	996510019241	V	V	V	V	V	
19	ASSY BKT L SECC 0.8T	6K.0JU05.002		V	V	V	V	V	

Packing Styling		Model			240PW9E/S100 240PW9EB100 240PW9EB169 240PW9EB127 240PW9EB175				
location	Description	PCM code	Philips 12NC	LPL	LPL	LPL	LPL	LPL	
100	CUSHION FRONT	4G.0JU01.001	996510019228	V	V	V	V	V	
110	CUSHION REAR	4G.0JU02.001	996510019229	V	V	V	V	V	
120	CARTON 4D.0JU01.001		996510019227	V	V	V	V	V	

Accessory Styling		Model			240PW9E/S100 240PW9EB100 240PW9EB169 240PW9EB127 240PW9EB175				
location	Description	PCM code	Philips 12NC	LPL	LPL	LPL	LPL	LPL	
200	USER MANUAL 240PW9	4J.0JU01.001	996510019230	V	V	V	V	V	
210	CD 240PW9	5B.0JU01.001	996510019231	V	V	V	V	V	
18	CORD H05VV-F 10A250V EUR 1.8M	2G.00921.001	996510007306	V	V				
		2G.03149.021	996510007304			V			
		2G.01111.001						V	
		2G.01343.001	996510007305						V
23	CABLE DVI-D	5K.L0S05.501	996510007963	V	V	V	V	V	
24	CABLE SIGNAL (D-SUB)	5K.L2H06.501	996510006065	V	V	V	V	V	

Critical components		Model			240PW9E/S100 240PW9EB100 240PW9EB169 240PW9EB127 240PW9EB175					Remark
Location	Description	PCM code	Philips 12NC	LPL	LPL	LPL	LPL	LPL		
IC601	IC PWM CURRENT NCP1203P60G 8P	0D.01203.101	996510007138	V	V	V	V	V		Power controller IC
IC851	IC PWM CTRL TL1451ACN DIP 16P	0D.01451.070	996510019040	V	V	V	V	V		DC to DC controller IC
IC651	IC TRANSITION CTRL L6562N 8P	0D.06562.070	996510019212	V	V	V	V	V		PFC controller IC
Q651	FET MOS 2SK3502-01MRSC TO-220F	0F.03502.020	996510019213	V	V	V	V	V		PFC switching MOSFET
D652	DIODE REC 600V 8A YG971S6R	0F.8R060.031	996510019216	V	V	V	V	V		PFC boost Diode
C605	CAP120U450VBC7.5 RC.95 5K45*18	0J.1271M.08P	996510010633	V	V	V	V	V		Filter Capacitor
C617 C618	CAP MKP 0.47U 520V J RF15	4A.4743U.30E	996510019217	V	V	V	V	V		Filter Capacitor
		1A.4743U.04E		V	V	V	V	V		
R608 R609 R657 R658 R660 R661	RES MGF 1M 1/4W F AT	1D.10045.112	996510019218	V	V	V	V	V		Potentiometer
R604 R605	RES MGF 1.2M 1/4W F AT	1D.12045.112	996510019219	V	V	V	V	V		Potentiometer
R671	RES MGF 499K 1/4W F AT	1D.49935.112	996510019220	V	V	V	V	V		Potentiometer
TR601	THERM NTC 5 OHM D15 KC7.5 L4	1G.60061.011	996510019221	V	V	V	V	V		Inrush current protector
T651	XFORM PWR RM-10 390UH 2405FPW	1J.20285.001	996510019222	V	V	V	V	V		PFC boost Inductor
T801	XFORM PWR DS3324 600UH 240PW9	1J.20289.021	996510019223	V	V	V	V	V		Power Transformer
L851 L852	CHOKE 47UH T50-52 17*10+PCB	1J.40229.041	996510019027	V	V	V	V	V		Dc to DC coil
L609	CHOK COIL 300UH T60-26 2405FPW	1J.40245.001	996510019224	V	V	V	V	V		Filter Inductor
L601	LINE FILTER 19MH ET-24	1J.42030.011	996510019042	V	V	V	V	V		EMI filter
VAR1	TVS 10D 470V TVR10471KSC3F7SW	2D.50009.021	996510019049	V	V	V	V	V		Over voltage protector
F601	FUSE4A250V CERA ST20 TLA RF25	2F.14001.932	996510019225	V	V	V	V	V		Over Current protector
CN702	HEAD ML 1R8P RT D2 3S H4.8	2K.62095.108	996510019226	V	V	V	V	V		Not critical part
U3	IC CTRL RTD2122L LQFP 48	7A.02122.00E	996510019037	V	V	V	V	V		MCU IC
U6	IC CTRL RTD2549TH-LF QFP 208P	7A.02549.A0E	996510019038	V	V	V	V	V		SCALAR IC
U1 U2	IC EEPROM AT24C02BN-SH-T SON-8	7B.02402.C01	996510007137	V	V	V	V	V		DDC for D-sub or DVI
U4	IC EEPROM AT24C16BN-SH-T SON-8	7B.02416.N01	996510007136	V	V	V	V	V		It's EEPROM to record HDCP key, FGA data and other parameter
U5 U7	IC SDRAM EM638325T5-6G TSOP86	7B.63832.009	996510019041	V	V	V	V	V		For FRC
Q852 Q852	FET MOS 2SJ598-ZK-E1-AZ TO-252	8D.02598.036	996510019034	V	V	V	V	V		Dc to DC switching MOSFET
BD601	DIODE BRIDGE600V4A GSIB4A60-E3	0F.4R060.150	996510019031	V	V	V	V	V		Rectifier Diode
Q601	FET MOS 2SK3679-01MR 900V	0F.03679.020	996510019214	V	V	V	V	V		Power switching MOSFET
D701 D702	DIODE SB 20A 150V FME-220B	0F.20015.111	996510019215	V	V	V	V	V		Rectifier Diode

