



Product Service Manual

Service Manual for BenQ:  
G2220HD&G2220HDA  
P/N: 9H.L07LN.IXX

Applicable for All Regions



Version: 001

Date:2009/12/18

*Notice:*

- For RO to input specific "Legal Requirement" in specific NS regarding to responsibility and liability statements.

- Please check BenQ's eSupport web site, <http://esupport.benq.com>, to ensure that you have the most recent version of this manual.

First Edition (July, 2008)

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## 1. About This Manual

This manual contains information about maintenance and service of BenQ products. Use this manual to perform diagnostics tests, troubleshoot problems, and align the BenQ product.

### 1.1 Trademark

The following terms are trademarks of BenQ Corporation:

#### Importance

Only trained service personnel who are familiar with this BenQ Product shall perform service or maintenance to it. Before performing any maintenance or service, the engineer MUST read the “Safety Note”

## 2. Precautions & Safety Notices

### 2.1 Safety Precaution

This monitor is manufactured and tested on a ground principle that a user's safety comes first. However, improper used or installation may cause damage to the monitor as well as to the user.

#### WARNINGS:

- This monitor should be operated only at the correct power sources indicated on the label on the rear of the monitor. If you're unsure of the power supply in you residence, consult your local dealer or Power Company.
- Do not try to repair the monitor by yourself, as it contains no user-serviceable parts. This monitor should only be repaired by a qualified technician.
- Do not remove the monitor cabinet. There is high-voltage parts inside that may cause electric shock to human bodies.
- Stop using the monitor if the cabinet is damaged. Have it checked by a service technician.
- Put your monitor only in a lean, cool, dry environment. If it gets wet, unplug the power cable immediately and consult your closed dealer.
- Always unplug the monitor before cleaning it. Clean the cabinet with a clean, dry cloth. Apply non-ammonia based cleaner onto the cloth, not directly onto the class screen.
- Do not place heavy objects on the monitor or power cord.

### 2.2 Product Safety Notice

Many electrical and mechanical parts in this chassis have special safety visual inspections and the protection afforded by them cannot necessarily be obtained by using replacement components rated for higher voltage, wattage, etc. Before replacing any of these components read the parts list in this manual carefully. The use of substitute replacement parts, which do not have the same safety characteristics as specified in the parts list, may create shock, fire, or other hazards.

### 2.3 Service Notes

- When replacing parts or circuit boards, clamp the lead wires around terminals before soldering.
- Keep wires away from high voltage, high temperature components and sharp edges.
- Keep wires in their original position so as to reduce interference.
- Adjustment of this product please refers to the user' manual.

### 3. Product Overview

#### 3.1 Power Supply

| Items                     | Condition                  | Spec       | Note      |
|---------------------------|----------------------------|------------|-----------|
| AC Input Voltage range    | Universal input full range | 90~264Vac  |           |
| AC Input Voltage rating   | Universal input full range | 100~240Vac |           |
| AC input frequency range  | 90~264Vac                  | 47~63Hz    |           |
| AC input frequency rating | 100~240Vac                 | 50~60Hz    |           |
| AC Input Current          | 100Vac                     | 1.5A(max)  |           |
|                           | 240Vac                     | 0.8A(max)  |           |
| Inrush Current            | 100Vac,cold star,25°C      | 40A (max)  | See Note2 |
|                           | 240Vac,cold star,25°C      | 60A(max)   |           |
| AC-DC power Efficiency    | DC output full loading     | ≥75%       |           |

Note2. Before each test, the buck capacitors need to be discharged.

Before each test, it must be 10 minutes at least after the latest test.

Hot star not component be damaged.

#### 3.2 Signal Interface

|                                     |   |
|-------------------------------------|---|
| Input Connector                     | Analog : D-sub 15   |
| Video Cable Strain Relief           | Equal to twice the weight of the monitor for five minutes   |
| Video Cable Connector DB-15 Pin out | Compliant DDC 2B  |
| Video Signals                       | Video RGB (Analog)  |
| Video Impedance                     | 75 Ohms (Analog)  |
| Maximum PC Video Signal             | 950 mV with no damage to monitor  |
| Maximum Mac Video Signal            | 1250 mV with no damage to monitor   |
| Sync Signals                        | TTL   |
| DDC 1/2B                            | Compliant with Revision 1.3s  |
| Sync Compatibility                  | Separate Sync / Composite Sync / Sync on Green  |
| Video Compatibility                 | Shall be compatible with all PC type computers, Macintosh computers, and after market video cards |

#### 3.3 Scan Range

| Item         | Condition   | Specification                     |
|--------------|---|-----------------------------------|
| Horizontal   | Sync polarity: (+) or (-)   | 24kz~83KHz                        |
| Vertical     | Sync polarity: (+) or (-)   | 50Hz~76Hz                         |
| Out of Range | Sync don't in the range:<br>Horizontal: 24kz~83KHz or<br>Vertical : 50Hz~76Hz | Message "Out of Range!" on screen |

|                   |                           |  |
|-------------------|---------------------------|--|
| Cable not connect | No VGA cable or DVI cable | Message "No cable connected !" on screen |
|-------------------|---------------------------|--|

### 3.4 Support Timings

BenQ customer preset Timings are as below:

P: Preset Mode

NP: Non Preset Mode

FS: Fail Save Mode (shows "Out of Range", but still can see picture)

O: Out of Range (only show "Out of Range", without picture)

| No. | Pixel Format | Horz Freq (kHz) | Horz Polarity | Vert Freq (Hz) | Vert Polarity | Pixel Clk (MHz) | Mode           |
|-----|--------------|-----------------|---------------|----------------|---------------|-----------------|----------------|
| 1   | 640x350      | 31.47           | +             | 70.09          | -             | 25.18           | Preset         |
| 2   | 640x350      | 37.86           | +             | 85.08          | -             | 31.50           | Fail Safe Mode |
| 3   | 640x400      | 31.47           | -             | 70.09          | +             | 25.18           | Non Preset     |
| 4   | 640x400      | 37.86           | -             | 85.08          | +             | 31.5            | Fail Safe Mode |
| 5   | 640x480      | 35.00           | -             | 66.67          | -             | 30.24           | Non Preset     |
| 6   | 640x480      | 31.47           | -             | 59.94          | -             | 25.17           | Preset         |
| 7   | 640x480      | 37.86           | -             | 72.81          | -             | 31.50           | Non Preset     |
| 8   | 640x480      | 37.50           | -             | 75.00          | -             | 31.50           | Preset         |
| 9   | 640x480      | 43.27           | -             | 85.01          | -             | 36.00           | Fail Safe Mode |
| 10  | 640x500      | 31.00           | -             | 57.76          | -             | 25.25           | Non Preset     |
| 11  | 720x400      | 31.47           | -             | 70.08          | +             | 28.32           | Preset         |
| 12  | 720x400      | 37.93           | -             | 85.04          | +             | 35.5            | Fail Safe Mode |
| 13  | 832x624      | 49.71           | -             | 74.53          | -             | 57.27           | Preset         |
| 14  | 800x600      | 35.16           | +             | 56.25          | +             | 36.00           | Non Preset     |
| 15  | 800x600      | 37.88           | +             | 60.32          | +             | 40.00           | Preset         |
| 16  | 800x600      | 48.08           | +             | 72.19          | +             | 50.00           | Non Preset     |
| 17  | 800x600      | 46.88           | +             | 75.00          | +             | 49.50           | Preset         |
| 18  | 800x600      | 53.67           | +             | 85.06          | +             | 56.25           | Fail Safe Mode |
| 19  | 848x480      | 31.02           | +             | 60.00          | +             | 33.75           | Non Preset     |
| 20  | 848x480      | 29.83           | -             | 59.66          | +             | 31.50           | Non Preset     |
| 21  | 848x480      | 35.00           | -             | 70.00          | +             | 37.52           | Non Preset     |
| 22  | 848x480      | 36.07           | -             | 72.00          | +             | 39.25           | Non Preset     |
| 23  | 848x480      | 37.68           | -             | 74.77          | +             | 41.00           | Non Preset     |
| 24  | 720x576      | 35.910          | -             | 59.950         | +             | 32.71           | Non Preset     |
| 25  | 1024x768-I   | 35.52           | +             | 43.48          | +             | 44.9            | Fail Safe Mode |
| 26  | 1024x768     | 48.36           | -             | 60.00          | -             | 65.00           | Preset         |
| 27  | 1024x768     | 56.48           | -             | 70.07          | -             | 75.00           | Non Preset     |
| 28  | 1024x768     | 57.67           | -             | 72.00          | +             | 78.43           | Non Preset     |
| 29  | 1024x768     | 60.24           | -             | 74.93          | -             | 80.00           | Preset         |
| 30  | 1024x768     | 60.02           | +             | 75.03          | +             | 78.75           | Preset         |
| 31  | 1024x768     | 68.68           | +             | 85.00          | +             | 94.50           | Fail Safe Mode |
| 32  | 1152x720     | 44.86           | -             | 60             | +             | 66.75           | Preset         |
| 33  | 1152x864     | 63.85           | +             | 70.01          | +             | 94.50           | Non Preset     |
| 34  | 1152x864     | 67.50           | +             | 75.00          | +             | 108.00          | Non Preset     |
| 35  | 1152x864     | 77.09           | -             | 85.00          | +             | 119.651         | Fail Safe Mode |
| 36  | 1152x870     | 68.68           | -             | 75.06          | -             | 100.00          | Preset         |
| 37  | 1152x900     | 61.80           | -             | 65.95          | -             | 92.94           | Preset         |
| 38  | 1152x900     | 71.73           | -             | 76.07          | -             | 105.59          | Non Preset     |
| 39  | 1280x720     | 45.00           | -             | 59.94          | +             | 74.25           | Preset         |
| 40  | 1280x720     | 44.77           | -             | 59.86          | +             | 74.50           | Preset         |
| 41  | 1280x720     | 56.46           | -             | 74.78          | +             | 95.75           | Preset         |
| 42  | 1280x768-R   | 47.40           | +             | 60.00          | -             | 68.25           | Preset         |
| 43  | 1280x768     | 47.78           | -             | 59.87          | +             | 79.50           | Preset         |
| 44  | 1280x768     | 60.29           | -             | 74.89          | +             | 102.25          | Non Preset     |
| 45  | 1280x768     | 68.63           | -             | 84.84          | +             | 117.50          | Fail Safe Mode |
| 46  | 1280x800     | 49.31           | +             | 59.91          | +             | 71              | Non Preset     |
| 47  | 1280x800     | 49.702          | -             | 59.81          | +             | 83.50           | Preset         |
| 48  | 1280x800     | 58.3            | -             | 70             | +             | 88.25           | Non Preset     |
| 49  | 1280x800     | 60.048          | -             | 72             | +             | 102.8           | Non Preset     |
| 50  | 1280x800     | 62.795          | -             | 74.934         | +             | 106.6           | Preset         |
| 51  | 1280x800     | 71.55           | -             | 84.88          | +             | 122.5           | Fail Safe Mode |
| 52  | 1280x960     | 60.00           | +             | 60.00          | +             | 108.00          | Preset         |
| 53  | 1280x960     | 85.94           | +             | 85.00          | +             | 148.50          | Fail Safe Mode |
| 54  | 1280x1024    | 63.98           | +             | 60.02          | +             | 108.00          | Preset         |
| 55  | 1280x1024    | 74.88           | +             | 69.85          | +             | 126.99          | Non Preset     |
| 56  | 1280x1024    | 74.40           | -             | 70.00          | -             | 124.90          | Non Preset     |
| 57  | 1280x1024    | 77.90           | +             | 72.00          | +             | 134.60          | Non Preset     |

|     |              |         |   |        |   |         |                |
|-----|--------------|---------|---|--------|---|---------|----------------|
| 58  | 1280x1024    | 79.98   | + | 75.02  | + | 135.00  | Preset         |
| 59  | 1280x1024    | 81.18   | - | 76.16  | - | 135.09  | Non Preset     |
| 60  | 1280x1024    | 91.15   | + | 85.02  | + | 157.50  | Fail Safe Mode |
| 61  | 1360x768     | 47.71   | + | 60.01  | + | 85.50   | Preset         |
| 62  | 1366x768     | 47.71   | + | 59.79  | + | 85.50   | Preset         |
| 63  | 1400x1050-R  | 64.74   | + | 59.95  | - | 101.00  | Non Preset     |
| 64  | 1400x1050    | 65.32   | - | 59.98  | + | 121.75  | Non Preset     |
| 65  | 1400x1050    | 82.28   | - | 74.87  | + | 156.00  | Non Preset     |
| 66  | 1400x1050    | 93.88   | - | 84.96  | + | 179.50  | Fail Safe Mode |
| 67  | 1440x900-R   | 55.496  | + | 59.901 | - | 88.75   | Preset         |
| 68  | 1440x900     | 55.935  | - | 59.887 | + | 106.5   | Preset         |
| 69  | 1440x900     | 70.6    | - | 75     | + | 136.75  | Preset         |
| 70  | 1600x1000-R  | 61.648  | + | 59.910 | - | 108.5   | Preset         |
| 71  | 1600x1000    | 62.14   | - | 59.87  | + | 132.25  | Non Preset     |
| 72  | 1600x1000    | 78.356  | - | 74.83  | + | 169.25  | Non Preset     |
| 73  | 1600x1200-R  | 74.01   | + | 59.92  | - | 130.25  | Non Preset     |
| 74  | 1600x1200    | 75.00   | + | 60.00  | + | 162.00  | Preset         |
| 75  | 1600x1200    | 81.25   | + | 65.00  | + | 175.50  | Non Preset     |
| 76  | 1600x1200    | 87.50   | + | 70.00  | + | 189.00  | Non Preset     |
| 77  | 1600x1200    | 93.75   | + | 75.00  | + | 202.50  | Non Preset     |
| 78  | 1600x1200    | 106.25  | + | 85.00  | + | 229.50  | Out of Range   |
| 79  | 1680x1050-R  | 64.67   | + | 59.88  | - | 119.00  | Non Preset     |
| 80  | 1680x1050    | 65.29   | - | 59.95  | + | 146.25  | Preset         |
| 81  | 1680x1050    | 82.306  | - | 75     | + | 187     | Preset         |
| 82  | 1600x1280    | 79.5    | - | 59.9   | + | 171.75  | Non Preset     |
| 83  | 1792X1344    | 83.57   | - | 59.9   | + | 203.25  | Fail Safe Mode |
| 84  | 1792X1344    | 105.290 | - | 75.00  | + | 257.75  | Out of Range   |
| 85  | 1856X1392    | 86.485  | - | 59.934 | + | 217.25  | Out of Range   |
| 86  | 1856X1392    | 109     | - | 74.918 | + | 277.5   | Out of Range   |
| 87  | 1800x1440    | 89.4    | - | 59.9   | + | 218.25  | Out of Range   |
| 88  | 1920x1080-R  | 66.587  | + | 59.934 | - | 138.5   | Preset         |
| 89  | 1920x1080    | 67.158  | - | 59.963 | + | 173     | Preset         |
| 90  | 1920x1080    | 67.5    | + | 60     | + | 148.5   | Preset         |
| 91  | 1920X1200-R5 | 61.418  | + | 49.974 | - | 127.750 | Fail Safe Mode |
| 92  | 1920X1200-R  | 74.04   | + | 59.95  | - | 154.00  | Fail Safe Mode |
| 93  | 1920X1200    | 74.56   | - | 59.89  | + | 193.25  | Fail Safe Mode |
| 94  | 1920X1200    | 94.04   | - | 74.93  | + | 245.25  | Out of Range   |
| 95  | 1920X1440-R  | 88.822  | + | 59.9   | - | 184.75  | Fail Safe Mode |
| 96  | 1920X1440    | 89.532  | - | 59.968 | + | 233.500 | Out of Range   |
| 97  | 1920X1440    | 112.50  | - | 74.9   | + | 298     | Out of Range   |
| 98  | 2048x1152-R  | 70.992  | + | 59.9   | - | 156.75  | Out of Range   |
| 99  | 2048x1152    | 71.584  | - | 59.9   | + | 197     | Out of Range   |
| 100 | 2048x1536-R  | 94.7    | + | 59.9   | - | 209.25  | Out of Range   |
| 101 | 2048x1536    | 95.4    | - | 59.9   | + | 267.25  | Out of Range   |
| 102 | 2560x1600-R  | 98.713  | + | 59.972 | - | 268.5   | Out of Range   |
| 103 | 2560x1600    | 99.4    | - | 59.9   | + | 348.5   | Out of Range   |

Remark :

default mode : 1920x1080P 60Hz

### 3.5 Operational & Function Specification

#### 3.5.1 Video Performance

\* All Spec. of monitor need to warm up at lease 1hr

|            |                  |            |
|------------|------------------|------------|
| Supplier   | AUO              | CMO        |
| Model name | AUO M215HW01 V0: | M216H1-L01 |

|                       |   |   |
|-----------------------|---|---|
| Display Area          | 476.64(H)x268.11(V)                                       | 477.504(H)x268.596(V)                                     |
| Pixel Pitch           | 0.248(H)x0.248(V)   | 0.248(H)x0.248(V)   |
| Display Colors        | 16.7M(6 Bit+Hi-FRC)                                       |   |
| Number of Pixel       | 1,920(H) X 1,080(V),                                      |   |
| Brightness            | Min: 240cd/m <sup>2</sup> ; Typical: 300cd/m <sup>2</sup> | Min: 250cd/m <sup>2</sup> ; Typical: 300cd/m <sup>2</sup> |
| Contrast Ratio        | Min: 600:1<br>Typical: 1000:1                             | Min: 700:1<br>Typical: 1000:1                             |
| Viewing Angle         | Hor: 170°, Ver: 160° (Typical, CR=10)                     | Hor: 170°, Ver: 160° (Typical, CR>10)                     |
| Display Mode          | Normally White  |   |
| Frame rate            | 50~75Hz   | 50~75Hz   |
| Response Time         | Typical: 5ms; Max: 8ms                                    | Typical: 5ms; Max: 8ms                                    |
| Surface Treatment     | Anti-glare, 3H  | Hard coating (3H), AG(Haze25%)                            |
| Lamp                  | 4 CCFL  |   |
| Outline Dimension     | 495.6 (W) X 292.2 (H) X 16.35 (D) (typ.)                  | 499.5 (W) X 292.6 (H) X 17 (D) (typ.)                     |
| Brightness uniformity | Min: 75%; Typical: 80% / 9 points.                        | Min: 75% / 9 points.                                      |

### 3.5.2 Brightness Adjustable Range

The test to verify specifications in this section shall be performed under the following standard conditions unless otherwise noted.

|                   |                    |
|-------------------|--------------------|
| Temperature       | : 25 ± 5°C         |
| Test pattern      | : white            |
| Video Resolution  | : 1920 x 1080@60HZ |
| Video input level | : 700 mV ± 2%      |
| Warm-up time      | : 30 minutes       |

| Item            | Condition       | SPEC   |
|-----------------|-----------------|--|
| Luminance Range | Brightness=0%   | NA   |
|                 | Contrast = 0%   |  |
|                 |                 |  |
|                 | Brightness=100% | AUO ≥ 240 cd/m <sup>2</sup><br>CMO ≥ 250 cd/m <sup>2</sup> |
|                 | Contrast = 100% |  |
|                 |                 | NA   |
|                 | Brightness=90%  |  |
| Contrast = 50%  |                 |  |
|                 |                 |  |



### 3.5.3 Environment

| Operating         | Specification   |
|-------------------|-----------------|
| Temperature range | 0°C to 50°C     |
| Relative humidity | 5% to 90%       |
| Altitude          | 0 to 10000 feet |
| Storage           |                 |
| Temperature range | -20°C to 60°C   |
| Relative humidity | 5% to 90%       |
| Altitude          | 0 to 30000 feet |

### 3.5.4

Speaker : 1.5W 12Ω X 2  
 Input impedance : 10K ohm  
 Frequency response range : 500Hz – 20 kHz  
 Signal to noise ratio : 75 dB ±3  
 Output power : 1.0 W + 1.0 W (Typical) @5%THD (Input sine wave signal: 1 KHz/0.7Vrms)

### 3.5.5 Electrostatic discharge Requirements

| Item                    | Condition    | Spec   | Remark |
|-------------------------|--------------|--|--------|
| Electrostatic Discharge | InnoLux SPEC | Contact discharge : 4KV                              | •      |
|                         |              | Contact discharge : 8KV                              |        |
|                         |              | Air discharge : 8KV                                  | •      |
|                         |              | Air discharge : 15KV                                 |        |
|                         |              | D-sub cable pin need test 4KV and DVI cable test 4KV |        |

### 3.5.6 Reliability

| Items          | Condition             | Spec                           | Note  |
|----------------|-----------------------|--------------------------------|-------|
| MTBF           | 95% Confidence        | 60,000 Hours                   |       |
| CCFL Life time | Luminance becomes 50% | 40,000 Hours at 7.5mA<br>(min) | Note1 |

Note1. Display an all white field at mid Brightness and Contrast settings.

### 3.5.7 Audio performance

| Items           | Specification |
|-----------------|---------------|
| Speaker         | 1.5W 12Ω X 2  |
| Input impedance | ≥ 10K ohm     |

|                          |  |
|--------------------------|--|
| Frequency response range | 500Hz – 20kHz  |
| Signal to noise ratio    | ≥ 70 dB±3  |
| Output power             | 1.0 W + 1.0 W (Typical) @5%THD (Input sine wave signal:1KHz/0.7Vrms) |

### 3.6 LCD Characteristics

#### 3.6.1 The physical definition & technology summary of LCD panel

| Supplier              | AUO   | CMO   |
|-----------------------|---|---|
| Model name            | AUO M215HW01 V0:  | M216H1-L01  |
| Display Area          | 476.64(H)x268.11(V)                                       | 477.504(H)x268.596(V)                                     |
| Pixel Pitch           | 0.248(H)x0.248(V)   | 0.248(H)x0.248(V)   |
| Display Colors        | 16.7M(6 Bit+Hi-FRC)                                       |   |
| Number of Pixel       | 1,920(H) X 1,080(V),                                      |   |
| Brightness            | Min: 240cd/m <sup>2</sup> ; Typical: 300cd/m <sup>2</sup> | Min: 250cd/m <sup>2</sup> ; Typical: 300cd/m <sup>2</sup> |
| Contrast Ratio        | Min: 600:1<br>Typical: 1000:1                             | Min: 700:1<br>Typical: 1000:1                             |
| Viewing Angle         | Hor: 170°, Ver: 160° (Typical, CR=10)                     | Hor: 170°, Ver: 160° (Typical, CR>10)                     |
| Display Mode          | Normally White  |   |
| Frame rate            | 50~75Hz   | 50~75Hz   |
| Response Time         | Typical: 5ms; Max: 8ms                                    | Typical: 5ms; Max: 8ms                                    |
| Surface Treatment     | Anti-glare, 3H  | Hard coating(3H),AG(Haze25%)                              |
| Lamp                  | 4 CCFL  |   |
| Outline Dimension     | 495.6 (W) X 292.2 (H) X 16.35 (D) (typ.)                  | 499.5 (W) X 292.6 (H) X 17 (D) (typ.)                     |
| Brightness uniformity | Min: 75%; Typical: 80% / 9 points.                        | Min: 75% / 9 points.                                      |

### 3.7 User Controls

User's hardware control definition:

### 3.8 Mechanical Characteristics

#### 3.8.1 Dimension

| Dimension (Monitor with Stand) | Spec    |
|--------------------------------|---------|
| Width                          | 509.6mm |
| Height                         | 392.9mm |

|                |  |
|----------------|--|
| Depth          | 175mm  |
| Monitor Weight | 4.3±0.5 Kg ( Net )<br>6.1±0.5Kg( Gross / with packing) |

### 3.8.2 Weight

| Item                        | condition | Spec                             | OK | Remark |
|-----------------------------|-----------|----------------------------------|----|--------|
| Monitor (Net)               |           | 4.3±0.5 Kg ( Net )               |    |        |
| Monitor with packing(Gross) |           | 6.1±0.5Kg( Gross / with packing) |    |        |

### 3.8.3 Plastic

| Item         | TEXTURE No.  | COLOR No.        | Material |
|--------------|--|------------------|----------|
| Front Bezel  | HIGH GLOSSY(光澤度 95)POLISHING 6000 & MT11000 & MT11006                | BCS-7015A(Black) | ABS+PMMA |
| Back cover   | HIGH GLOSSY(光澤度 95)POLISHING 6000 & POLISHING 2000 & MT11020&MT11006 | BCS-7015A(Black) | ABS      |
| Arm rear     | HIGH GLOSSY(光澤度 95)POLISHING 6000 & T11006 & MT11000                 | BCS-7015A(Black) | ABS+PMMA |
| Arm front    | HIGH GLOSSY(光澤度 95)POLISHING 6000                                    | BCS-7015A(Black) | ABS+PMMA |
| Base         | HIGH GLOSSY(光澤度 95)POLISHING 6000 & MT11000 & 放電花                    | BCS-7015A(Black) | ABS+PMMA |
| Function key | HIGH GLOSSY(光澤度 95)POLISHING 6000                                    | BCS-7015A(Black) | ABS+PMMA |
| Led lens     | HIGH GLOSSY(光澤度 95)POLISHING 6000                                    | Clear            | PC       |

### 3.8.4 Carton

| Carton:Item          | condition | Spec       | OK | NA | Remark          |
|----------------------|-----------|------------|----|----|-----------------|
| Color                |           |            |    |    | 按照客戶提供的色板來做     |
| Material             |           | C Flute    | √  |    | A Flute For JP  |
| Compression strength |           | 200 KGF    | √  |    | JP:250 KGF      |
| Burst strength       |           | 16 KGF/cm2 | √  |    | JP:19.4 KGF/cm2 |
| Stacked quantity     |           | 4 Layers   | √  |    | 4 Layers        |

## 3.9Pallet & Shipment

### 3.9.1 Container Specification

| Stowing Type | Container | Quantity of Produces (sets) (Every container) | Quantity of Produces (sets) (Every Pallet) | Quantity of Pallet (sets) (Every container) |
|--------------|-----------|---|--|---|
|--------------|-----------|---|--|---|

|                |        |      |                             |                           |
|----------------|--------|------|-----------------------------|---------------------------|
| With Pallet    | 20'SEA | 784  | Pallet A: 88<br>Pallet B:72 | Pallet A:4<br>Pallet B:6  |
|                | 40'SEA | 1656 | Pallet A:88<br>Pallet B:72  | Pallet A:9<br>Pallet B:12 |
|                | 20'AIR | 528  | Pallet A:60<br>Pallet B:48  | Pallet A:4<br>Pallet B:6  |
|                | 40'AIR | 1116 | Pallet A:60<br>Pallet B:48  | Pallet A:9<br>Pallet B:12 |
| Without Pallet |        |      |                             |                           |
|                | 40'    | N/A  | N/A                         | N/A                       |
|                |        |      |                             |                           |

### 3.9.2 Specification

Product:

| Net Weight (Kg)   | Gross Weight(Kg) | Dimension w/o Base<br>LxWxH (mm) | Dimension w/ Base<br>LxWxH (mm) |
|-------------------|------------------|----------------------------------|---------------------------------|
| 4.8±0.3 Kg ( Net) | 6.1±0.5Kg        | ---                              | 509.6*175*392.9mm               |

Package:

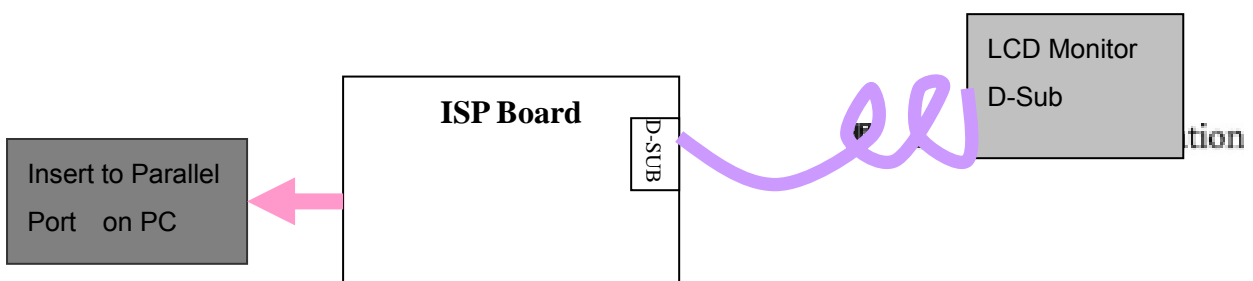
| Items                     | Spec   |
|---------------------------|--|
| Packaging                 | Refer to ME PACKING SPEC                               |
| Ink                       | The ink shall not rub off after a suitable drying time |
| Shipping Carton Type      | One Piece Construction                                 |
| Shipping Carton Handholds | Yes  |
| Length                    | 570m   |
| Height                    | 458m   |
| Width                     | 125  |
| Gross Weight              | 6.1kg+/-0.5  |
| Units per Pallet          | 88 sets / pallet A<br>72 sets / pallet B               |

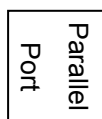
## 4 Level 1 Cosmetic / Appearance / Alignment Service

### 4.1 Software / Firmware Upgrade Process

Upload firmware to Flash ROM via VGA Cable

1. Connect ISP board between monitor and PC as below configuration.





2. Select the Flash ROM type which is used in this monitor, then select the ISP button, and then choose corresponding firmware, and load them to Flash ROM.

## 4.2 Alignment Procedure (for function adjustment)

### 4.2.1 Preparation:

1. Setup input timing VESA to 1920\*1080@60Hz,32-Grays pattern.
2. Setup units and keep it warm up for at least 30 minutes.

### 4.2.2 Timing adjustment

1. Enter to factory mode setting area (by pressing "ENTER"+ "MENU" + "POWER" at the same time during power off).
2. Check the settings to following values:

contrast =50;

brightness=90;

3. Then turn off the monitor power.

### 4.2.3 Function key Definitions

#### 4.2.3.1 Control buttons on the rear side of monitor

| CONTROL KEY | KEYS FUNCTION  |
|-------------|--|
| [MENU]      | A. When OSD displays, press [MENU] to return to previous level menu<br>B. When OSD isn't shown on screen, press [MENU] to enter OSD interface<br>C. Press [MENU] to enter Service Page When OSD isn't shown on screen in Service Page Mode   |
| [Enter]     | A. When OSD displays, press [Enter] to perform function of menu icon that is highlight or enter next level menu<br>B. When OSD isn't shown on screen, press[Enter] to change input source  |
| [◀], [▶]    | A. When "MENU OSD" displays, press these keys to change the contents of an adjustment item, or change an adjustment value<br>B. When "MENU OSD" un-displays, press [▶] to show Brightness/contrast Menu press [◀] to Show Picture Mode Menu. |
| [POWER]     | Power on or power off the monitor  |
| [Auto]      | press [Auto] to perform auto-adjustment  |

#### 4.2.3.2 Hot Key Operation

| FUNCTION | HOT KEY OPERATION | DESCRIPTION |
|----------|-------------------|-------------|
|----------|-------------------|-------------|

|                 |      |  |   |       |      |       |   |
|-----------------|------|--|---|-------|------|-------|---|
|                 | MENU |  |   | Enter | Auto | POWER |   |
| FACTORY MODE    | ●    |  |   | ●     |      | ●     | Press[MENU], [Enter]& [POWER] at the same time, when Monitor is Power On OSD menu will be shown with “F” on the left top. Select “F” for entering factory mode. |
| Picture Mode    |      |  | ● |       |      |       | To Show & Change Picture Mode Menu  |
| Auto Adjustment |      |  |   |       | ●    |       | press [Auto] to process, Auto Adjustment  |
| Service Page    | ●    |  |   |       |      | ●     | Press [MENU] + [POWER] to Enter Service Page Mode when power off  |
| Input Source    |      |  |   | ●     |      |       | Press [Enter] to change Input Source when OSD isn't Display.  |

Note: Picture Mode Standard <( Movie <( Dynamics <( Photo <( sRGB <( Standard

Auto Power on/off function in service mode:

Default is “off”, Monitor will remember the last status before AC off. And monitor would always be off while AC off->on in “off” mode.