Panel & PCBA photos

ITEM	PCM	Philips 12NC	Description	Photo
1	5F.LLDP9.011	996510019248	LCDM LM240WU4-SLA1 P (LPL)	
2	5E.0JU01.001	996510019210	MAIN (I/F) BOARD ASS'Y	
3	5E.0JU02.001	996510019211	POWER BOARD ASS'Y	
4	6K.OJS 13.001	996510019238	ASSY CTRL BD+FFC CABLE	
5	6K.OJS 14.001	996510019239	ASSY LED BD+FFC CABLE	
6	5E.0JU15.001	996510019232	USB BD	

0. Warning

All ICs and many other semi-conductors are susceptible to electrostatic discharges (ESD). Careless handling during repair can reduce life drastically. When repairing, make sure that you are connected with the same potential as the mass of the unit via a wrist wrap with resistance. Keep components and tools also at the same potential!

1. Servicing of SMDs (Surface Mounted Devices)

1.1 General cautions on handling and storage

- Oxidation on the terminals of SMDs results in poor soldering.

Do not handle SMDs with bare hands.

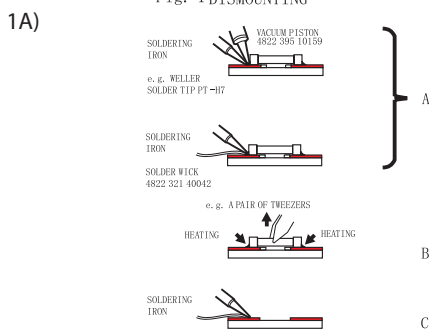
- Avoid using storage places that are sensitive to oxidation such as places with sulphur or chlorine gas, direct sunlight, high temperatures or a high degree of humidity. The capacitance or resistance value of the SMDs may be affected by this.

- Rough handling of circuit boards containing SMDs may cause damage to the components as well as the circuit boards. Circuit boards containing SMDs should never be bent or flexed. Different circuit board materials expand and contract at different rates when heated or cooled and the components and/or solder connections may be damaged due to the stress. Never rub or scrape chip components as this may cause the value of the component to change. Similarly, do not slide the circuit board across any surface.

1.2 Removal of SMDs

- Heat the solder (for 2-3 seconds) at each terminal of the chip. By means of litz wire and a slight horizontal force, small components can be removed with the soldering iron. They can also be removed with a solder sucker (see Fig. 1A)

Fig. 1 DISMOUNTING



While holding the SMD with a pair of tweezers, take it off gently using the soldering iron's heat applied to each terminal (see Fig. 1 B).

- Remove the excess solder on the solder lands by means of litz wire or a solder sucker (see Fig. 1C).

1.3 Caution on removal

- When handling the soldering iron, use suitable pressure and be careful.
- When removing the chip, do not use undue force with the pair of tweezers.
- The soldering iron to be used (approx. 30 W) should

preferably be equipped with a thermal control (soldering temperature: 225 to 250 C).

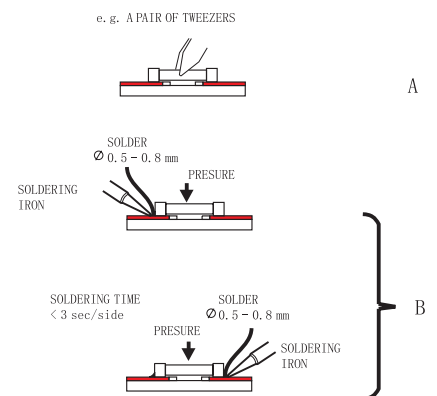
- The chip, once removed, must never be reused.

1.4 Attachment of SMDs

- Locate the SMD on the solder lands by means of tweezers and solder the component on one side. Ensure that the component is positioned correctly on the solder lands (see Fig.2A).

- Next complete the soldering of the terminals of the component (see Fig. 2B).

Fig. 2 MOUNTING



2. Caution when attaching SMDs

- When soldering the SMD terminals, do not touch them directly with the soldering iron. The soldering should be done as quickly as possible, care must be taken to avoid damage to the terminals of the SMDs themselves.

- Keep the SMD's body in contact with the printed board when soldering.

- The soldering iron to be used (approx. 30 W) should preferably be equipped with a thermal control (soldering temperature: 225 to 250 C).

- Soldering should not be done outside the solder land.

- Soldering flux (of rosin) may be used, but should not be acidic.

- After soldering, let the SMD cool down gradually at room temperature.

- The quantity of solder must be proportional to the size of the solder land. If the quantity is too great, the SMD might crack or the solder lands might be torn loose from the printed board (see Fig. 3).

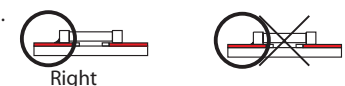
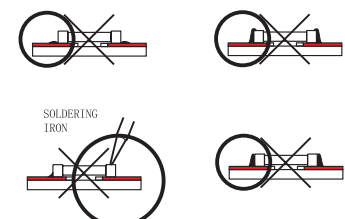


Fig.3 Examples



3. Lead-free product identification

You can identify lead-free product by Philips-lead-free logo on PCB.



4. Lead-free product repair instruction

4.1 Use only lead-free Solder Alloy 0622 149 00106(1.2mm SAC305) or 0622 14900108(1.0mm SAC305).

Remark: For lead free soldering material, please visit www.alphametals.com website for details. This is recommended by Philips.

4.2 Use only adequate solder tools applicable for lead-free soldering-tin. The solder tool must be able to reach at least a solder-temperature of 400 , to stabilize the adjusted temperature at the solder-tip and to exchange solder-tips for different applications. Small Passives/Actives to be removed with thermal tweezers

Automated system for IC and BGA repair (Microscope, Camera, Beam split optics, Computer, P programmer, Heat controllers, Vacuum system, Laser pointer) Solder Hand-Tool (Adjustable in temperature height, Temperature shall be held constant, Flexible tips)

4.3 Adjust your solder tool so that a temperature around 360 -380 is reached and stabilized at the solder joint.

Heating-time of the solder-joint should not exceed ~ 4 sec. Avoid temperatures above 400 otherwise wear-out of tips will rise drastically and flux-fluid will be destroyed. Corrosion of Tool-Spikes can be avoided when using SAC305 and a temperature of less than 400 .