#### 4.2.3.3 OSD Control

The On-Screen Display (OSD) shall be an easy to use icon based menu through keypad OSD buttons or remote control unit. The unit shall leave the factory with all OSD controls set to their default values.

| First level         | Second level      | Third level        | Fourth level                             | Default |
|---------------------|-------------------|--------------------|--|---------|
| DISPLAY             | Auto Adjustment   | -                  | -  | -       |
|                     | H. Position       | (0~100)            | -  | 50      |
|                     | V. Position       | (0~100)            | -  | 50      |
|                     | Pixel Clock       | (0~100)            | -  | 50      |
|                     | Phase             | (0~63)             | -  | -       |
| PICTURE             | Brightness        | (0~100)            | -  | 90      |
|                     | Contrast          | (0~100)            | -  | 50      |
|                     | Sharpness         | (1~5)              | -  | 3       |
|                     | Color             | *Color temperature | Normal                                   | Normal  |
|                     |                   |                    | Bluish                                   | -       |
|                     |                   |                    | Reddish                                  | -       |
|                     |                   |                    | User Mode                                | 100     |
|                     | Reset Color       | (YES/NO)           |  |         |
| Dynamic Contrast    | *Dynamic Contrast | (0,1,2,3,4,5)      |  |         |
| PICTURE<br>ADVANCED | **Picture Mode    | Standard           | Standard                                 |         |
|                     |                   | Movie              | Sharpness 不可调节   1.任一项模式下 Senseye Demo 设 |         |

|        |                    |              |   |   |    |
|--------|--------------------|--------------|---|---|----|
|        |                    | Dynamics     | Sharpness 不可调节  | 为 ON 另外两个模式下的 Senseye Demo 自动变为 ON<br>2. Senseye Demo 处于 ON 时,做 Auto 自动变为 OFF |    |
|        |                    | Photo        | Sharpness 不可调节  |   |    |
|        |                    | sRGB         | Sharpness 不可调节  |   |    |
|        | Senseye Demo       | (ON/OFF)     |   | OFF   |    |
|        | Display Mode       | Full         |   | full  |    |
|        |                    | Aspect       |   |   |    |
| SYSTEM | Input( DVI Model ) | D-sub/DVI    |   | D-sub   |    |
|        | OSD Settings       | Language     | 17 languages<br>English/日本語/简体中文/繁體中文<br>/Français/Deutsch/Italiano/Español/PolSKI/<br>Česky/Magyar/(SiCG/BiH/CRO)/Română/Ned<br>erlands/Русский/Svenska /Português | English   |    |
|        |                    | H. Position  | (0~100)   | 50  |    |
|        |                    | V. Position  | (0~100)   | 50  |    |
|        |                    | Display Time | (5, 10, 15, 20, 25, 30)   | 15  |    |
|        |                    | OSD Lock     | (ON/OFF) (按 Menu 键 15s 即可解除锁定)  | OFF   |    |
|        |                    | DDC/CI       | (ON/OFF)  | -   | ON |
|        |                    | Information  | -   | -   |    |
|        | Reset All          | (YES/NO)     | -   |   |    |
|        |                    |              |   |   |    |

#### 4.2.3.4. Factory Mode Introduction

Press[MENU], [Enter]& [POWER] at the same time, when Monitor is Power On OSD menu will be shown with "F" on the left top. Select "F" for entering factory mode.

AUTO Level: Automatically calibrate chip ADC parameter by using chip internal DAC.

GAIN: ADC gain value

OFFSET: ADC offset value

C1-Blue: Set color temperature 9300K

C2-Red: Set color temperature 5800K

C3-Normal: Set color temperature 6500K

C5-User: Set user preferred color temperature

Lang type: 17

Reset BL Hr: the time of backlight

Reset Total Hr: the total time when connect power

Return: Escape from Factory menu.

#### 4.2.3.5 After repair, to ensure the quality you should do the following test and adjustment

| Item              | Content   | Equipment                  |
|-------------------|---|----------------------------|
| Test OSD function | 1.Signal is set as 1920×1080@60Hz under General-1<br>2.Checking whether each single function key and compound function key can be worked. | Chroma<br>Signal Generator |

|                       |  |  |  |  |                         |
|-----------------------|--|--|--|--|-------------------------|
| Contrast Check        | 1. Set input mode to 1920×1080@60Hz<br>2. Set Pattern to 32 gray shades<br>3. Set brightness/contrast to the max. The brightest 4~8 shades brightness cannot be distinguished.   | Chroma Signal Generator                    |  |  |                         |
| Color Temperature     | 1. Do “Auto Color Balance” at 1920×1080@60Hz, 32gray shades<br>2. Measure color temperature, check it complies with the following temperature :<br>5800K $x=0.326 \pm 0.02$ , $y = 0.342 \pm 0.02$<br>6500K $x = 0.313 \pm 0.02$ , $y = 0.329 \pm 0.02$<br>9300K $x = 0.283 \pm 0.02$ , $y = 0.297 \pm 0.02$ | Chroma Signal Generator and color analyzer |  |  |                         |
| Modes switching check | 1. Use Chroma Pattern Generator to make sequence.<br>VESA (640x480 800x600 1024x768 1440x900 1920x1080),<br>And power saving signal,etc.<br>2. Confirm the above timing modes must be full screen and the picture must be normal.  | Chroma Signal Generator                    |  |  |                         |
| VGA cable detector    | When VGA cable is not plugged, the monitor will work in power saving mode.   | Visual check<br>Chroma Signal Generator    |  |  |                         |
| Panel Flicker check   | 1. Mode: 1920×1080@60Hz<br>2. Set Brightness& contrast to default value<br>3. Do “Auto Adjustment”<br>4. Shut down PC to check whether there’s glitter on the center of the picture.   | Chroma signal generator & PC               |  |  |                         |
| Power saving          | 1.Mode: 1920×1080@60Hz<br>2. Pattern: full white<br>3. Brightness: Max.<br>4. Contrast: Default  | at each mode                               |  |  | Chroma signal generator |

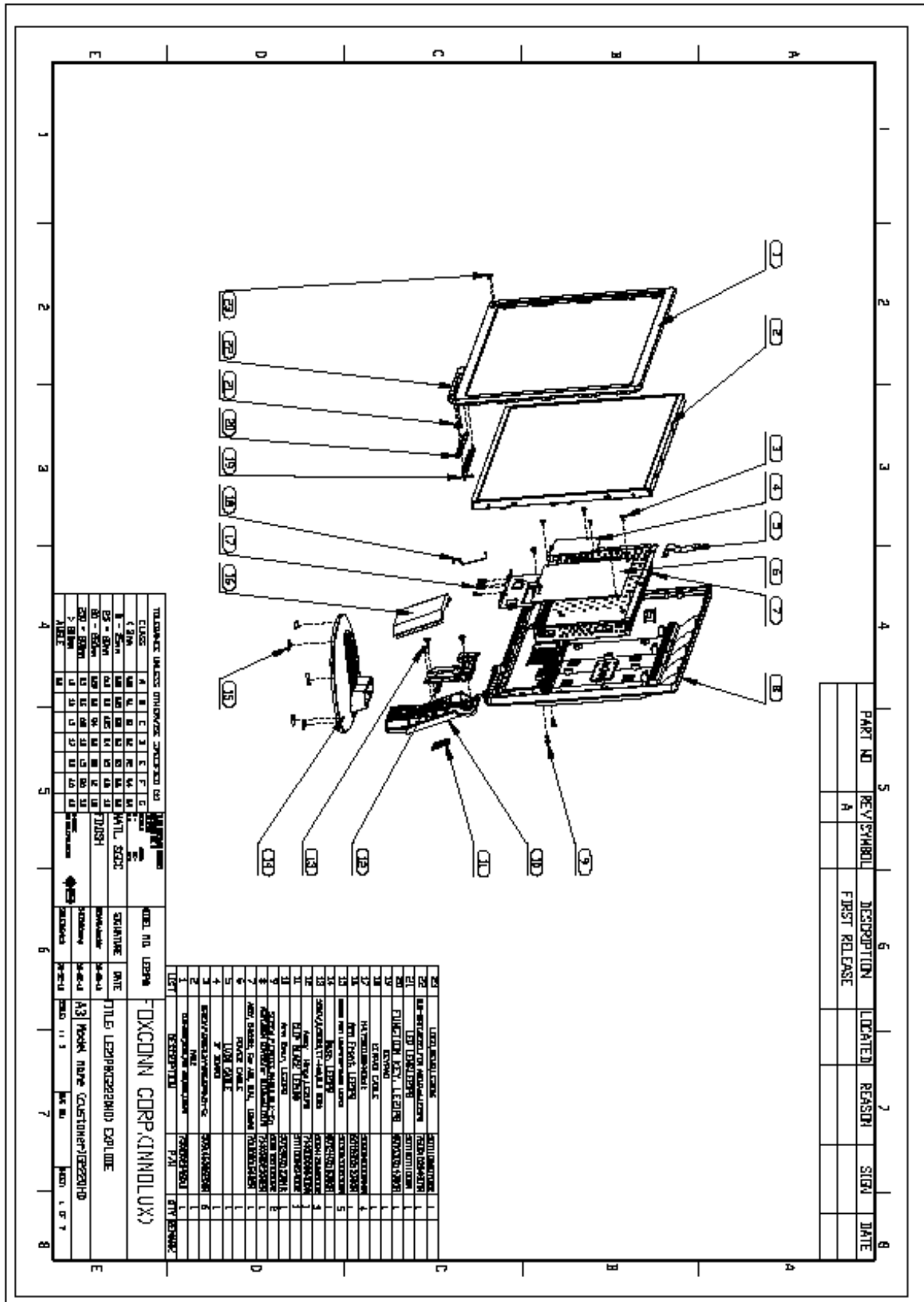
| Status       | H-sync | V-sync | Video   | Power | LED        |
|--------------|--------|--------|---------|-------|------------|
| Power On     | on     | on     | active  | ≤ 48W | Green      |
| Power Saving | off    | on     | blanked | < 2W  | Amber+blue |
|              | on     | off    | blanked | < 2W  | Amber+blue |
|              | off    | off    | blanked | < 2W  | Amber+blue |
|              | on     | on     | blanked | < 2W  | Amber+blue |



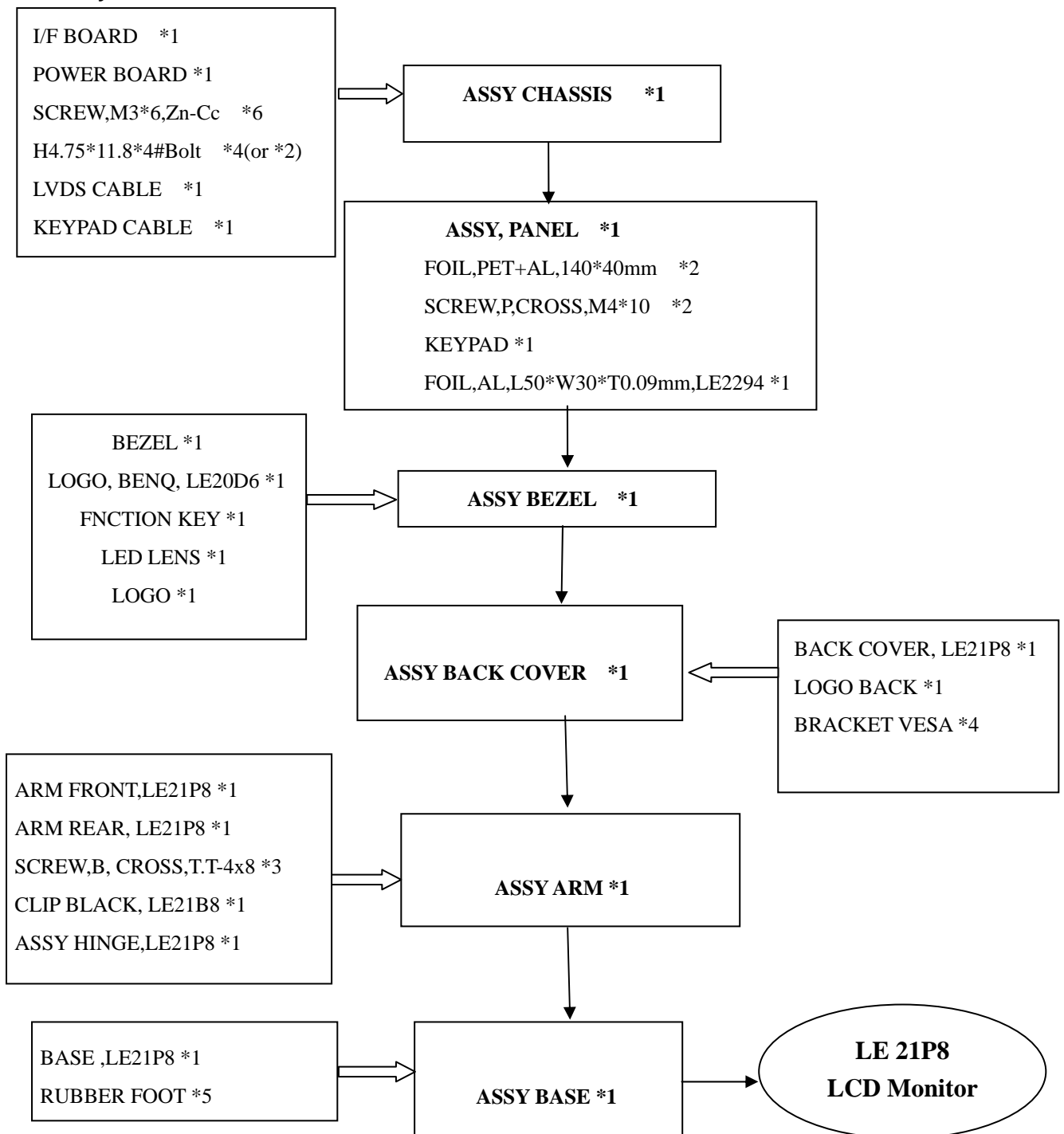
|           |    |    |   |      |     |
|-----------|----|----|---|------|-----|
| Power Off | -- | -- | - | < 1W | Off |
|-----------|----|----|---|------|-----|