4.4 Mix of lead-free solder-tin/parts with leaded soldering-tin/parts is possible but not recommended. If not to avoid clean carefully the solder-joint from old tin and re-solder with new tin.

4.5 Use only original spare-parts listed in the Service-Manuals. Standard-material(consumables) can also be purchased at external companies.

4.6 Special information for lead-free BGA-ICs: this ICs will be delivered in so-called dry-packaging to protect the IC against moisture and with lead-free logo on it. This packaging may only be opened shortly before it is used (soldered). Otherwise the body of the IC gets wet inside and during the heating time the structure of the IC will be destroyed due to high (steam-)pressure. If the packaging was opened before usage the IC has to be heated up for some hours (around 90) for drying (Take attention for ESD-protection!)

5. Rework on BGA (Ball Grid Array) ICs

General

Although (LF)BGA assembly yields are very high, there may still be a requirement for component rework. By rework, we mean the process of removing the component from the PWB and replacing it with a new component. If an (LF)BGA is removed from a PWB, the solder balls of the component are deformed drastically so the removed (LF)BGA has to be discarded.

Device Removal

As is the case with any component that, it is essential when removing an (LF)BGA, the board, tracks, solder lands, or surrounding components are not damaged. To remove an (LF)BGA, the board must be uniformly heated to a temperature close to the reflow soldering temperature. A uniform temperature reduces the chance of warping the PWB.

To do this, we recommend that the board is heated until it is certain that all the joints are molten. Then carefully pull the component off the board with a vacuum nozzle. For the appropriate temperature profiles, see the IC data sheet.

Area Preparation

When the component has been removed, the vacant IC area must be cleaned before replacing the (LF)BGA.

Removing an IC often leaves varying amounts of solder on the mounting lands. This excessive solder can be removed with either a solder sucker or solder wick. The remaining flux can be removed with a brush and cleaning agent. After the board is properly cleaned and inspected, apply flux on the solder lands and on the connection balls of the (LF)BGA

Note: Do not apply solder paste, as this has shown to result in problems during re-soldering.

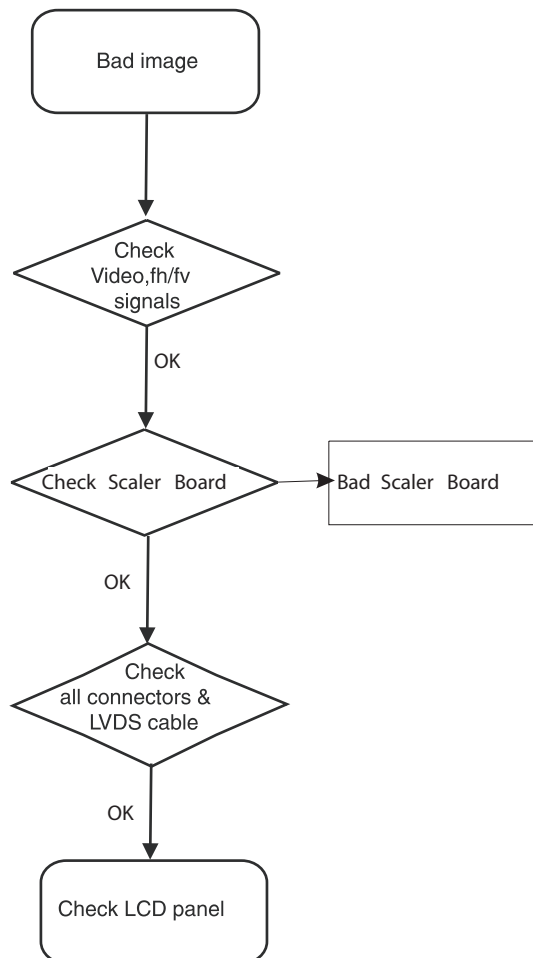
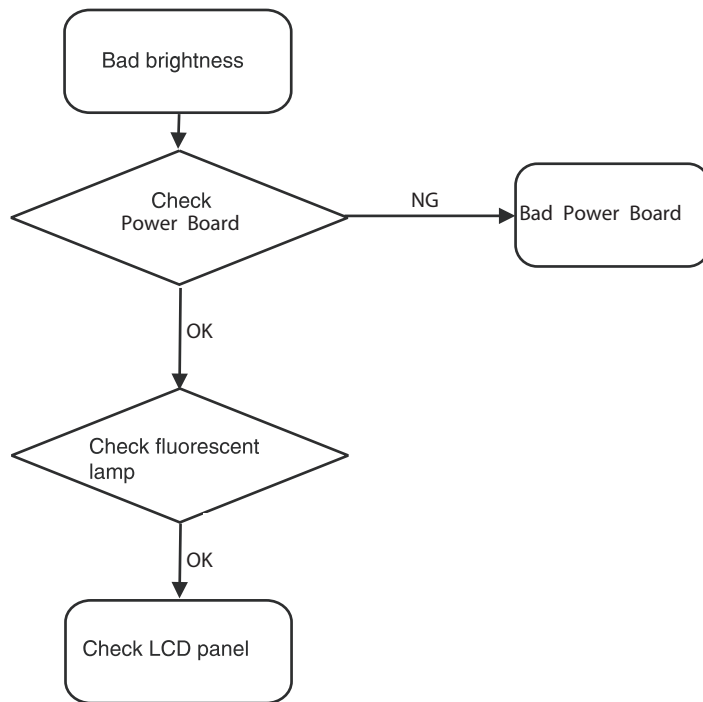
Device Replacement

The last step in the repair process is to solder the new component on the board. Ideally, the (LF)BGA should be aligned under a microscope or magnifying glass. If this is not possible, try to align the (LF)BGA with any board markers.

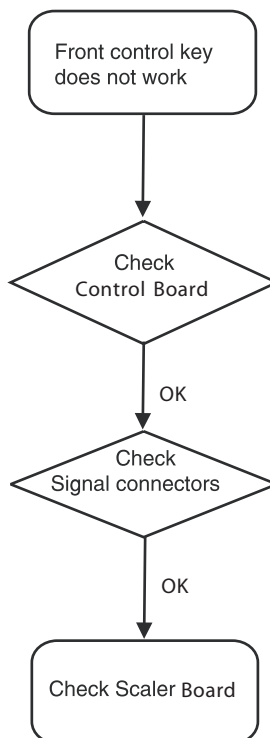
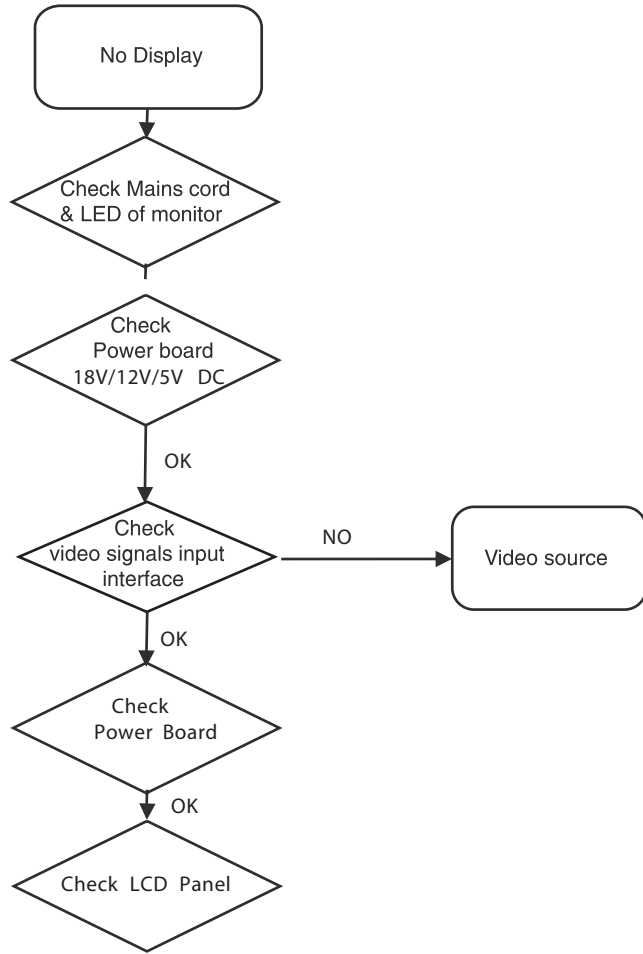
To reflow the solder, apply a temperature profile according to the IC data sheet. So as not to damage neighbouring components, it may be necessary to reduce some temperatures and times.