## 5. Level 2 Disassembly/Assembly/Circuit Board/Standard Parts Replacement





### 5.1 Exploded Diagram


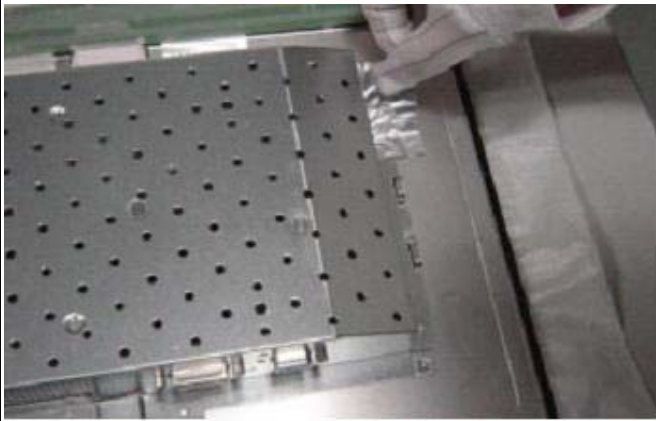
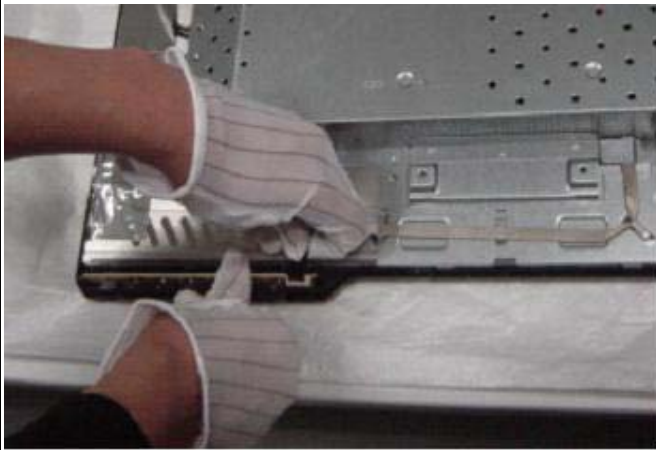





## 5.2 Assembly Block



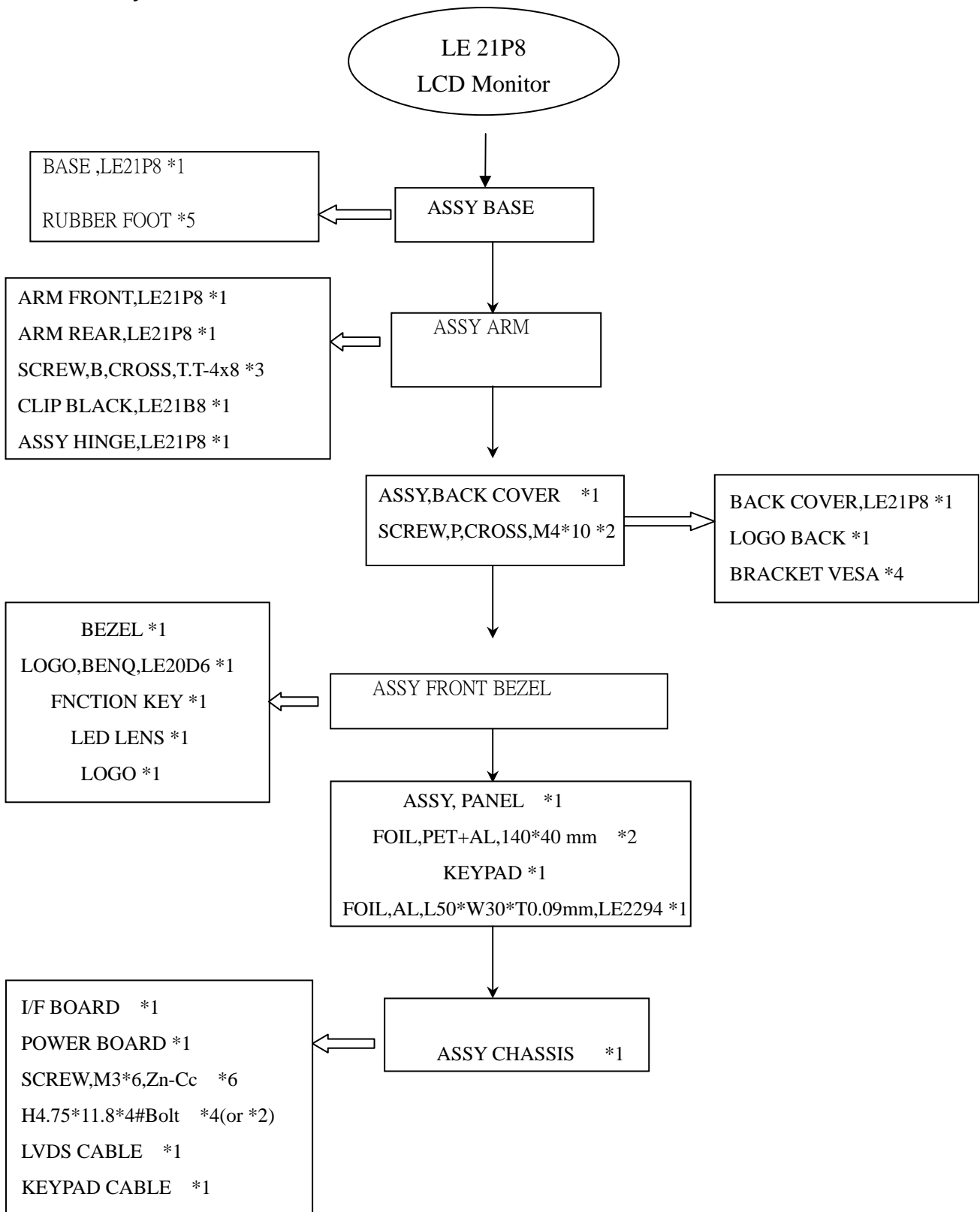
Note: The assembly direction please following direction of arrowhead

|   |                                     |  |  |
|---|-------------------------------------|--|--|
| 1 | Assemble the keypad                 |    |  |
| 2 | Assemble the panel with front-bezel |   |  |
| 3 | Assemble chassis & Plug in the LVDS |  |  |
| 4 | Plug in the lamp lines              |  |  |





|   |                          |  |  |
|---|--------------------------|--|--|
| 5 | Stick the foil           |    |  |
| 6 | Stick the foil           |   |  |
| 7 | Plug in the keypad cable |  |  |
| 8 | Assemble the back-cover  |  |  |

|    |   |   |  |
|----|---|---|--|
| 9  | Assemble the stand and screw the screws |   |  |
| 10 | Assemble the base                       |  |  |




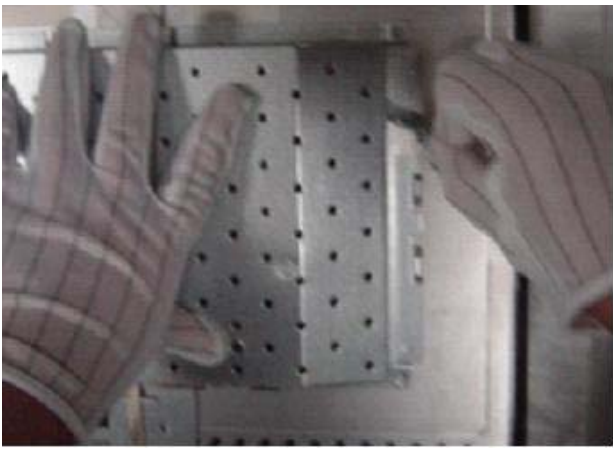
### 5.3 Disassembly Block







Note: The disassembly direction please following direction of arrowhead

|   |  |  |  |
|---|--|--|--|
| 1 | Disassemble the base                         |    |  |
| 2 | Unscrew the screws and disassemble the stand |    |  |
| 3 | Disassemble the front bezel                  |  |  |
| 4 | Disassemble the back-cover                   |  |  |

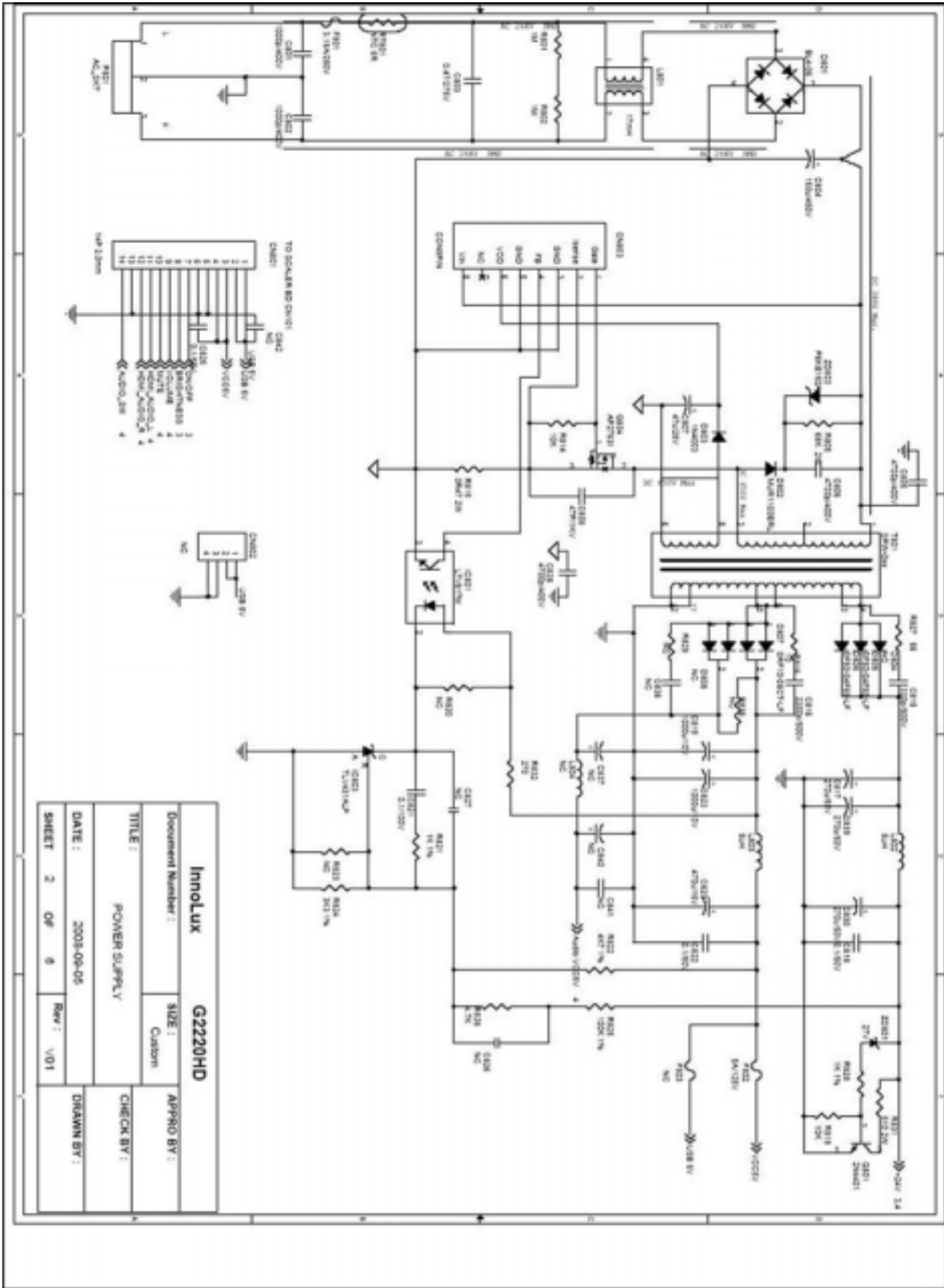


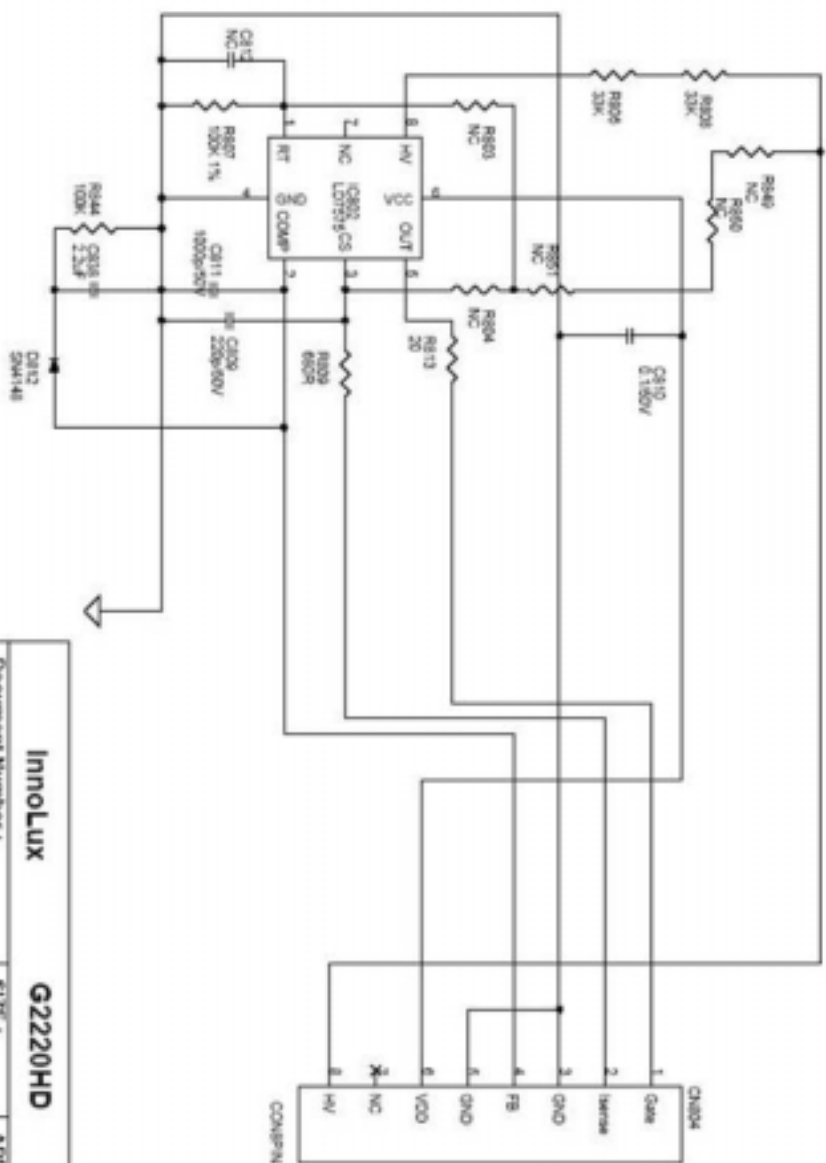
|   |                         |  |  |
|---|-------------------------|--|--|
| 5 | Remove the keypad cable |    |  |
| 6 | Pull out the lamp wire  |   |  |
| 7 | Remove the foil         |  |  |
| 8 | Remove the foil         |  |  |

|           |                           |  |  |
|-----------|---------------------------|--|--|
| <p>9</p>  | <p>Pull out the LVDS</p>  |    |  |
| <p>10</p> | <p>Remove the chassis</p> |   |  |
| <p>11</p> | <p>Remove the keypad</p>  |  |  |
| <p>12</p> | <p>Remove the panel</p>   |  |  |

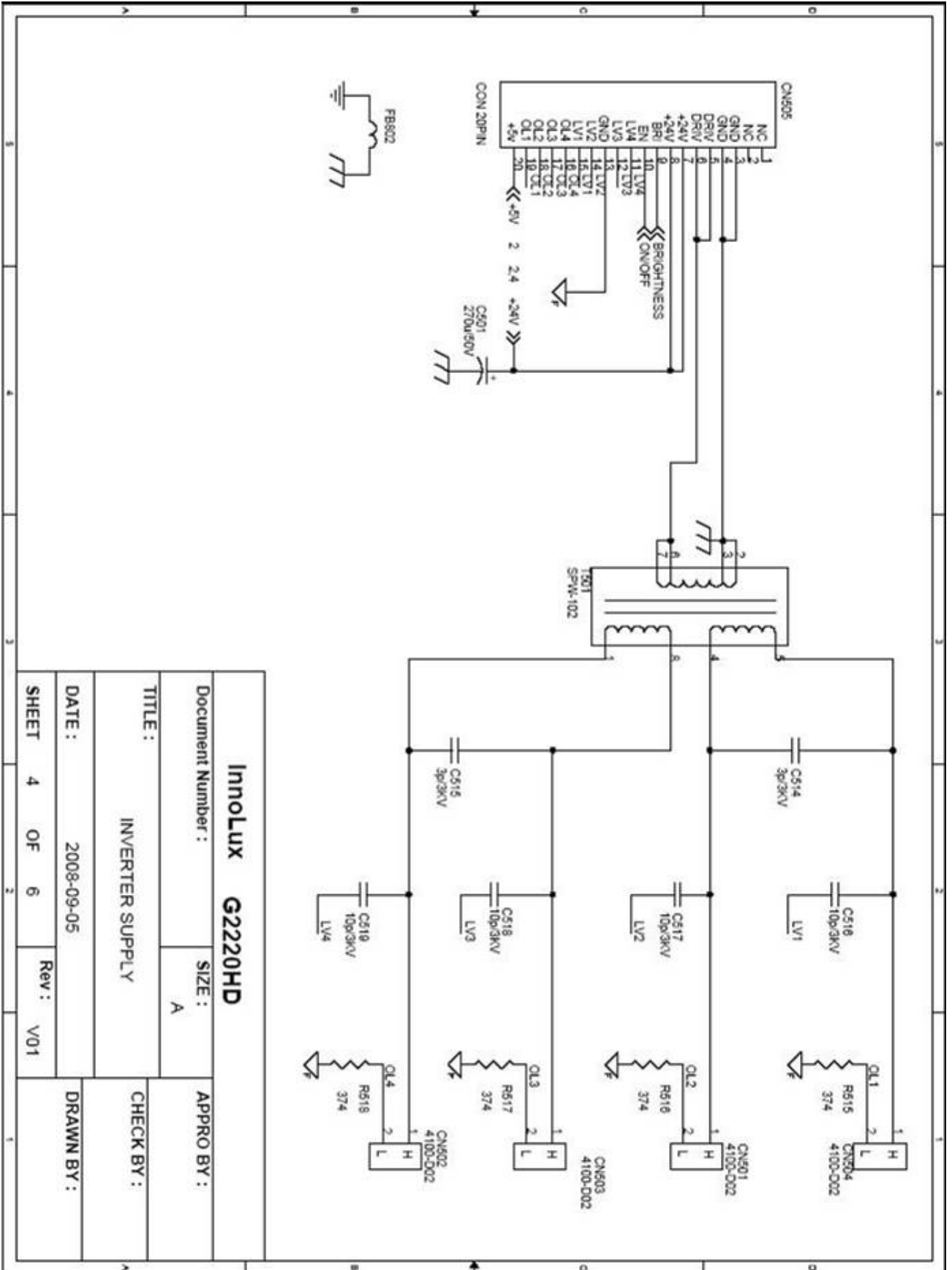
# 5.4 Block diagram

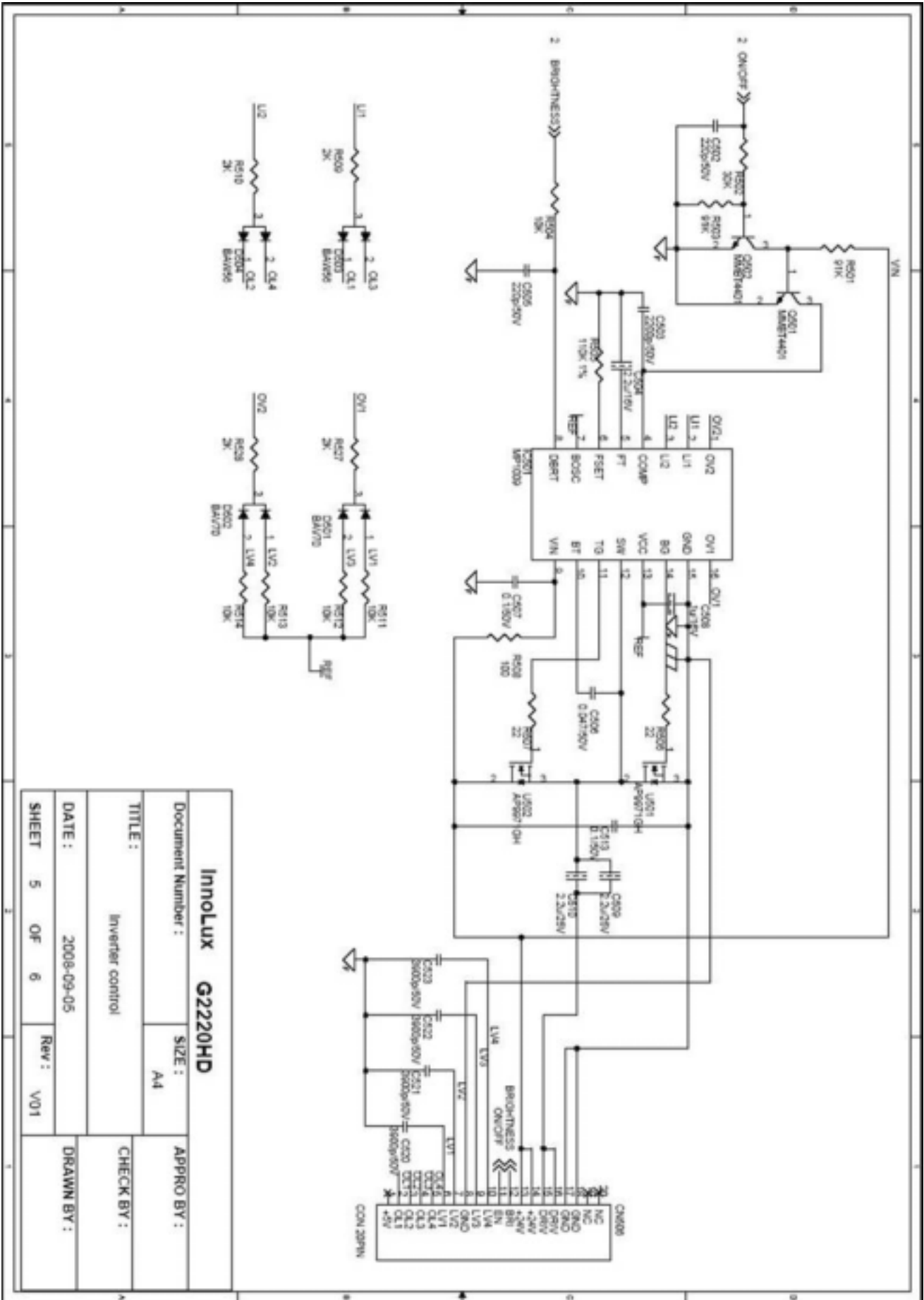
## Power Board



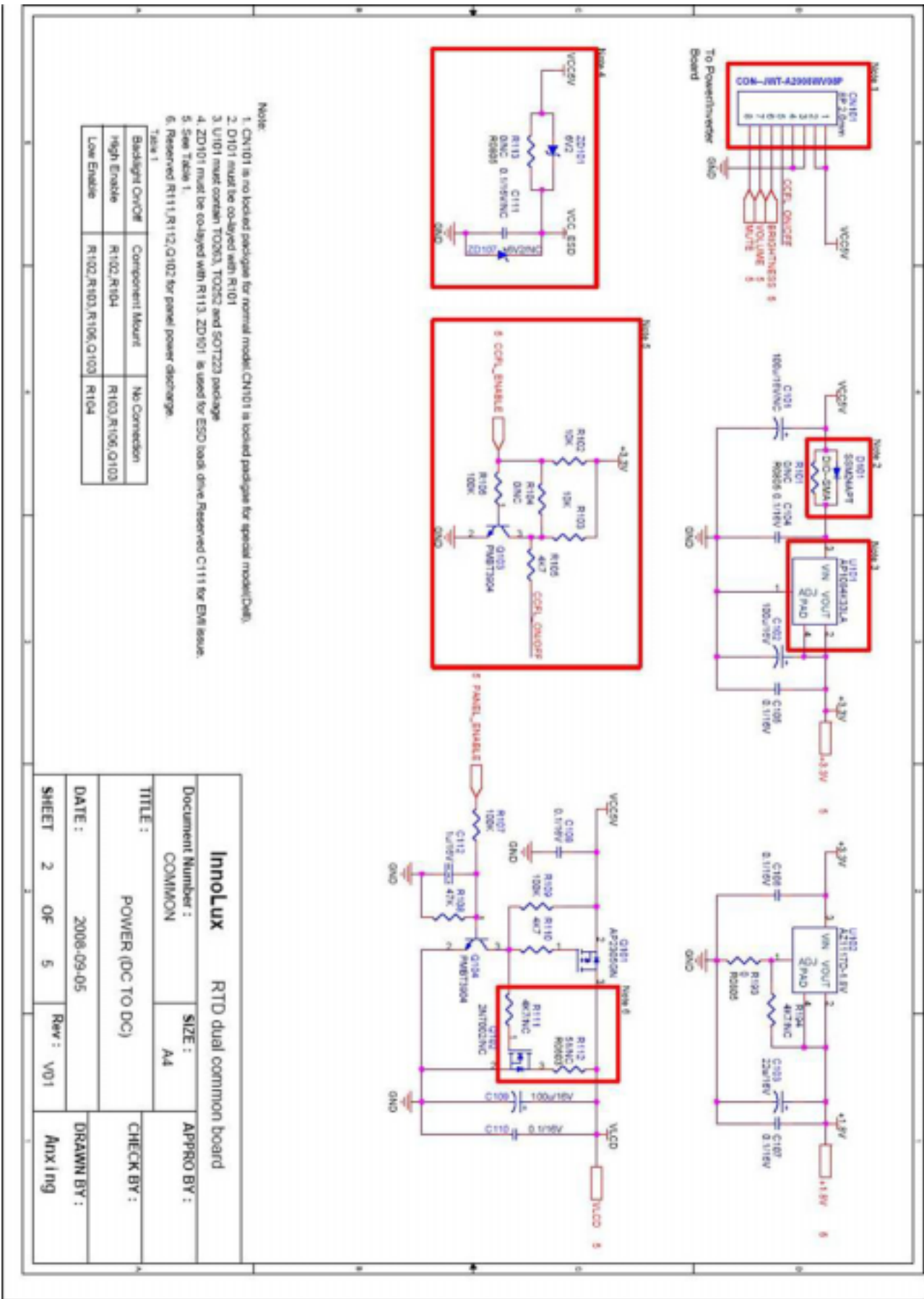


|                   |            |                |     |
|-------------------|------------|----------------|-----|
| <b>InnoLux</b>    |            | <b>G2220HD</b> |     |
| Document Number : | SIZE :     | APPRO BY :     |     |
|                   | A          |                |     |
| TITLE :           |            | CHECK BY :     |     |
| POWER Control     |            |                |     |
| DATE :            | 2008-09-05 | DRAWN BY :     |     |
| SHEET             | 3 OF 6     | Rev :          | V01 |

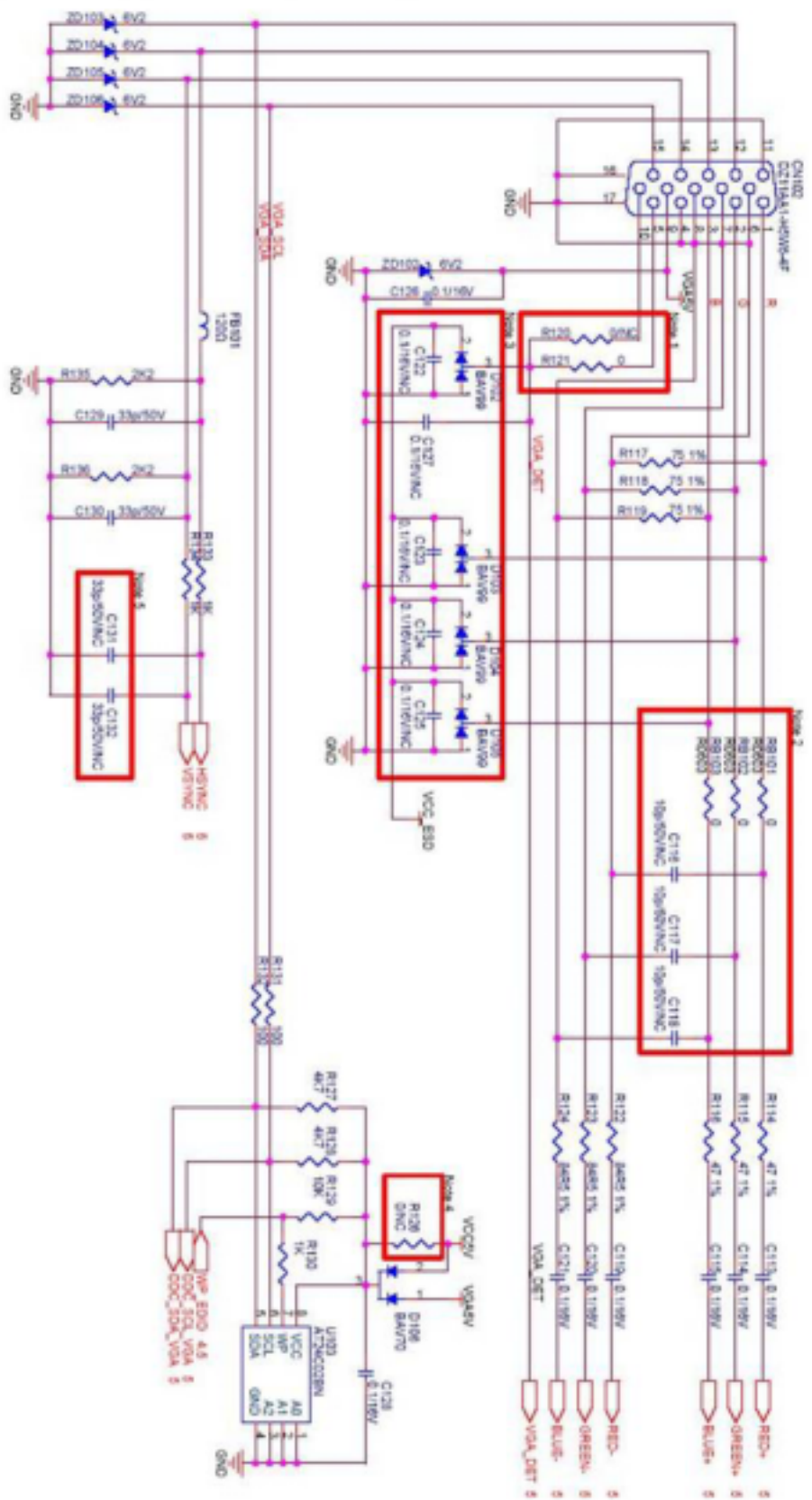




|                        |            |                   |        |            |
|------------------------|------------|-------------------|--------|------------|
| <b>InnoLux G2220HD</b> |            | Document Number : | SIZE : | APPRO BY : |
|                        |            |                   | A4     |            |
| TITLE :                |            | Inverter control  |        |            |
| DATE :                 | 2008-09-05 | Rev :             | V01    | DRAWN BY : |
| SHEET                  | 5          | OF                | 6      |            |