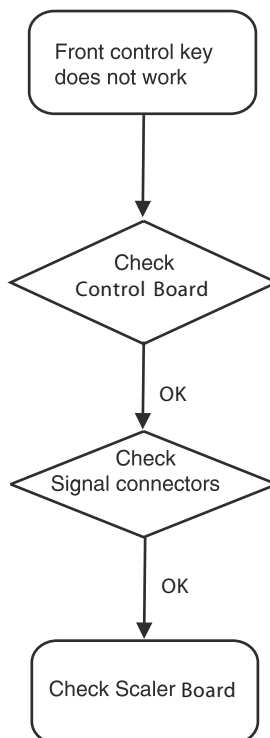
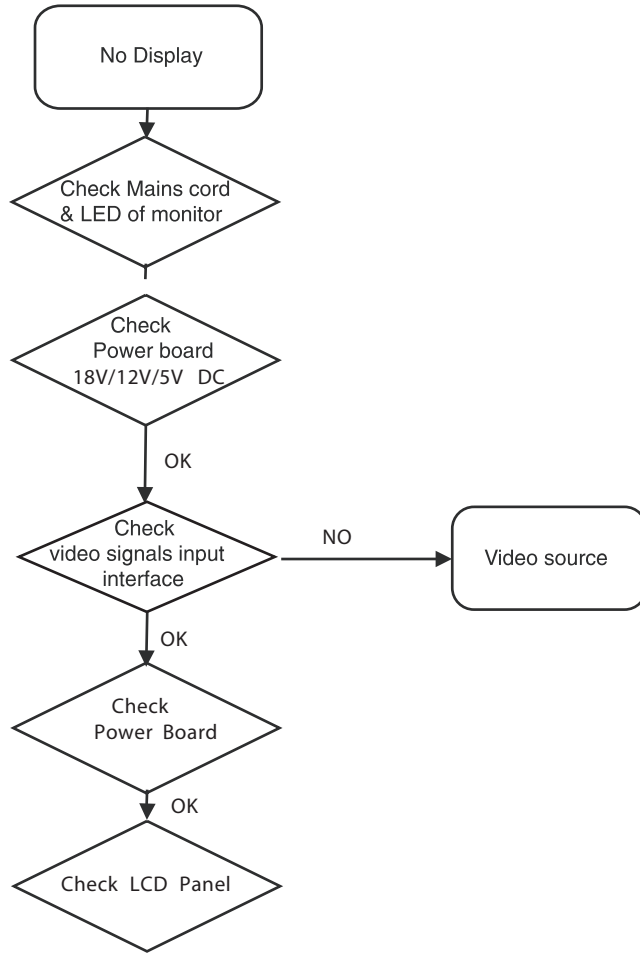
More Information

For more information on how to handle BGA devices, visit this URL: <http://www.yourservice.ce.philips.com> (needs subscription). After login, select Magazine, then go to Workshop Information. Here you will find information on how to deal with BGA-ICs.



Repair Flow Chart





Safety Test Requirements

All units that are returned for service or repair must pass the original manufactures safety tests. Safety testing requires both Hipot and Ground Continuity testing.

HI-POT TEST INSTRUCTION

1.Application requirements

- 1.1 All mains operated products must pass the Hi-Pot test as described in this instruction.
- 1.2 This test must be performed again after the covers have been refitted following the repair , inspection or modification of the product.

2. Test method

2.1 Connecting conditions

- 2.1.1 The test specified must be applied between the parallel-blade plug of the mainscord and all accessible metal parts of the product.
- 2.1.2 Before carrying out the test, reliable conductive connections must be ensured and thereafter be maintained throughout the test period.
- 2.1.3 The mains switch(es) must be in the "ON" position.