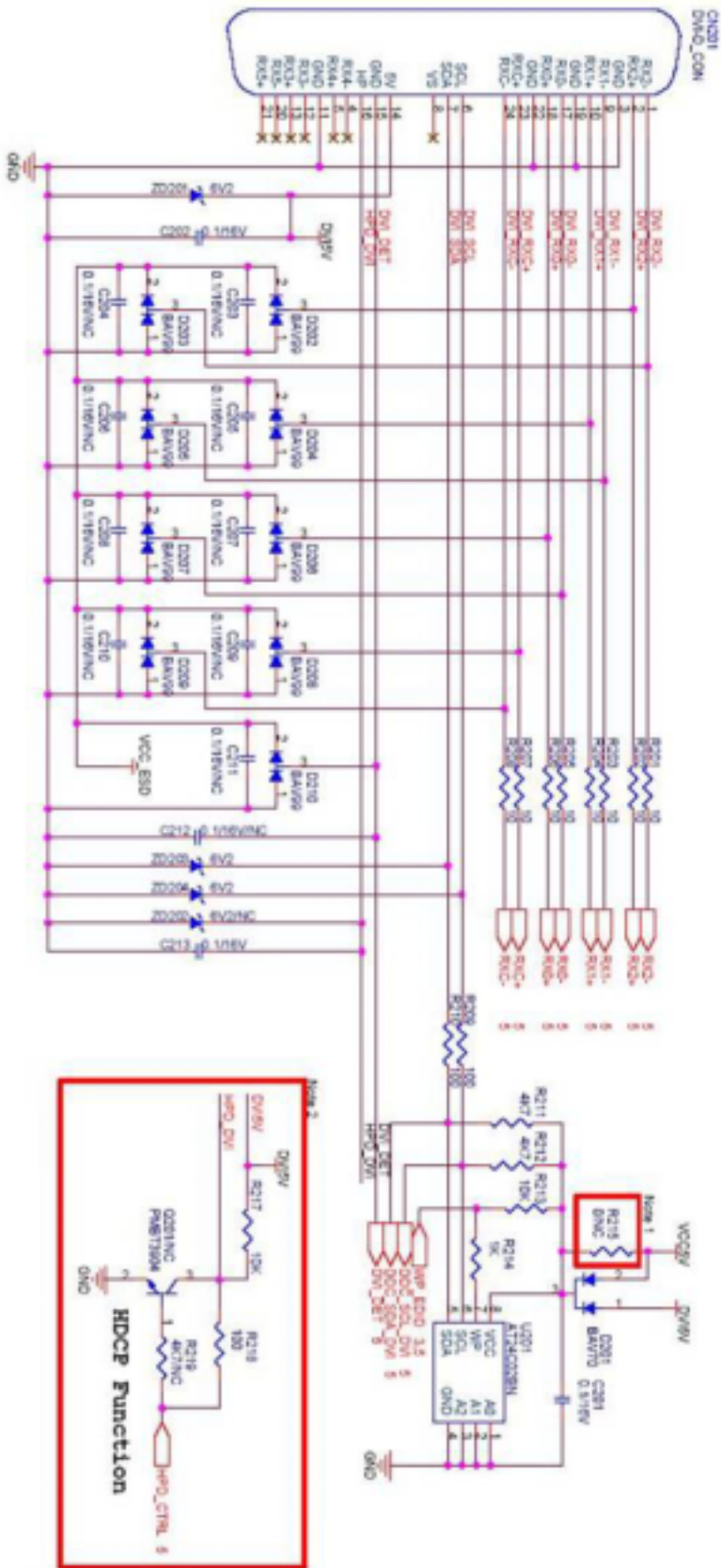




- Note:
1. R120 is reserved for Samsung model.
  2. R0903 package for Bead, C116, C117, C118 are reserved for EMI or performance issue.
  3. C122, C123, C124, C125 are reserved for ESD or EMI issue.
  4. R126 is reserved for Samsung model.
  5. C131, C132 are reserved for tuning performance issue.

|                   |            |                              |         |
|-------------------|------------|------------------------------|---------|
| <b>Innolux</b>    |            | <b>RTD dual common board</b> |         |
| Document Number : | COMMON     | SIZE :                       | A4      |
| TITLE :           | VGA-INPUT  | CHECK BY :                   |         |
| DATE :            | 2008-09-05 | DRAWN BY :                   |         |
| SHEET             | 3          | OF                           | 5       |
|                   |            | Rev :                        | V01     |
|                   |            |                              | Anx lng |



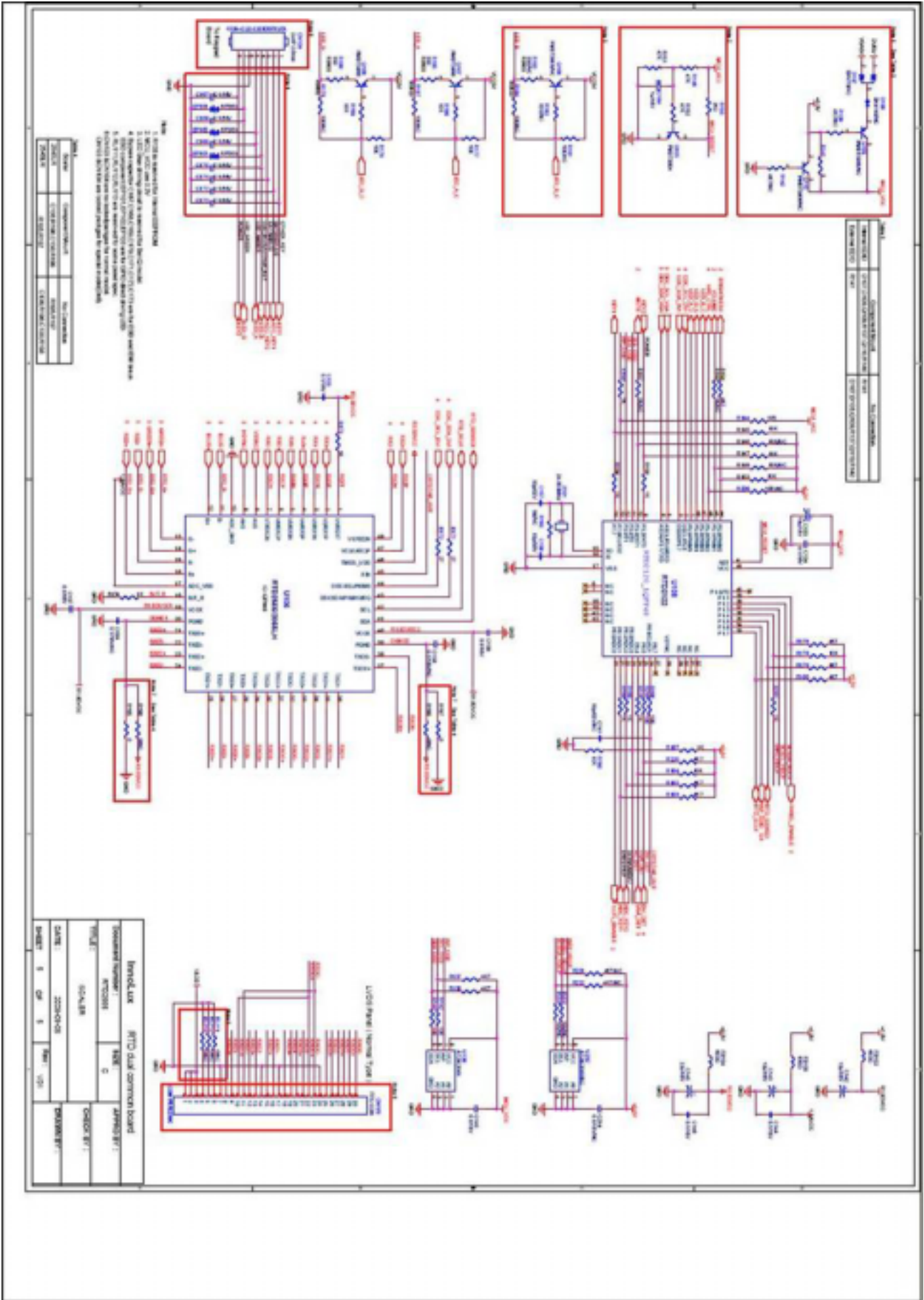


- Note:
1. R215 is reserved for Samsung model.
  2. HDQ\_CTRL connected to operation. See table 2

Table 2

| Component Mount     | No Connection  |
|---------------------|----------------|
| R217/R218           | Q201/R219/R195 |
| Q201/R219/R195/R217 | R218           |

| InnoLux RTD dual common board |            | APPRO BY : |        |
|-------------------------------|------------|------------|--------|
| Document Number :             | COMMON     | SIZE :     | A4     |
| TITLE :                       | DVI-INPUT  | CHECK BY : |        |
| DATE :                        | 2008-09-05 | DRAWN BY : | Arxing |
| SHEET :                       | 4 OF 5     | Rev :      | V01    |

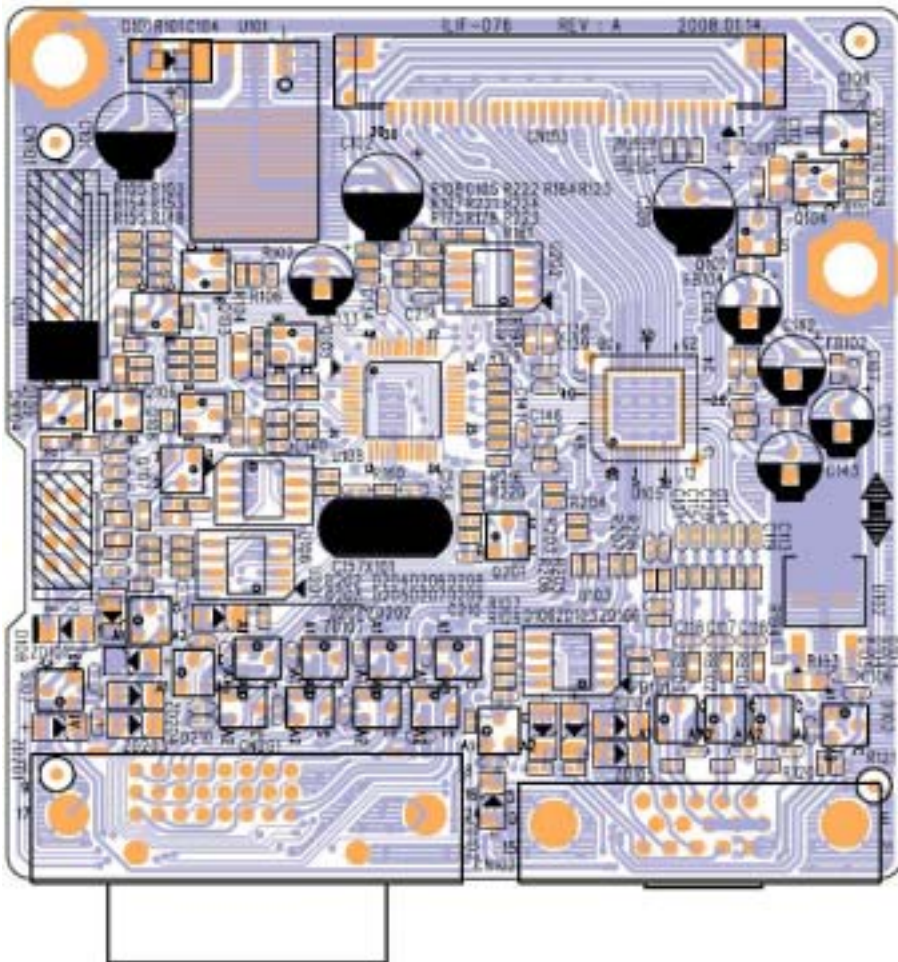


## 5.5 Lay out

### 5.5.1 IF board lay out

| LAYER       | SILKSCREEN TOP |        |             |                   |
|-------------|----------------|--------|-------------|-------------------|
| PCB NO :    | ILIF-076       | REV :  | A           | DESIGNER: LIU HUA |
| FILE NAME : | ILPI-076.PCB   | DATE : | 2008.01.14. |                   |

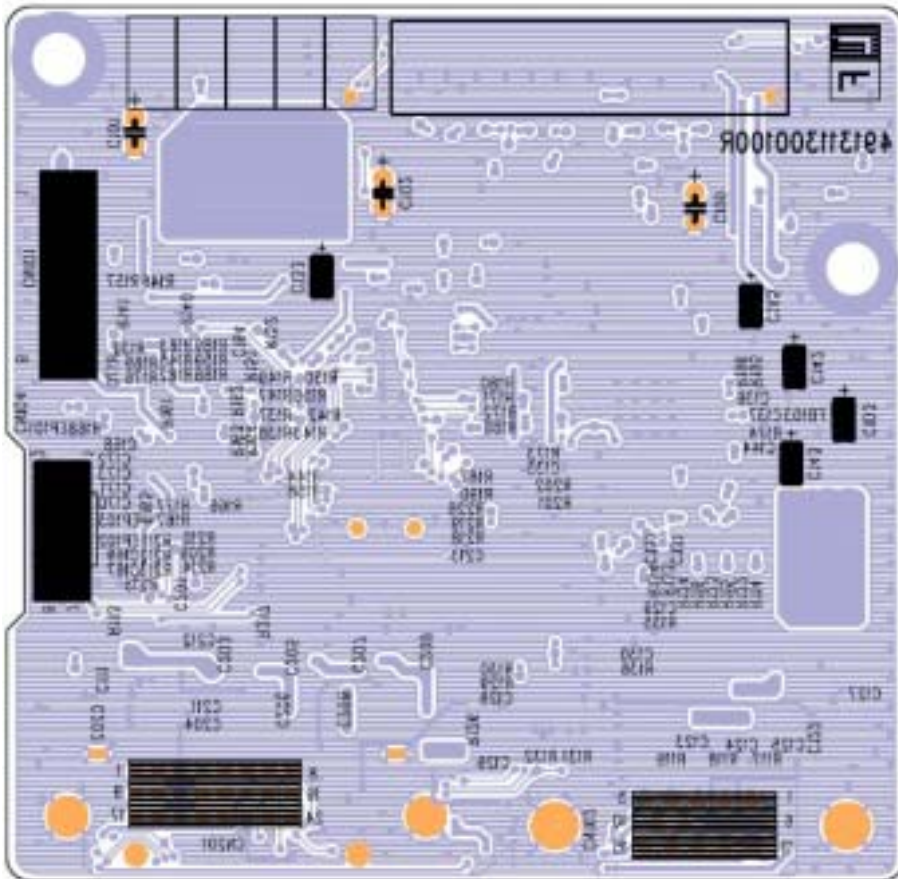
491311300100R





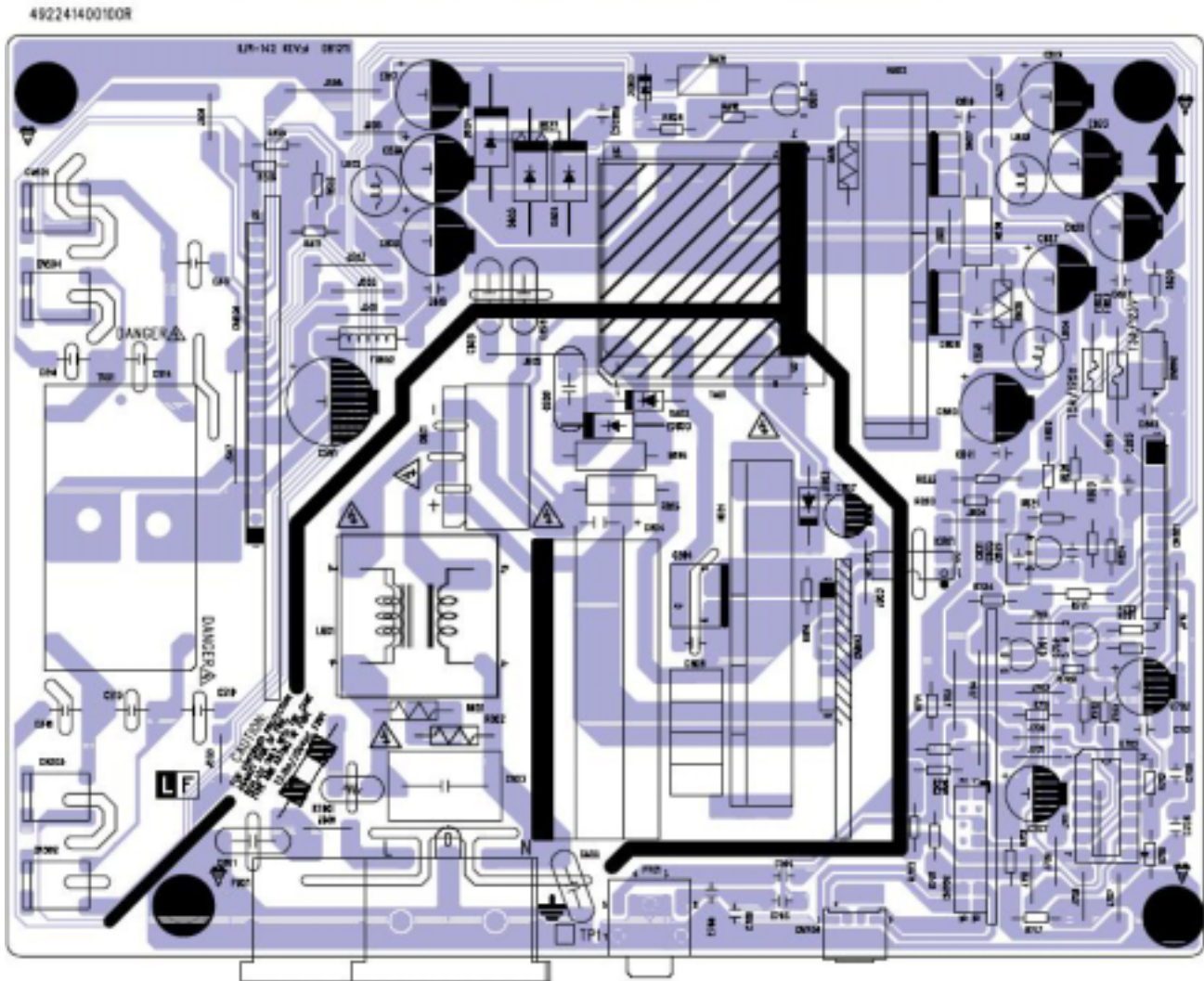
|             |                          |        |             |                   |
|-------------|--------------------------|--------|-------------|-------------------|
| LAYER       | <b>SILKSCREEN BOTTOM</b> |        |             |                   |
| PCB NO :    | ILIF-076                 | REV :  | A           | DESIGNER: LIU HUA |
| FILE NAME : | ILPI-076.PCB             | DATE : | 2008.01.14. |                   |