2.2 Test Requirements

All products should be HiPot and Ground Continuity tested as follows:

Condition	Hi-Pot Test for products where the mains input is 220V AC	Hi-Pot Test for products where the mains input is 110V AC	Ground Continuity Test requirement
Test voltage	2820VDC (2000VAC)	1700VDC (1200VAC)	Test current: 25A, AC
Test time	3 seconds	1 seconds	Test time: 3 seconds
Trip current (Tester)	Set at 100uA for Max limit; Set at 0.1uA for Min limit.	5mA	Resistance required: $\leq 0.09 + R_{ohm}$, R is the resistance of the mains cord.
Ramp time (Tester)	Set at 2 seconds		

- 2.2.1 The minimum test duration for Quality Control Inspector must be 1 minute.
- 2.2.2 The test voltage must be maintained within the specified voltage + 5%.
- 2.2.3 There must be no breakdown during the test.
- 2.2.4 The grounding blade or pin of mains plug must be conducted with accessible metal parts.

3. Equipments and Connection

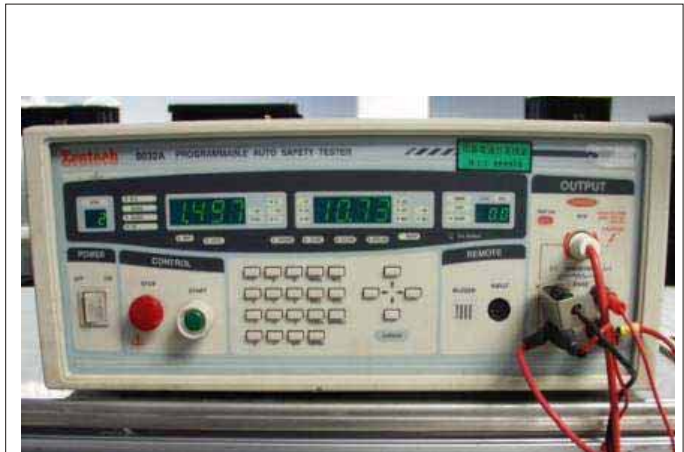
3.1. Equipments

For example :

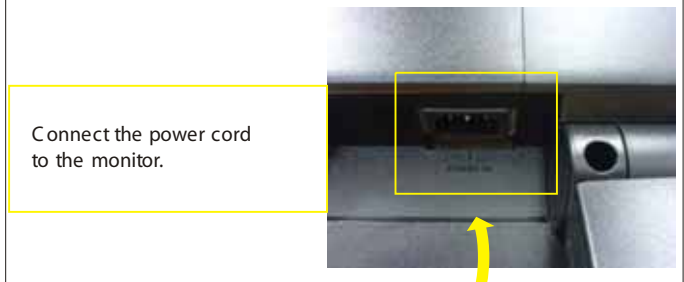
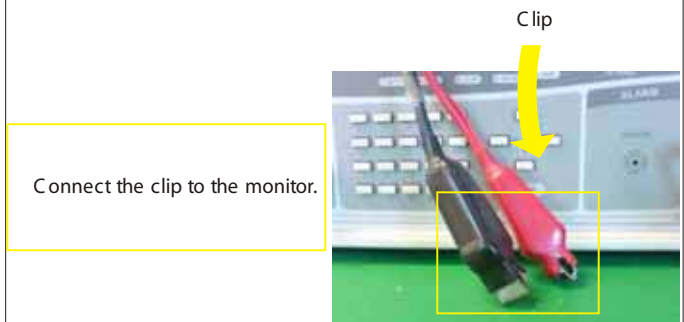
- Zentech 9032 PROGRAMMABLE AUT O SAFETY TESTER

3.2. Connection

* Turn on the power switch of monitor before Hipot and G round C ontinuity testing.



(Zentech 9032 tester)



Power outlet

(Rear view of monitor)

4. Recording

Hipot and Ground Continuity testing records have to be kept for a period of 10 years.