491311300100R



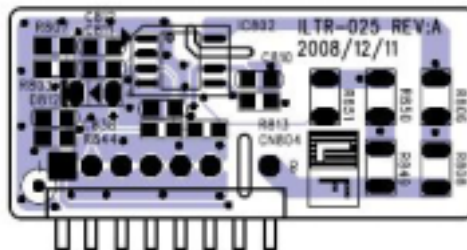
### 5.5.2 P/I Board lay out

| LAYER       | SILKSCREEN TOP |        |            |              |
|-------------|----------------|--------|------------|--------------|
| PCB NO :    | 492241400100R  | REV :  | A          | DESIGNER:HLM |
| FILE NAME : | ILPI-142.PCB   | DATE : | 2008.12.11 |              |



|             |                |        |                    |
|-------------|----------------|--------|--------------------|
| LAYER       | SILKSCREEN TOP |        |                    |
| PCB NO :    | ILTR-025       | REV :  | A DESIGNER: ChenSX |
| FILE NAME : | ILTR-025.PCB   | DATE : | 2008.11.21         |

492242000000R



## 5.6 Circuit operation theory

### 5.6.1. Low voltage to high voltage circuit

24V DC provides the power for IC501; the control signals Brightness and ON/OFF come from I/F board. ON/OFF signal connect to R502 to control The Q502 and Q501 To finished control pin4 of IC501 and makes IC501 enable. Brightness signal connect to pin8 of IC501 and regulates the panel brightness. Delaying time circuit is setting by the IC501 internal; C505 is used to dump noise. The operation frequency is determined by the external Resistor R505 connected to pin6 of IC501. BURST MODE regulated dimming frequency is control from the IF Baord.C503 is used for soft start and compensation, C502, C507 are used for dump noise. The output drives, include TG, BG (pins11,14 respectively) output square pulses to drive MOSFET U501, U502, and each of U501, U502 , is consist of single N channel MOSFET. U501,and U502 work as Half bridge-topology, it is high efficient, PWM switching. During start up, C520, C521, C522, C523 senses the voltage at the transformer secondary. When OV1 OR OV2 reaches 13V Level, the output voltage is regulated. If no current is sensed approximately 2seconds IC501 shut off. The current flowing through CCFL is sensed and regulated through sense resistor R515, R516, R517, R518. The feedback voltage connected to Pin2, and Pin3 (LI), then compared with a reference voltage via a current amplifier, resulting in PWM drive outputs to Half-bridge switches.

### 5.6.2 Power board diagram:

Operation theory

#### AC Current Input Circuit

P801 is a connector for connecting AC Power. F801 is a fuse to protect all the circuit. AC input voltage is from 90v to 264V. R801 and R802 joined between two inputting main circuit to prevent man from shock. L801 is used to clear up low frequency wave. C801 and C802 are used to discharge the waves that L801 produced. High frequency waves are damped by C801 and C802. D801 is a rectifier which composed of 4 build-in diodes, it inverts AC to DC.

### High Voltage to Low Voltage Control Circuit

C804 is used to smooth the wave from rectifier. IC802 is a highly integrated PWM controller. When rectified DC high voltage is applied to the HV pin during start-up, the MOSFET Q804 is initially off, and the Vcc pin capacitor is charged. When the Vcc pin voltage reaches approximately 16.0V.

When PWM is turned off, the main current flow will be consumed through R805, C806 and D802, This will prevent MOSFET Q804 from being damaged under large current impulse and voltage spike.

D803 and C807 to provide internal Auxiliary voltage to Vcc pin during normal operation.

### DC\_5V and DC\_24V Output Circuit

For DC VCC 5V, D807 is used to rectify the inducted current. R816 and C816 are used to store energy when current is reversed. The parts including C819, C820, C822, L803, and C823 are used to smooth the current waves.

For DC 24V, D805, D806 is used to rectify the inducted current. R827 and C815 are used to store energy when current is reversed. The parts including C817, C818, C830, C839, L802 is used to smooth the current waves.

### Feedback Circuit

Pin R of IC803 is supplied 2.5V stable voltage. It connects to 5V and 24V output through R822, R825, R826 and There are output voltage sampling resistor. When the sampling voltage more than 2.5V or less than 2.5V, current of COMP IC802 will change, this can change the voltage from T801.

### 5.6.3. RGB CAPTURE

- Signal RED, GREEN, BLUE input through CN102 #1, #2, #3, Stop DC via R114 & C113, R115 & C114 and R116 & C115 and then enter into U105 (scaler) analog input terminal #16, #14, #12, and then scaler deals with signal internally.
- Signal DDC\_SCL (series clock) inputs via CN102 #15, and then passes through R131, goes into U108 #2.
- Signal DDC\_SDA (series data) inputs via CN102 #12, and then passes through R132, goes into U108 #3
- Signal TTL vertical sync. (Vsync) inputs via CN102 #14, and then clamped by ZD105 Zener, passes through R134, and then goes into IC U105 (scaler) #8.
- Signal TTL horizontal sync. (Hsync) inputs via CN102 #13, and then clamped by ZD104 Zener, passes through FB101, R133, and then goes into IC U105 (scaler) #9
- CN102 #5 is defined as cable detect pin, this detector realize passes through R125 Pull high, go into U108 #24.

### 5.6.4 Buttons Control

- Button "Power" in right of bezel connects to U108 #9 through R156, via CN104 #8.
- Button "UP" "DOWN" "MENU" "ENTER" in the bottom of bezel connects to U108 #21, #22, through R188, R189, via CN104 #3, #2
- U106 is an EEPROM IC which memory OSD setting and save the value adjusted by user.

- LED Indicator on Front Bezel

- a. When press button “power”, U108 #48 sends out a low potential, via R169, flow to CN104 #7 on keypad, LED Green ON.
- b. When in “Suspend” mode, U108 #1 sends out a low potential, via R166, flows to CN104 #5 on keypad, LED Amber ON.

5.6.5 REALTEK CHIP U105 (scaler)

- U105 (RTD2555L) #21~#38 output 8 bit LVDS digital data to panel control circuit through CN103.
- U105 (RTD2555L) #44 outputs Brightness “PWM” signals to control CCFL brightness.
- U105 (RTD2555L) #39 output PANEL\_ENABLE to make Q104 conducted, and then make Q101 conducted, +5V flow to CN103#1~#3 as Panel VDD .
- U105 (RTD2555L) #20 output CCFL\_ON/OFF “H” and “L” potential to control Inverter on/off.

Please refer to RTD2555L Pin Assignments table in page

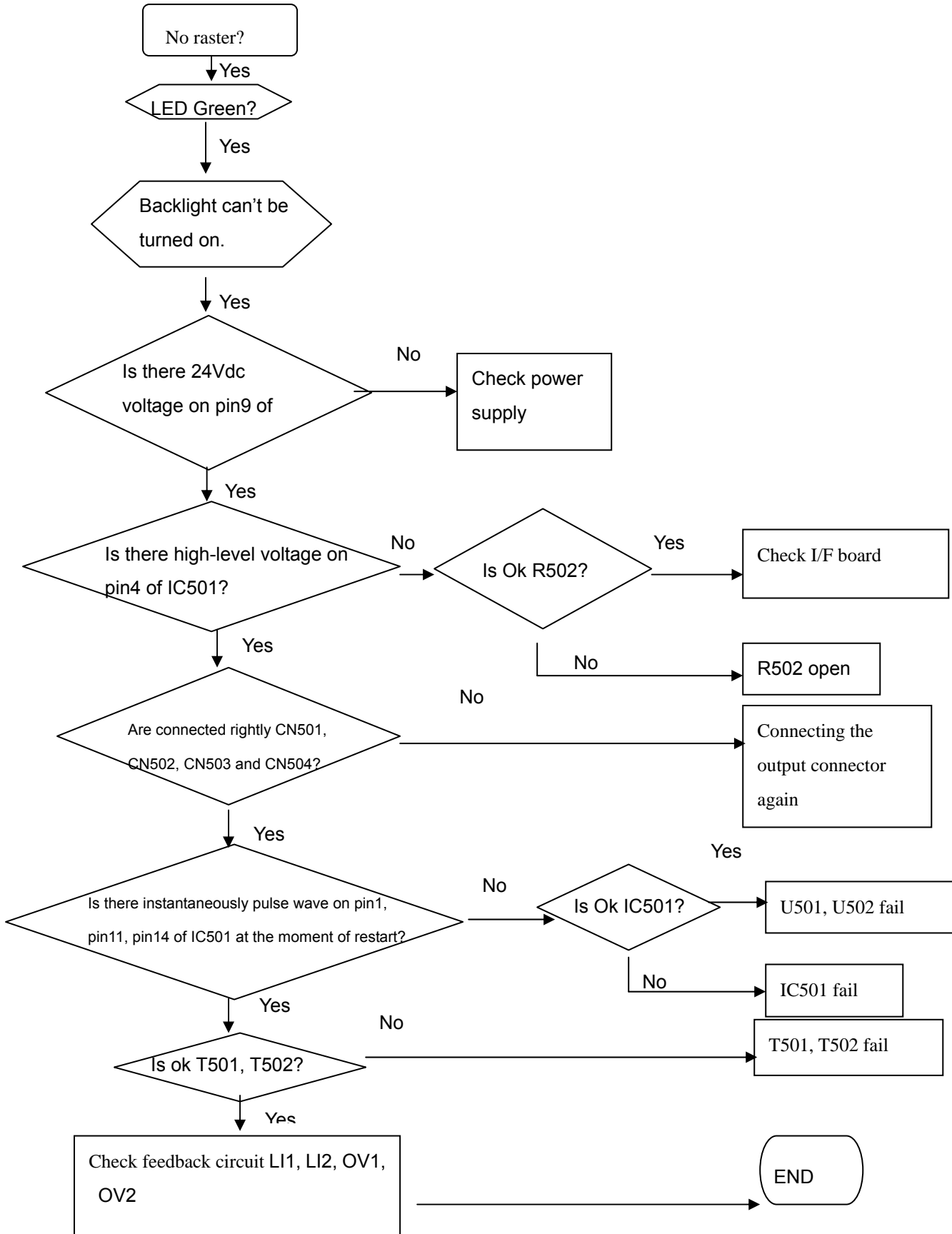
5.6.6 Regulator Circuit

- +5V is from switching mode power supply for Panel used.
- +3.3V generates from +5V through C101 filtering and U101 which is output +3.3V LDO for U102 ,U105 and U108 used.
- +1.8V generates from +3.3V through C102 filtering and U102 which is output +1.8V LDO.

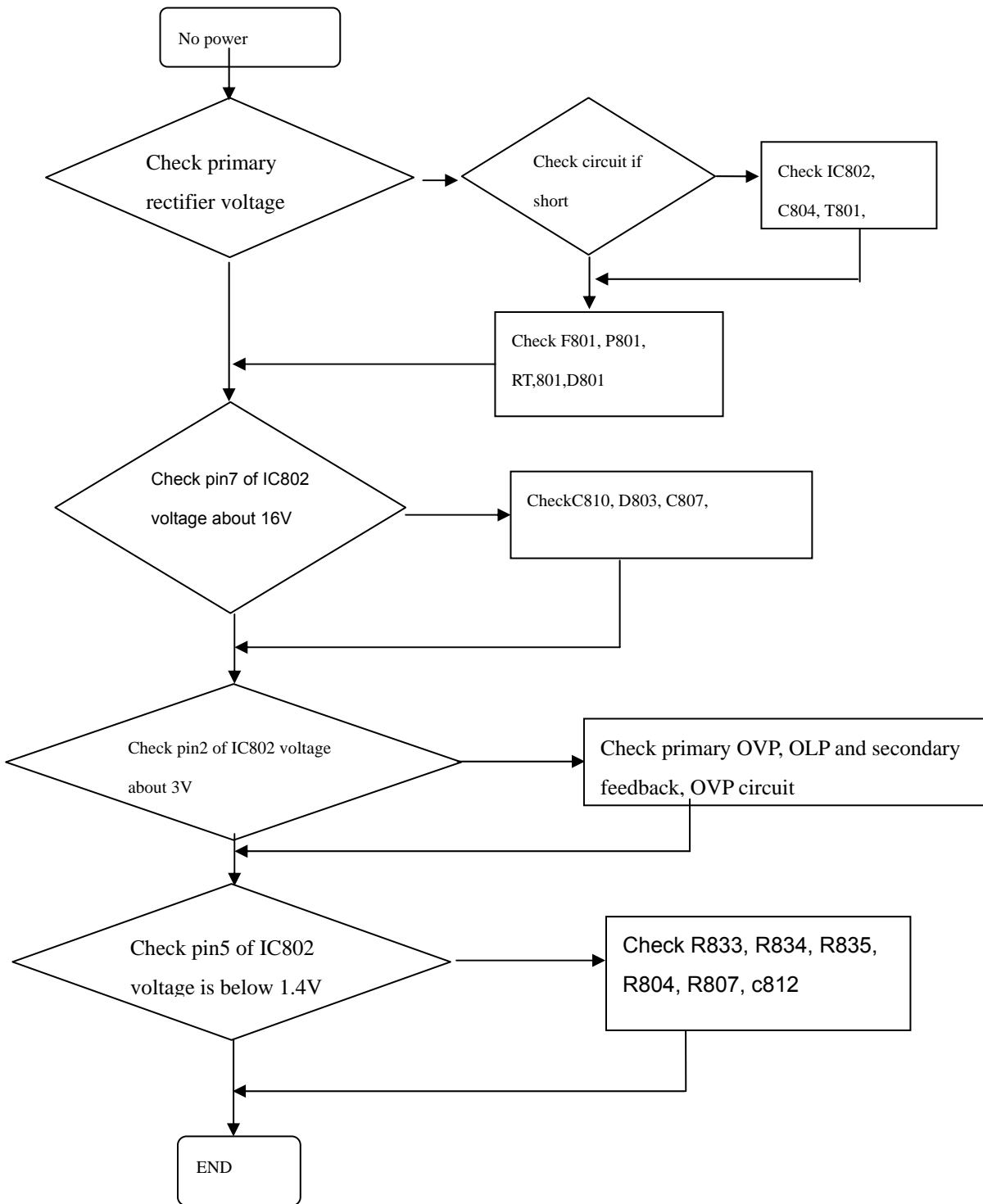


## 5.7 Trouble Shooting Guide

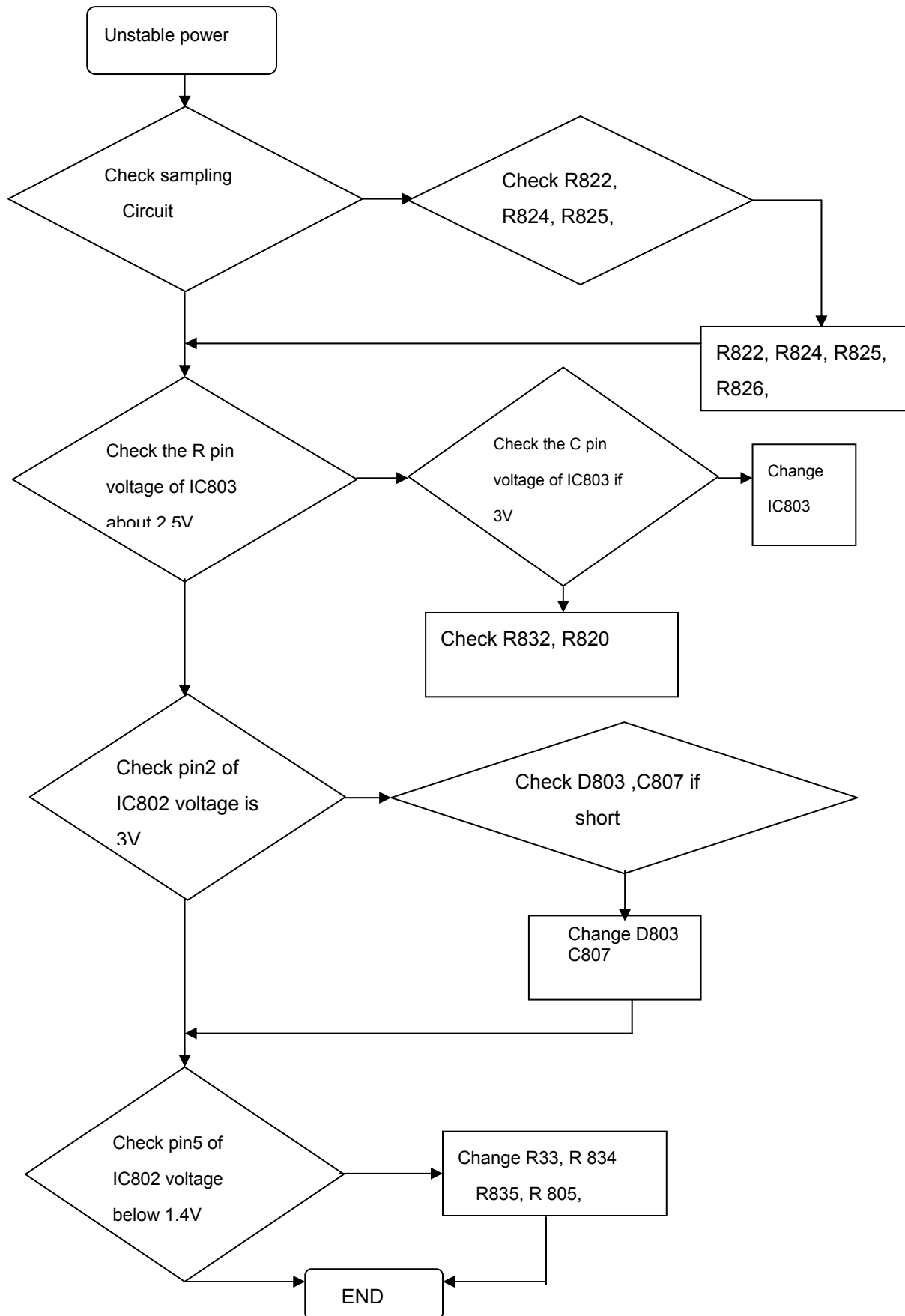
Backlight can't be turned on



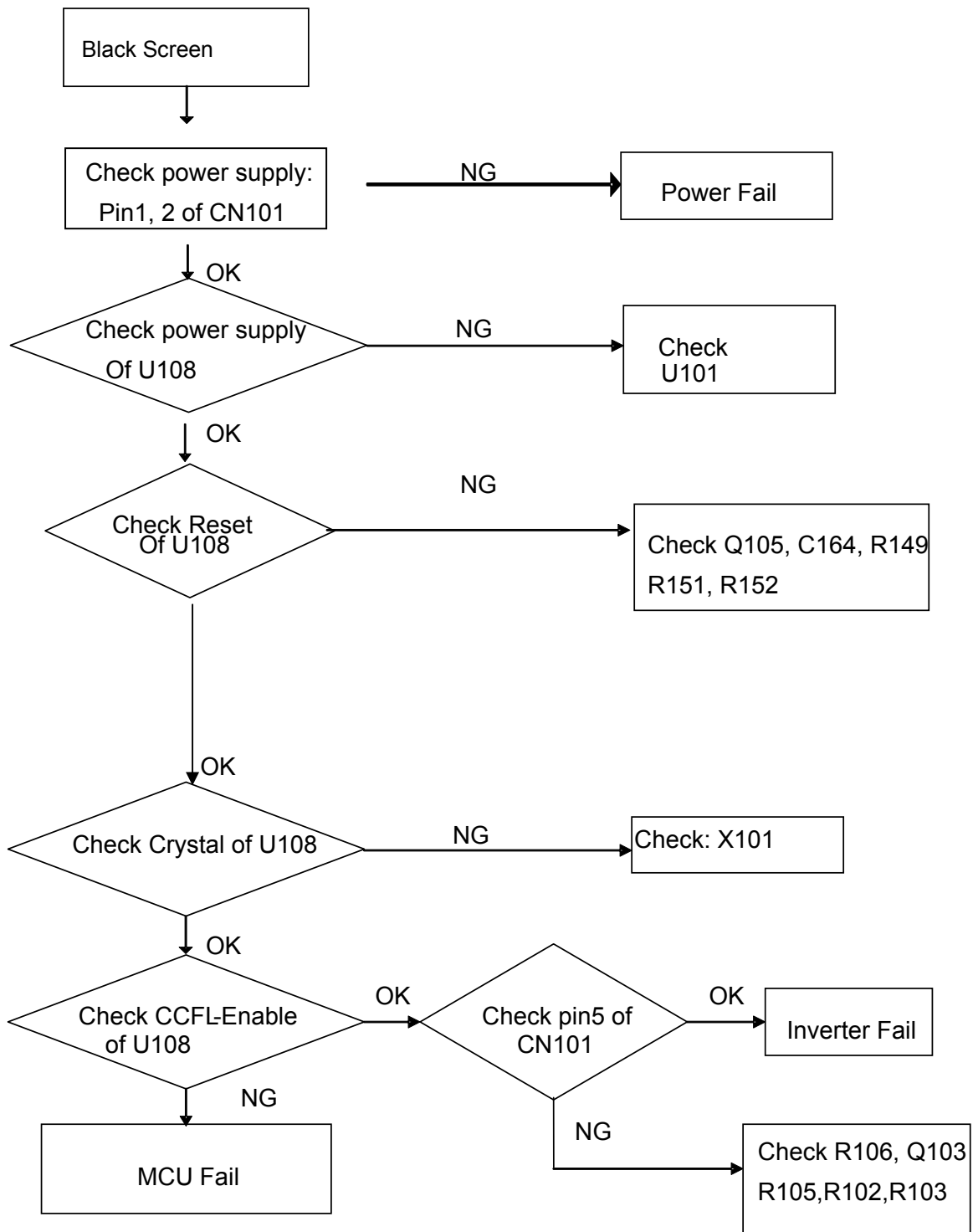
# No Power & LED Off



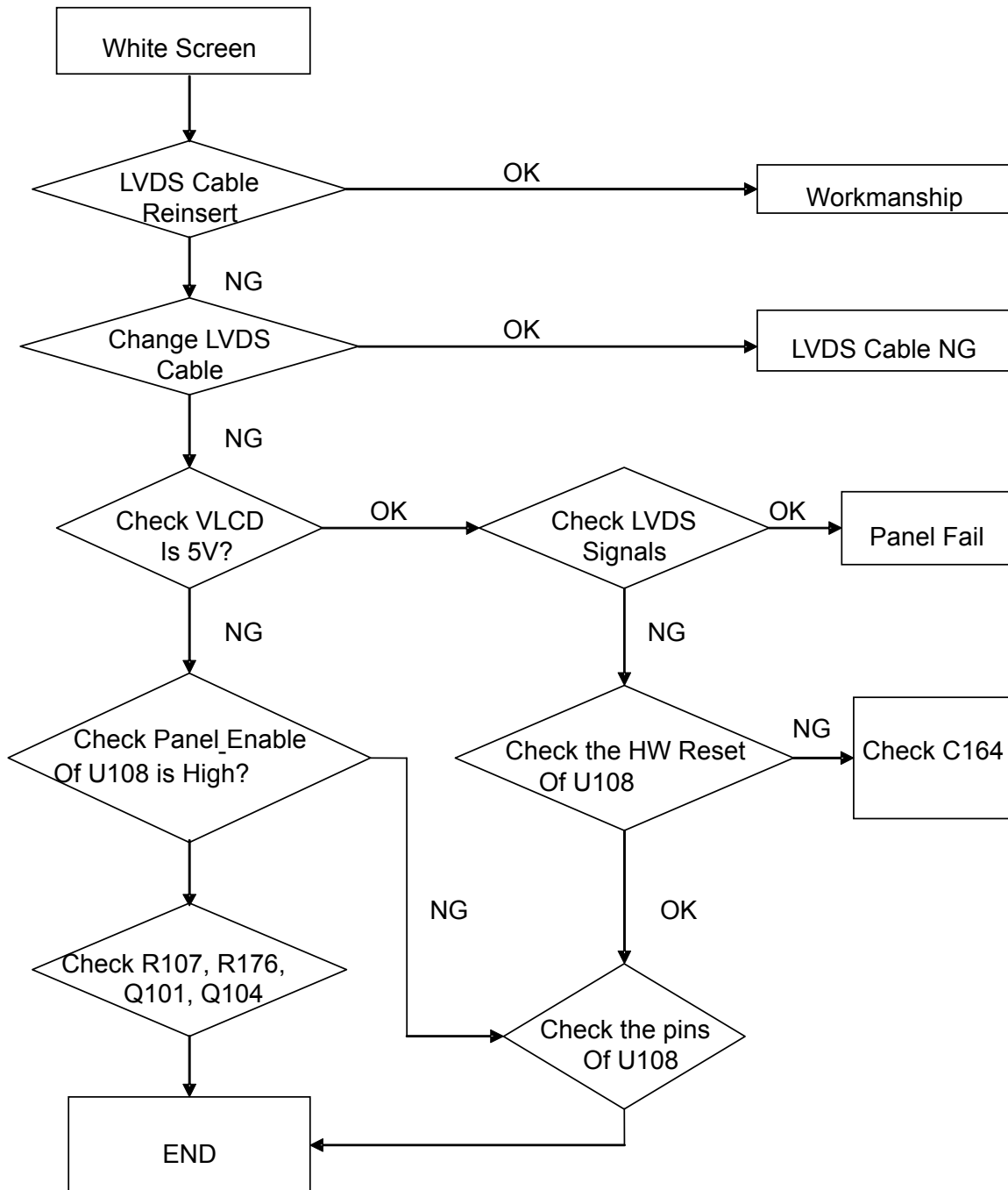
## 2. Unstable Power



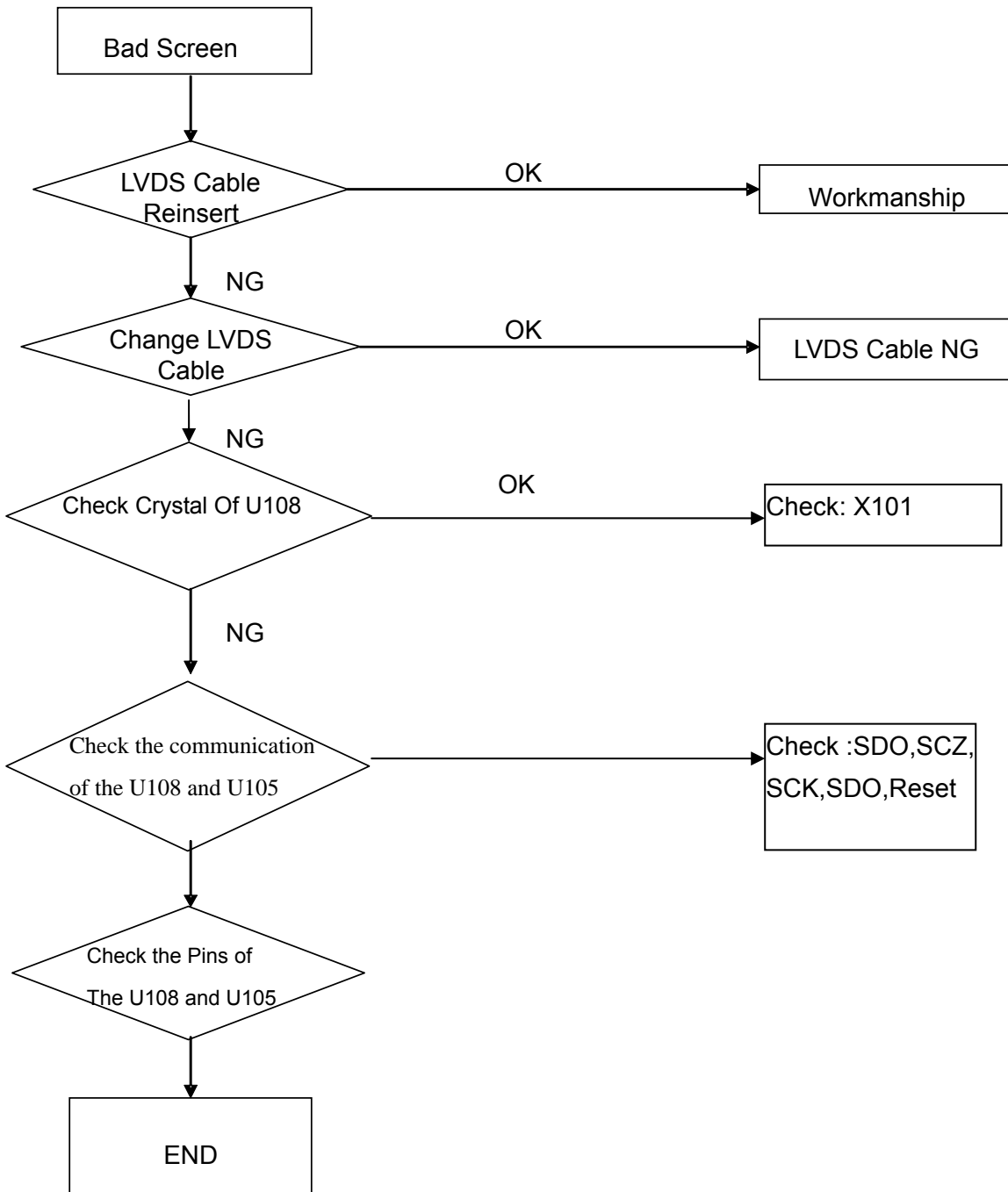
### 3. Black Screen



#### 4. White Screen



## 5. Bad Screen



## 6. Dimmension Drawing

